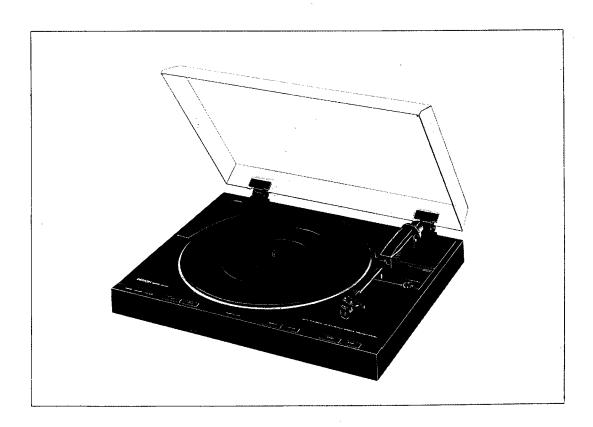
DENON

SERVICE MANUAL

FULLY AUTOMATIC DIRECT DRIVE TURNTABLE SYSTEM

MODEL DP-23F SERIES

(EUROPEAN MODELS)



NIPPON COLUMBIA CO., LTD.

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WARNING:

1. Component parts

Parts marked with \triangle and/or shading in this service manual have special characteristics important to safety. Be sure to use the specified parts for replacement.

2. Leakage current

Before returning the appliance to customer, test the leakage current when the power plug is connected. Use a calibrated (with an error of not more than 5%) leakage current tester and measure the leakage current from any exposed metal to the earth ground. Reverse the power plug polarity and test the above again.

Any current measured MUST NOT EXCEED 0.5 miliamps. Corrective measure must be taken if it exceeds the limit.

FEATURES

Silent, fully automatic operations with the use of a microprocessor controlled contactless servo tonearm.

An innovative microprocessor controlled, contactless servo tonearm ensures safe, easy to use automatic operations with little loss in sound quality.

Low mass straight arm

This arm is fully capable of maximizing the performance of high compliance cartridges with outstanding tracing ability. Even with the newest, high grade records, its tracing ability is outstanding.

DENON Quartz

The turntable speed is controlled by the "DENON Quartz" which is the combination of the "High Precision Magnetic Pulse Detection Method", the most sophisticated method of FG detection, and the "Quartz Lock".

SPECIFICATIONS

Phonomotor section

Drive system: Servo controlled direct drive

Turntable speeds: 33-1/3, 45 rpm

Wow & flutter: Below 0.02% wrms (servo system)

Below 0.03% wrms (JIS)

S/N ratio: Over 75 dB (DIN-B)

Rise time: Normal speed within 2 seconds (at 33-1/3 rpm)

Platter: Aluminum die-cast; 300 mm diameter

Motor: Linear drive motor

Speed control system: Speed servo by frequency detection, phase servo control

Speed deviation: Below 0.002%

Load characteristics: 0% (80 g stylus force; outermost groove)

General

Power supply: 50~60 Hz, Voltage is shown on rating label

7 W Power consumption:

Dimensions: 105 x 434 x 360 mm (H x W x D)

Weight: Approximately 5 kg

Tonearm section

Arm type: Dynamically balance, semi-integrated straight arm

Effective length: 220 mm Overhang: 16 mm Within 3° Tracking error:

Automatic mechanism: Electronically controlled, fully automatic

Adjustable stylus force range: $0 \sim 3.0 \text{ g (1 scale} = 0.1 \text{ g)}$

Suitable cartridge weight range: Approximately 4.0~9.0 g (including screws, nuts)

Cartridge section (Only for those models with attached cartridge)

DL-80MC

Type: Moving coil (MC)

Output voltage: 1.6 mV Frequency response: 20~45 kHz

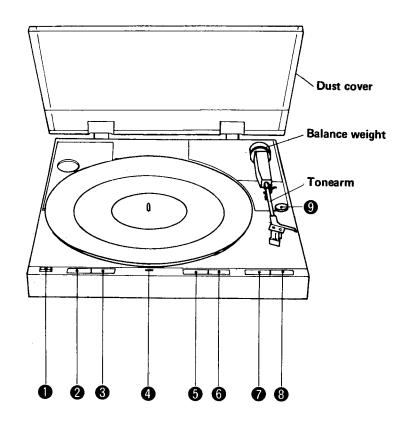
Stylus force: 1.8±0.3 g

Above specifications and outward appearance may be altered in future for improvement

Rotational speed detection Lock indication Rotation Power Reference voitage control amplifier Phonomotor F/V output Magnetic polarity Compare/ Motor control detection Amplify microprocessor Memorize IR3T02 Speed selector (33/45) Magnetic polarity P.D. output Stop control Power Rotation amplifier control Xtal 4.5MHz Start/stop command Lifter Stylus force Memorize adjustment Repeat o Arm up/down command Speed detection Memorize Vertical motor (Lifter motor) Start o Power Compare/ amplifier amplify Stop o Reference voltage 17/30 Position Accelaration detection input Arm control microprocessor Size selector (30/17)IR3T03 Compare/ Memorize Accelaration output Compare/ Rest/end detection amplity killer Horizontal voltage Anti skate command End detection Mid-point detection Amplify Anti skate voltage Reference voltage Compare/ amplify Horizontal motor B Power amplifier

Note: indicates an analog switch.

Speed detection



(1) POWER (Power switch)

This switch turns the power supply on (—) and off (—). When turning the power off, always return the tonearm to the arm rest and hold it in place with the clamp.

(2) SIZE (Record size selector switch)

Set to the size of record to be played.

(3) SPEED (Speed selector switch)

Set to the desired record speed.

(4) LOCK (Lock indicator)

When the power is turned on, the lamp will light up. During play, the lamp will flicker until the proper turntable speed is reached. Once the proper speed is obtained, the lamp will, again, stay lit.

(5) REPEAT (Repeat switch)

When playing the records repeatedly, switch it on (lamp lit).

(6) ARM LIFTER (Arm lifter switch)

This switch is used to raise and lower the arm during play or when playing the records manually. The lamp is lit when arm is up.

(7) START (Start switch)

Press this switch when starting the records automatically.

(8) STOP (Stop switch)

Press this switch when stopping the record during play.

(9) STYLUS FORCE (Stylus force adjustment knob)

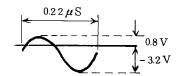
This knob is used to adjust the stylus force.

EXPLANATION OF THE MICROPROCESSOR

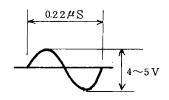
Motor Control IC . . . IR3T02 (at standard revolution of 33 rpm)

The numbers on the left hand side indicates the terminal number.

2. 4.5MHz OSC



3. 4.5MHz OSC



4. rpm selector

H: 45 rpm

L: 33 rpm

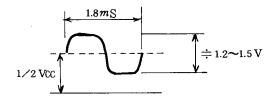
5. power source input

Vcc: 5V ±0.5V

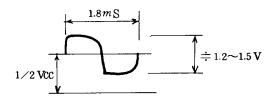
6. FG I bypass terminal

E6 ≒ ½Vcc

7. FG I lowpass terminal



8. FG I output



9. FG I inverse input

The gain set element is connected. E9 ≒ ½Vcc

10. FG I non-inverse input

 $10 \text{mVpp} \sim 100 \text{mVpp}$ E10 $\stackrel{.}{=} \frac{1}{2} \text{Vcc}$

14, ground terminal

15. F/V output

slower than normal revolution: $2 \sim 4.5 \text{V}$

normal revolution: = 2V

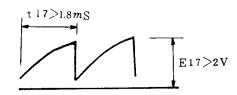
faster than normal revolution: 0 ~ 2V

16. F/V hold terminal

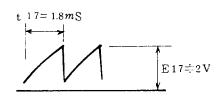
same as terminal 15

17. F/V triangular wave

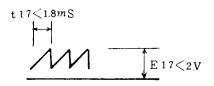
slower than normal revolution



normal revolution



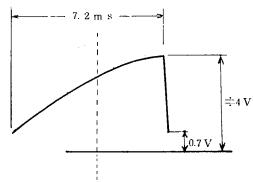
faster than normal revolution



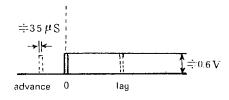
18. timing pulse width-set terminal

E18 ≒ 0.6V

19. PD triangular wave



20. sample pulse monitor terminal



Monitor for phase-lock:

Waveforms at Pins 19 and 20 to be observed with a dual trace oscilloscope when GND is common. (See "Lock adjustment.")

21 PD hold terminal

slow phase: $2 \sim 4V$ normal phase: $\frac{1}{2} 2V$ advanced phase: $1 \sim 3V$

22. PD output

same as terminal 21

23. Lock detector time set terminal

during lock: 0.6V lock disengaged: 0V

25. Revolution detector

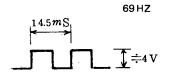
stop: 0V

26. START/STOP terminal

H → START L → STOP

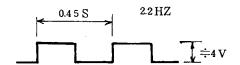
28. Lock indicator

during lock (LED lit dimly)



stop (LED lit)

during transition . . (LED flashes)



• Arm Control IC IR3T03

The numbers on the left side indicates the terminal number of the IR3T03.

1. Accelaration input

Except for the matching range of the lead-in detector (E7 \leq | \pm 0.6V |), it will recognize the situation and control the accelaration during automatic tonearm operation.

2. Accelaration output

E1 \leq | ± 2.37 V ± 0.1 V | . . . open (will not control the acceleration within the matching range)

 $E1 \ge |\pm 2.3V \pm 0.1V|$... $E2 = \pm 3.95V$

-3.95V: will accelarate toward the inside from rest.

+3.95V: will accelarate toward rest from the inside.

3. UP/DOWN selection of the arm lifter

When E9 is H, the control output for lifting the arm will be made at E3 $\stackrel{.}{=}$ -Vcc.

When E9 is L, the control output for lowering the arm will be made at E3 $\stackrel{.}{=}$ +Vcc.

4. Detection of the rest position

 $E4 \le -2.64V$ will be recognized as the arm being at rest.

5. Detection of the END position

When E5 \geq 2.64V, it will be recognized to be within the END detection range.

 $E5 \ge 2.64V$ when the stylus tip nears the last sections of the sound groove.

6. End control

Whithin the END detection range of 5 (above), (E5 \geq 2.64V), the arm will be returned by the END control when E6 \geq 0.23V.

 $E5 \ge 0.23V$ when the stylus tip moves into the lead-out groove and the arm moves fast.

7. Matching input

 $E7 \le |\pm 0.6V|$ will be recognized as the match range for lead-in.

8. Drive output

Connect to GND.

9. UP control output

When the lifter is in the UP position during automatic arm operations or when the UP signal is sent by pressing the arm lifter button, pin 9 will be at H level.

E9H ≒ 4V

E9L≒0V

10. DOWN time constant

To ensure that the arm is lowered completely before proceeding to the next movement, a resistor between pins 9 and 10 and a capacitor on pin 10 has a preset discharge time constant which is somewhat longer than the time required for the arm to be lowered. Thus, when pin 9 becomes L (E9L $\stackrel{.}{=}$ 0V), and the fixed amount of time elapses, the arm will be recognized to be DOWN as soon as E10 < 2V.

11. ANT (Anti-skating) control

When E10 < 2V, then E11 $\stackrel{.}{=}$ -4V will be the control output needed for the anti-skating to be engaged. When E10 $\stackrel{.}{\ge}$ 2V, then E11 $\stackrel{.}{=}$ +4V will be the control output needed for the anti-skating to be disengaged.

12. Negative power source

Supplies -5V.

14. SUB (substratum)

To prevent any interference from the inner elements of the LSI, the substratum terminal is connected to the unregulated side of the negative power source, since it has the lowest electric potential.

15. GND

Standard zero electric potential is the GND.

17. Return control

When the stop command is given, or when the repeat is disengaged and the END is detected (E6 \geq 0.23V), a control signal output (E17H > 4V) is made to return the arm to rest.

E17H > 4V

E17L: release

18. Horizontal drive control

When the arm is in resting position, or when the arm reaches the lead-in position during automatic play, and comes into the matching range (E7 \leq | \pm 0.6V |), a control signal output (E18H \doteq 4V) is made to stop the horizontal motion of the arm.

19. Initial set

This is the preparation time setting terminal when the power source is turned on. The resistor in the LSI and the outer capacitor will set the charge time constant and carry out the initial set.

20. LCTD (Located) time constant

The LSI and its outer circuits will set the LCTD time constant to improve the detection accuracy of the lead-in position and the arm rest position.

E20H $\stackrel{.}{=}$ 1.2V A few moments after the arm reaches

the range of detection, in other words, after the set LCTD time constant elapses, it will become H level, where it is memorized immediately and then

reset to the L level.

E20L ≒ 0V Before and after detection, it will

become L level.

21. Turntable (T/T) Drive Control

E21L = 0V the turntable stops E21H release the turntable rotates

(refer to the operational explanations for pin 22)

22. Turntable (T/T) Start Position

This terminal establishes the turntable start position. The turntable will start when the arm separates from the arm rest and pin 22 is released, under manual and auto modes.

23. Start

Will start automatically at the GND level.

24. Auto stop

Will stop automatically at the GND level.

25. Lifter

Will raise the lifter automatically at the GND level.

26. Repeat

Will engage the repeat automatically at the GND level.

27. UP SW

An UP time constant circuit is used so that when the lifter is in the UP condition, this terminal is released and becomes H level; and at other times, it becomes GND level. With this unit, the arm will start to move approximately

two seconds after the UP command.

28. Positive power supply

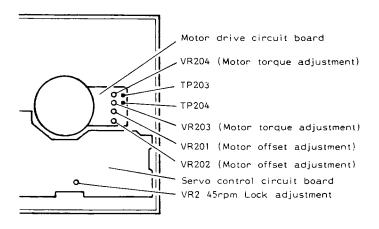
Supplies +5V.

ADJUSTMENT METHOD

* Prepare a two-channel oscilloscope for the measuring instrument.

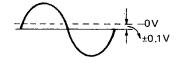
• Adjusting the Phonomotor Section

* Measure, using the wrapping terminal number 8 of the motor drive circuit board as the ground reference point when adjusting the motor OP amp. voltage offset and the motor torque.



1. Adjusting the motor amp. offset voltage

- 1) Fix the tonearm to the arm rest and connect the oscilloscope to TP 203 and 204.
- 2) Rotating the turntable by hand, adjust the center of amplitude at TP 203 to 0 \pm 0.1V by turning VR 201.
- 3) Following the preceding directions adjust to 0 $\pm 0.1V$ by turning VR 202 for TP 204 .



2. Adjusting the motor torque

- Leave the oscilloscope connections as they were for the motor OP amp. voltage offset adjustments.
- Take the turntable off the main body; move the tonearm close to the speed detection head and rotate the phonomotor at a fast speed.

(Note) Be very cautious as not to damage the cartridge during this procedure.

- 3) For T.P. 203 , rotate VR 203 and adjust to $15 VP\text{-}P\pm0.5V.$
- 4) For T.P. 204 , rotate VR 204 and adjust to 15VP-P±0.5V.



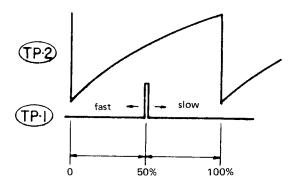
3. Adjusting the head gap

Adjust, so that the gap between the turntable magnetic coating surface and the detection head is 0.18 mm.

4. Lock adjustments for 45 rpm

From hereafter, the earth reference point of the measuring instrument should be connected to wrapping terminal 35 of the servo control circuit board.

- 1) Connect the two-channel oscilloscope to T.P. 1 and T.P. 2.
- 2) Set the speed selector to 45 rpm.
- 3) Take the arm off the arm rest and move it toward the turntable to rotate the phonomotor.
- 4) Adjust VR2 so that the pulse form T.P. 1 is positioned to 50% of the triangular wave length from T.P. 2.

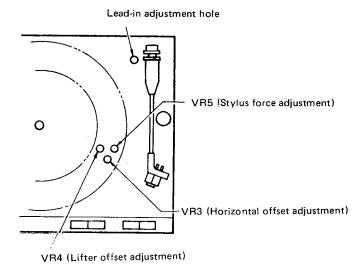


5. Lock adjustments for 33 rpm

- Connect the oscilloscope in the same manner as the 45 rpm lock adjustments. Set the speed selector to 33 rpm.
- 2) Make sure that the sampling pulse positions between 40% and 80% of the triangular wave length.

Note: Phase lock position for 33rpm is fixed (relative to 45rpm) by R113 (metal film resistor).

Adjusting the Arm Control Section



1. Adjusting the horizontal OP amp, offset voltage

- Fix the tonearm to the armrest and connect the oscilloscope to T.P. 3.
- 2) Set the lifter switch to the UP condition.
- 3) Turn VR3 and adjust to $0V \pm 0.01V$.

2. Adjusting the lifter OP amp. offset voltage

- Fix the tonearm to the armrest and connect the oscilloscope to T.P. 4.
- 2) Set the lifter switch to the DOWN condition.
- 3) Turn VR4 and adjust to -1V±0.1V.

3. Adjusting the stylus force

- 1) Turn the power supply switch OFF.
- 2) Take the arm off the armrest. Rotate the balance weight so that the tonearm becomes parallel to the turntable surface when let go.
- 3) Return the arm to the armrest and turn the power supply switch ON.
- 4) Wait five seconds after the arm has lowered. Place the cartridge stylus tip onto a stylus force guage and set the stylus force adjustment knob to 1.5 g.
 - (Note) At this time, the stylus tip height should be adjusted so that it is about the same height as during play.
- 5) Turn VR5 and adjust, so that the stylus force guage reads 1.5 g.

4. Adjusting the 30 cm lead-in position

Place a 30 cm record on the turntable and set the record size selector switch to "30".
 (Note) Keep the bottom cover closed.

- 2) Move the arm so that the stylus tip is at approximately the 30 cm lead-in position. Insert a small flat-headed screwdriver into the lead-in adjustment hole; move the arm back and forth and fit the screw driver into the groove of the cam inside gently.
- After turning the screwdriver, pull it out. Press the start switch and adjust so that the stylus position stops at the 30 cm lead-in position.
 (Note) The 30 cm lead-in adjustments cannot be per-

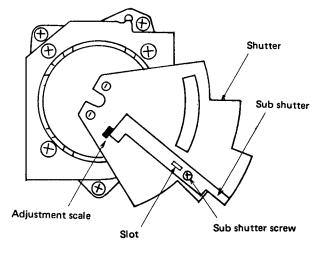
(Note) The 30 cm lead-in adjustments cannot be performed unless the stylus tip position is approximately in the 30 cm lead-in position. In addition, if the screwdriver is left inserted, the arm will not move.

5. Adjusting the 17 cm lead-in position

Adjust as necessary, such as when parts of the sensor section have been replaced.

However, the following procedures should only be used when a discrepancy is found for the 17 cm lead-in position, after the 30 cm lead-in position has been adjusted.

- Set the record size selector to 17 cm.
- 2) By continuously pressing the start switch, the arm will move over and stop. At this time, check now many millimeters, toward the inside or outside, the stylus tip deviates from the required 17 cm lead-in position.
- Take off the bottom cover of the cabinet and check the adjustment scale position of the shutter. (One adjustment scale corresponds to a stylus tip movement of 5 mm.)
- 4) Untighten the screw holding the sub shutter and place a small screwdriver into the slot of the shutter. When the stylus position is toward the inside, compared to the required position, move the sub shutter toward the right of the scale; when the stylus position is toward the outside, move the sub shutter toward the left. When completed, tentatively tighten the screw holding the sub shutter.
- 5) After the adjustments are made, press the start switch and check whether or not the stylus stops at the 17 cm lead-in position.
- If the stylus stops at the required position, then tighten the sub shutter screw.



PARTS LIST OF EXPLODED VIEW

		<u> </u>		
	Ref. No.	Part No.	Part Name	Remarks
ı	1	4730356017	3x12 CBRTS (2)	
1	2	4751106042	WASHER	
1	3	1048066018	INSULATOR ASS'Y	
	4	4730306038	3x12 CBRTS (1) BKNI	
١	5	1058085005	BOTTOM COVER ASS'Y	
ı	6	4370306012	3x12 CBRTS (1)	
1	7	KU-440	SERVO CONTROL UNIT	81A, 81B, 81C,
	1			81D, 81E, 81F
1	8	1138136147	SIZE KNOB	BLACK
1		1138136104	SIZE KNOB	GOLD
1	9	1138135118	SPEED KNOB	BLACK
1		1138135105	SPEED KNOB	GOLD
1	10	1138137116	REPEAT KNOB	BLACK
1		1138137103	REPEAT KNOB	GOLD
1	11	1138138115	LIFTER KNOB	BLACK
١		1138138102	LIFTER KNOB	GOLD
	12	1138139114	START KNOB	BLACK
1		1138139101	START KNOB	GOLD
1	13	1138140116	STOP KNOB	BLACK
		1138140103	STOP KNOB	GOLD
J	14	4618113000	SPRING PLATE	
1	15	4713808003	3x25 CBS	
	16	4731806003	3×20 CPTS (1)	ŀ
-	17	FG-286	MOTOR ASS'Y	
-	18	4730304014	3x8 CBRTS (1)	i
-	19	4418846001	WASHER	
1	20	4428163101	HEAD SUPPORT	
1	21	3918425004	MAGNETIC HEAD	
1	22	4700009019	3x6 CPS W	
1	23	2118024002	V16V15KB502	
1	24	1120523039	VOLUME KNOB	BLACK
-		1120523026	VOLUME KNOB	GOLD
- 1				
-	25	1038206516	CABINET	BLACK
	25	1038206516	CABINET CABINET	
			CABINET CABINET FRICTION SHEET	BLACK GOLD
	25 26 27	1038206516 1038206574	CABINET	
	26	1038206516 1038206574 4418863000	CABINET FRICTION SHEET	
4	26	1038206516 1038206574 4418863000 4730205016	CABINET FRICTION SHEET 2.6x10 CPTS (1)	
7	26 27	1038206516 1038206574 4418863000 4730205016	CABINET FRICTION SHEET 2.6×10 CPTS (1) KNOB	GOLD
2	26 27 29 30	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y	GOLD BLACK GOLD
	26 27 29 30	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y	GOLD
	26 27 29 30	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1)	GOLD BLACK GOLD
2	26 27 29 30	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH	GOLD BLACK GOLD
_	26 27 29 30	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH	GOLD BLACK GOLD
_	26 27 29 30 32 33	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH	GOLD BLACK GOLD
_	26 27 29 30 32 33	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS	GOLD BLACK GOLD
7	26 27 29 30 32 33 36 37 38 39	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W	GOLD BLACK GOLD
7	26 27 29 30 32 33 36 37 38 39 40 41	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45	1038206516 1038206574 4418863000 4730205016 1138146001 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM	GOLD BLACK GOLD
2	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y	GOLD BLACK GOLD
_	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y	GOLD BLACK GOLD
2	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008 4744102037	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y 3x3 SS	GOLD BLACK GOLD
2	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52	1038206516 1038206574 4418863000 4730205016 1138146013 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008 4744102037 4418815100	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y 3x3 SS ARM PLATE	GOLD BLACK GOLD
2	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008 4744102037 4418815100 3158744105	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y 3x3 SS ARM PLATE BALANCE WEIGHT	GOLD BLACK GOLD
2	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008 4744102037 4418815100 3158744105 3150337002	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y 3x3 SS ARM PLATE BALANCE WEIGHT MAIN BODY ASS'Y	GOLD BLACK GOLD
	26 27 29 30 32 33 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53	1038206516 1038206574 4418863000 4730205016 1138146000 2033642103 4730309019 4620027003 4711810019 4338243001 4712303017 4711303018 4751003006 4438545201 4338261009 4638225004 3418025205 4761003009 4751005004 3158451003 4248019202 2398013215 4338181008 4744102037 4418815100 3158744105	CABINET FRICTION SHEET 2.6x10 CPTS (1) KNOB KNOB OUTPUT CORD ASS'Y 3x16 CBRTS (1) RUBBER BUSH 2x3 CPS SUB SHUTTER 3x6 CFS 3x6 CPS 3 W COLLAR SHUTTER SPRING MAGNET ASS'Y 3 E-RING 4 W FRICTION WASHER ADJUST CAM COIL ASS'Y YOKE (A) GENE ASS'Y 3x3 SS ARM PLATE BALANCE WEIGHT MAIN BODY ASS'Y	GOLD BLACK GOLD

Ref. No.	Part No.	Part Name	Remarks
57	DL-80MC	CARTRIDGE UNIT	
58	FPU0379J	SHELL WASHER	
59	FSC0089	SHELL NUT	
60	4628023009	BUSHING	
61	1468139208	DUST COVER	
62	4018041015	HINGE	
63	4218288005	RUBBER SHEET	
64	4218312607	RECORDED TURNTABLE	
65	3158751004	SHELL SCREW	
69	3158966006	HEAD SHELL ASS'Y	
70	3150336003	TONE ARM ASS'Y	

CARTON CASE GROUP

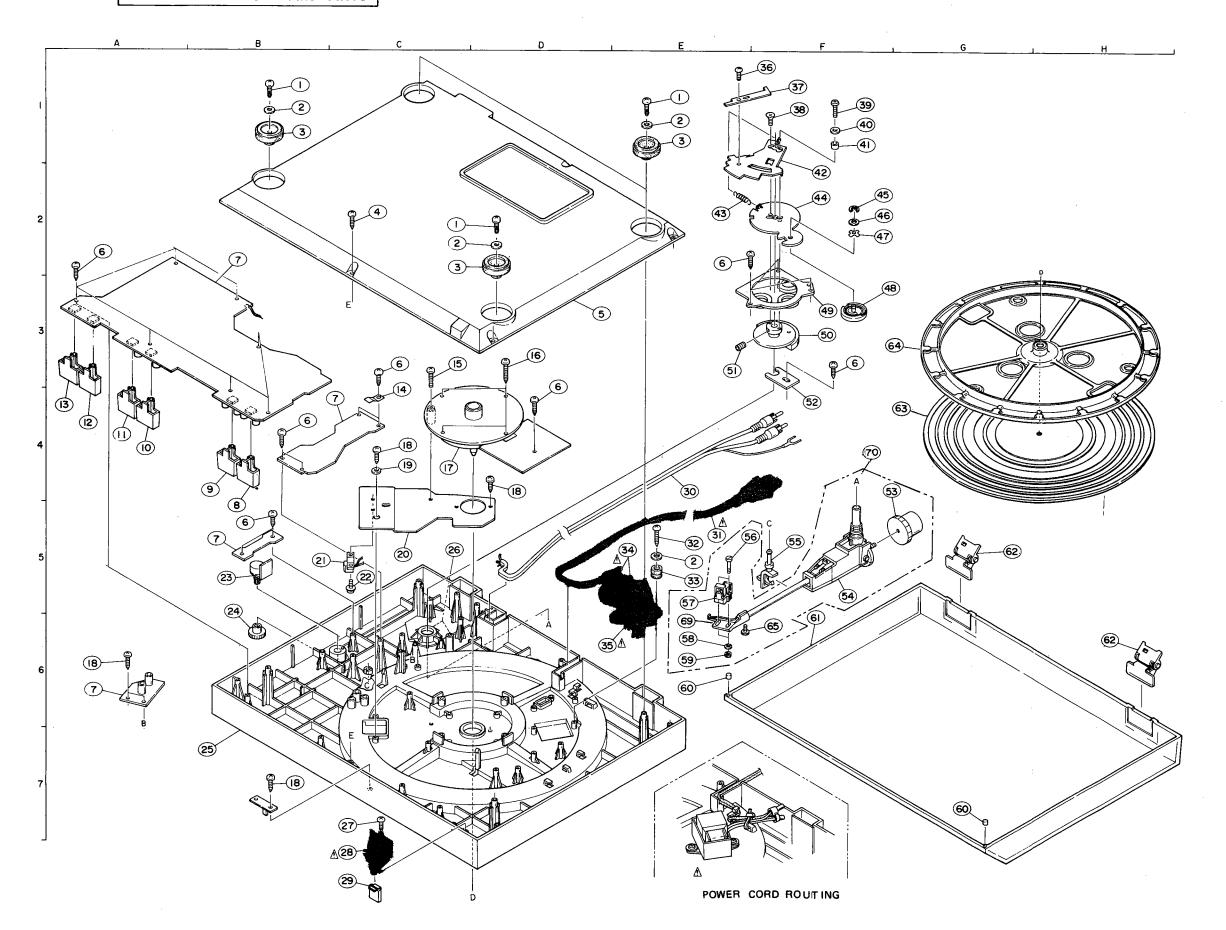
Ref. No. Part No.		Part Name	Remarks
	5018252133	CARTON CASE ASS'Y	
	5028074000	PACKING ASS'Y	
	5058092010	LAMINATE ENVELOPE	
	5058017011	ENVELOPE	60x260x0.03t
	5058006006	ENVELOPE	60x100x0.03t
	5058023018	ENVELOPE	350x640x0.05t

ACCESSORIES GROUP

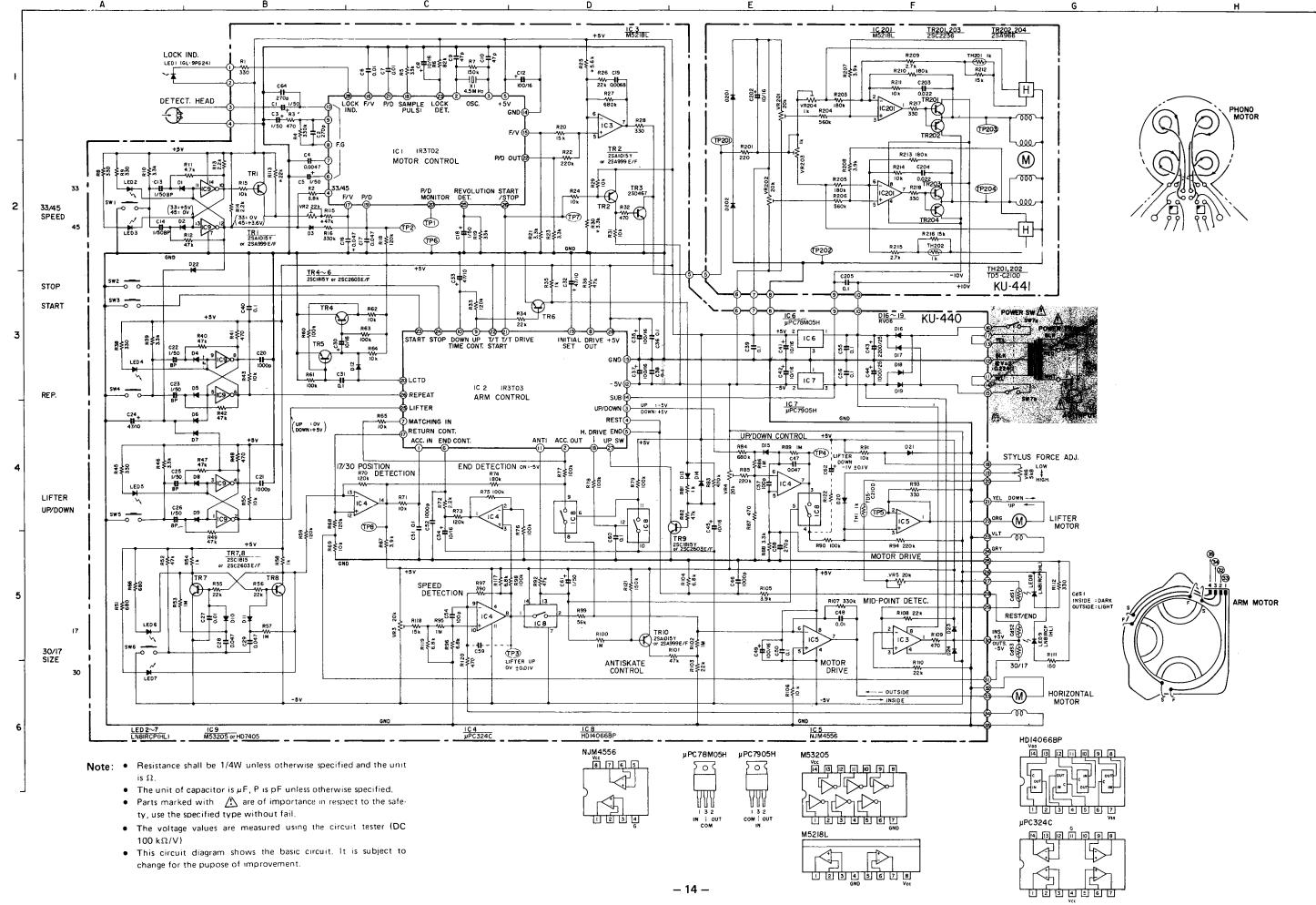
Ref. No.	Part No.	Part Name	Remarks
63	5298006002 4218288005 5111491008 5111492007 5111546005	45 ADAPTOR RUBBER SHEET INSTRUCTION MANUAL SWEDISH INST. MANUAL SPANISH INST. MANUAL	

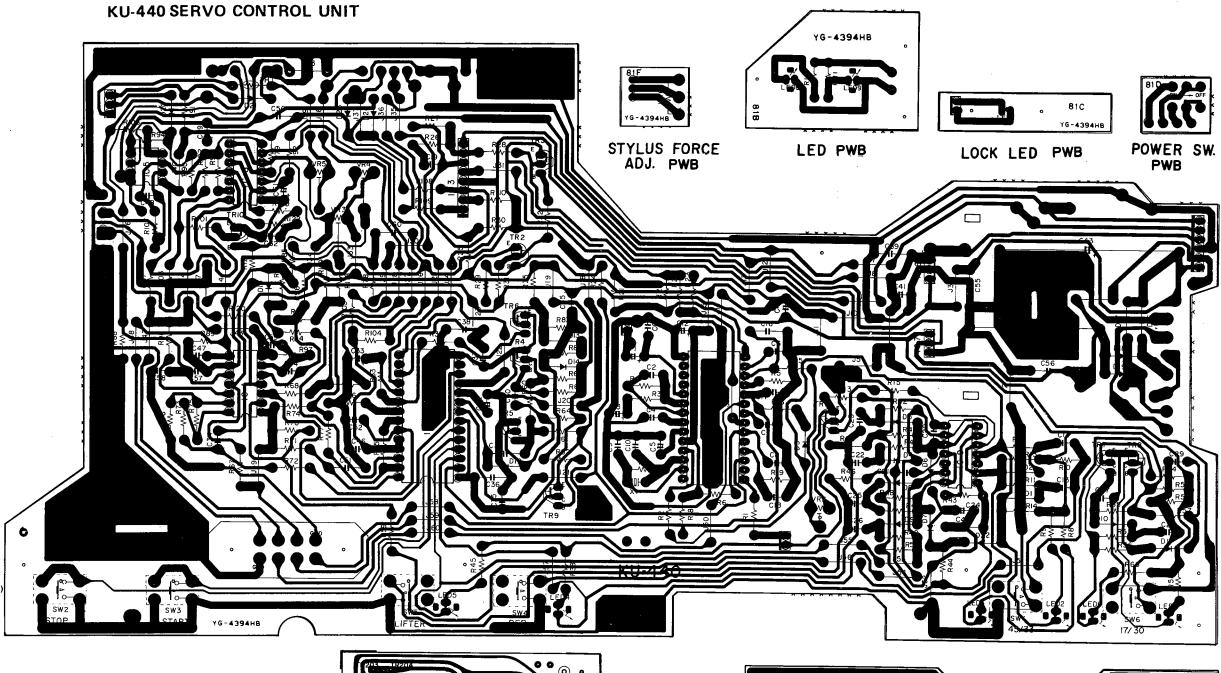
WARNING

Parts marked with \triangle and/or shading have special characteristics important to safety. Be sure to use the specified parts for replacement.

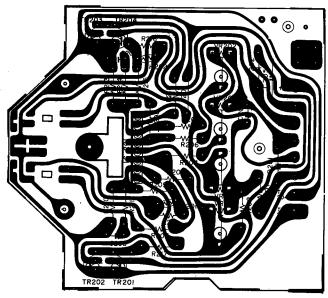


SCHEMATIC DIAGRAM

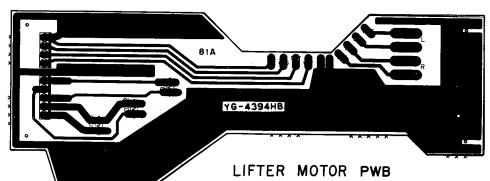


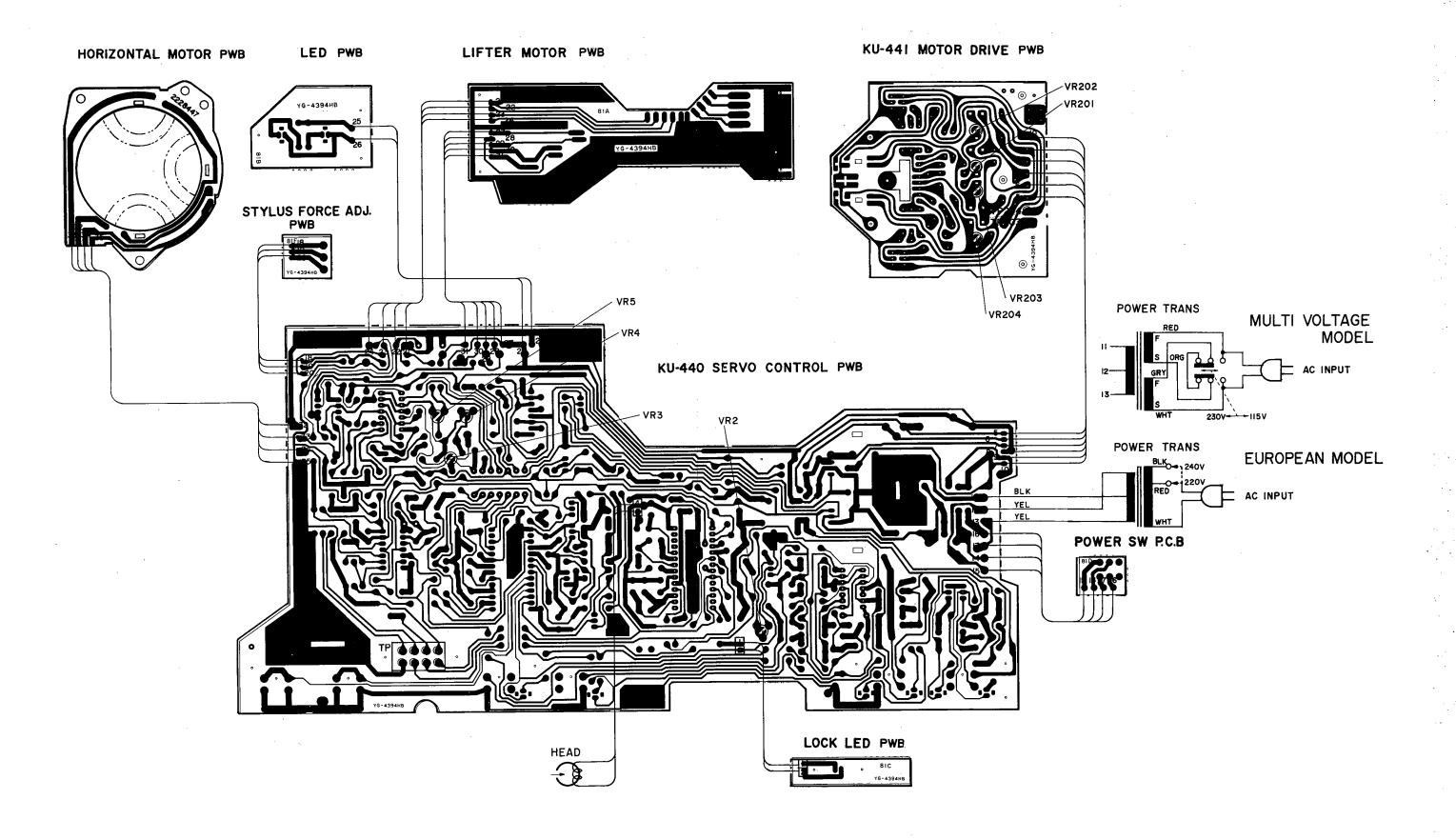


KU-441 MOTOR DRIVE UNIT



MOTOR DRIVE PWB





PARTS LIST OF P. C. BOARD

KU-440 SERVO CONTROL UNIT

KO-440 SERVO CONTROL UNIT							
Ref. No.	Part No.	Part Name	Remarks				
SEMICONDUCTOR GROUP							
IC8	2620276005	HD14066BP	IC				
IC9	2620092001	M53205P	IC				
IC1	2630173004	IR3T02	LSI Phonomotor				
IC2	2630174003	IR3T03	LSI Tonearm				
IC3	2630189001	M5218L	IC				
IC4	2630146002	μPC324C	IC				
IC5	2630198005	NJM4556	IC				
IC6	2630147001	μPC78M05H	IC				
IC7	2630160004	μPC7905H	IC				
TR1,2,10	2710102005	2SA1015(Y)					
TR4~9	2730198002	2SC1815(Y)					
TR3	2740038000	2SD467(C)					
D1~15 }	2760049901	IS2076					
20~24 \$							
D16~19	2760237001	RV06					
TH1	2760311008	THERMISTER					
LED1	3939140009	LED (GL-9PG24)					
LED2~9	3939041001	LED (LN81RCP(H					
CdS 2, 3	3939053002	CDS (40.45KG)	CDS				
CdS 1	3939053028	CDS (10-15KΩ)	CDS				
RESISTOR C	ROUP						
			Variable resistor				
VR6	2118024002	V16V15KB502	5ΚΩ				
VR2	EP-5462H15	SOLID VOLUME	22ΚΩ				
VR3~5	2116000073	V08PB203	20ΚΩ				
			Metal film				
R30	2452195008	RN14K2E332G	3,3KΩ ¼W				
R25	2452201002	RN14K2E562G	5.6KΩ ¼W				
R113	2452215001	RN14K2E223G	22KΩ ¼W				
R115	2452223006	RN14K2E473G	47KΩ 1⁄4W				
CAPACITOR	GROUP						
	<u> </u>		Ceramic				
C31,36	2531027000	CK45F1H104Z	0.1µF 50V				
38~40	200.102,000	0.000.1117072	J.7μ. 30 V				
50,51,55,							
56,60							
C27	2531002009	CK45B1H471K	470PF 50V				
C20, 21	2531004007	CK45B1H102K	0.001µF 50V				
46,52			0.001,20.				
C4	2531008003	CK45B1H472K	0.0047µF 50V				
C9,10	2533619005	CC45SL1H470J	47PF 50V				
C54,57	2533627000	CC45SL1H101J	100PF 50V				
C2, 58, 64	2533637003	CC45SL1H271J	270PF 50V				
, -,			Electrolitic				
C44	254 203 7005	CE02W1E102=	1000µF 25V				
C43	2542038004	CE02W1E222=	2200µF 25V				
C33	2544129005	CE04W1A470=	47μF 10V				
C8, 30, 34	2544132005	CE04W1C100=	10µF 16V				
32,41,42	2011102000	02011110100	1041				
45							
C12, 35, 37	2544136001	CE04W1C101=	100µF 16V				
49		,					
C24	2544140000	CE04W1V4R7=	4.7µF 35V				
C1,3,5	2544146004	CE04W1H010=	1μF 50V				
18,61							
•			Film				
C16	2544194017	CQ93P1H473J	0.047µF 50V				
C19	2551070008	CQ93M1H682K	0.0068µF 50V				
C6,7,48	2551072006	CQ93M1H103K	0.0000µ1 50V				
C13, 14, 17	2551122008	CQ93M1H473J	0.047µF 50V				
22, 23, 25			5.517 JUV				
26,28,29							
47							

Ref. No.	Part No.	Part Name	Remarks
OTHER PA	RTS GROUP		
	4178028101	HEAT SINK	For IC6, 7
X1	3998025000	CRYSTAL (4.5M)	HZ)
SW1~6	2129130008	PUSH SWITCH	FUNCTION
SW7	2129180003	PUSH SWITCH	POWER
	4438568107	LED HOLDER	For LED2~9

KU-441 MOTOR DRIVE UNIT

Ref. No.	Part No.	Part Name	Remarks		
SEMICONDU	UCTOR GROUP				
IC201 TR202, 204 TR201, 203 D201, 202	2630189001 M5218L IC 2710105002 2SA966(Y) 2730201009 2SC2236(Y) 2760049901 IS2076		IC		
TH201, 202	2760303016 2760311008	0303016 HL-300C Hall det			
RESISTOR G	RESISTOR GROUP				
VR203, 204 VR201, 202	2116000031 2116000072	V08PB102 V08PB203	Variable resistor 1 KΩ 20 KΩ		
CAPACITOR	CAPACITOR GROUP				
C202	2544132005	CE04W1C100=	Electrolitic 10µF 16V Film		
C203, 204	2551076002	CQ93M1H223K	0.022µF 50V		

• The carbon resistors rated at ¼W are not listed herein.

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NIPPON COLUMBIA CO., LTD.

No. 14-14, 4-CHOME AKASAKA, MINATO-KU, TOKYO JAPAN

TEL: 03-584-8111
TLX: JAPANOLA J22591
CABLE: NIPPON COLUMBIA TOKYO