

DENON

Hi-Fi Component

SERVICE MANUAL

DIGITAL AUDIO TAPE DECK

MODEL DTR-2000

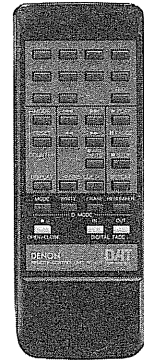


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NIPPON COLUMBIA CO., LTD.

WARNING:

TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

Please, record and retain the Model name and serial number of your set shown on the rating label

Model No. DTR-2000

Serial No. _____

IMPORTANT (BRITISH MODEL ONLY)

The wires in this mains lead are coloured in accordance with the following code:

Blue: Neutral

Brown: Live

The colours of the wires in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug proceed as follows.

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

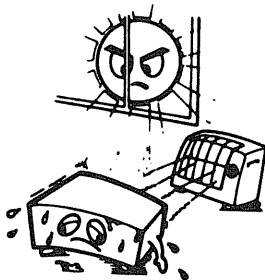
FOR YOUR SAFETY

(AUSTRALIAN MODEL ONLY)

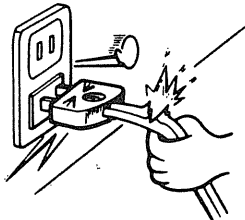
To ensure safe operation, the three-pin plug supplied must be connected only with a standard three-pin power point which is effectively earthed through the normal household wiring.

Extension cords used with the equipment must be three-core and be correctly wired to provide connection to earth. Wrongly wired extension cords are a major cause of fatalities.

The fact that the equipment operates satisfactorily does not imply that the power point is earthed and that the installation is completely safe. For your safety, if in any doubt about the effective earthing of the power point, contact a qualified electrician.

NOTE ON USE/HINWEISE ZUM GEBRAUCH/OBSERVATIONS RELATIVES A L'UTILISATION

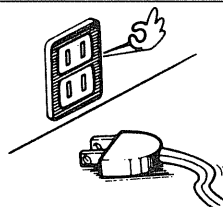
- Avoid high temperatures
Allow for sufficient heat dispersion when installed on a rack.
- Vermeiden Sie hohe Temperaturen
Sehen Sie zu, daß eine zureichende Luftzirkulation gewährleistet wird, wenn das Gerät auf ein Regal gestellt wird.
- Éviter des températures élevées
Tenir compte d'une dispersion de chaleur suffisante lors de l'installation sur une étagère.



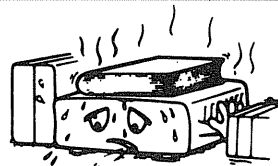
- Handle the power cord carefully.
Hold the plug when unplugging the cord.
- Gehen Sie vorsichtig mit dem Netzkabel um.
Halten Sie das Kabel am Stecker, wenn Sie den Stecker herausziehen.
- Manipuler le cordon d'alimentation avec précaution.
Tenir la prise lors du débranchement du cordon.



- Keep the set free from moisture, water, and dust.
- Halten Sie das Gerät fern von Feuchtigkeit, Wasser und Staub.
- Protéger l'appareil contre l'humidité, l'eau et la poussière.

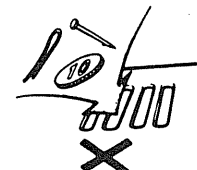


- Unplug the power cord when not using the set for long periods of time.
- Wenn das Gerät eine längere Zeit nicht verwendet werden soll, trennen Sie das Netzkabel vom Netzstecker.
- Débrancher le cordon d'alimentation lorsque l'appareil n'est pas utilisé pendant de longues périodes.



*(For sets with ventilation holes)

- Do not obstruct the ventilation holes.
- Die Belüftungsöffnungen dürfen nicht verdeckt werden.
- Ne pas obstruer les trous d'aération.



- Do not let foreign objects in the set.
- Keine fremden Gegenstände in das Gerät kommen lassen.
- Ne pas laisser des objets étrangers dans l'appareil.



- Do not let insecticides, benzene, and thinner come in contact with the set.
- Lassen Sie das Gerät nicht mit Insektiziden, Benzin oder Verdünnungsmitteln in Berührung kommen.
- Ne pas mettre en contact des insecticides, du benzène et un diluant avec l'appareil.



- Never disassemble or modify the set in any way.
- Versuchen Sie niemals das Gerät auseinander zu nehmen oder auf jegliche Art zu verändern.
- Ne jamais démonter ou modifier l'appareil d'une manière ou d'une autre.

- Be sure to read this manual carefully before operating the DTR-2000 in order to ensure full use of all the features this deck has to offer. Retain this manual for future reference should any questions arise.

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Please check to make sure the following items are included with the main unit in the carton:

- | | |
|--------------------------------------|---|
| (1) Operating Instructions | 1 |
| (2) Connection Cords | 2 |
| (3) Remote Control Unit RC-409 | 1 |
| (4) R03/AAA Dry Cell Batteries | 2 |

FEATURES

- (1) **Real 20-bit Δ S.L.C. (Super Linear Converter)**
The use of DENON's unique system for preventing zero cross distortion, the main factor in loss of sound quality in the PCM playback section, plus real 20-bit D/A converters with superior resolution, offers reproduction of the original sound field with rich musical expression.
- (2) **Various Subcode Functions**
The DTR-2000 offers a variety of functions using subcodes, a major feature of the DAT. These include high speed direct search, skip search for finding programs (selections) in either direction, after-recording of start ID and skip ID which come in handy when editing tapes, a fine cue function, a renumbering function, end search for convenience when recording, and display of the remaining time on the tape.
- (3) **Digital Fade-in and Fade-out Function**
With the DTR-2000, the sound can be faded at the digital stage without affecting the quality. Fading in and out is possible even when the input source is analog.
- (4) **DAT Mechanism for High-speed Fast-forwarding and Rewinding**
The tape can be fast-forwarded and rewound at about 400 times the normal speed, cutting the time required for rewinding the tape in about half as compared to conventional digital audio tape decks.

Serial Copy Management System (S.C.M.S.)

The DTR-2000 uses a new system called the Serial Copy Management System (SCMS). The SCMS makes it possible to make digital copies of compact disk or DAT prerecorded tape for the first generation only. In other words, it prohibits serial copying (making a copy in digital format from a tape which is itself a digital copy of a CD player or DAT). (Refer to Page 10.)

Condensation

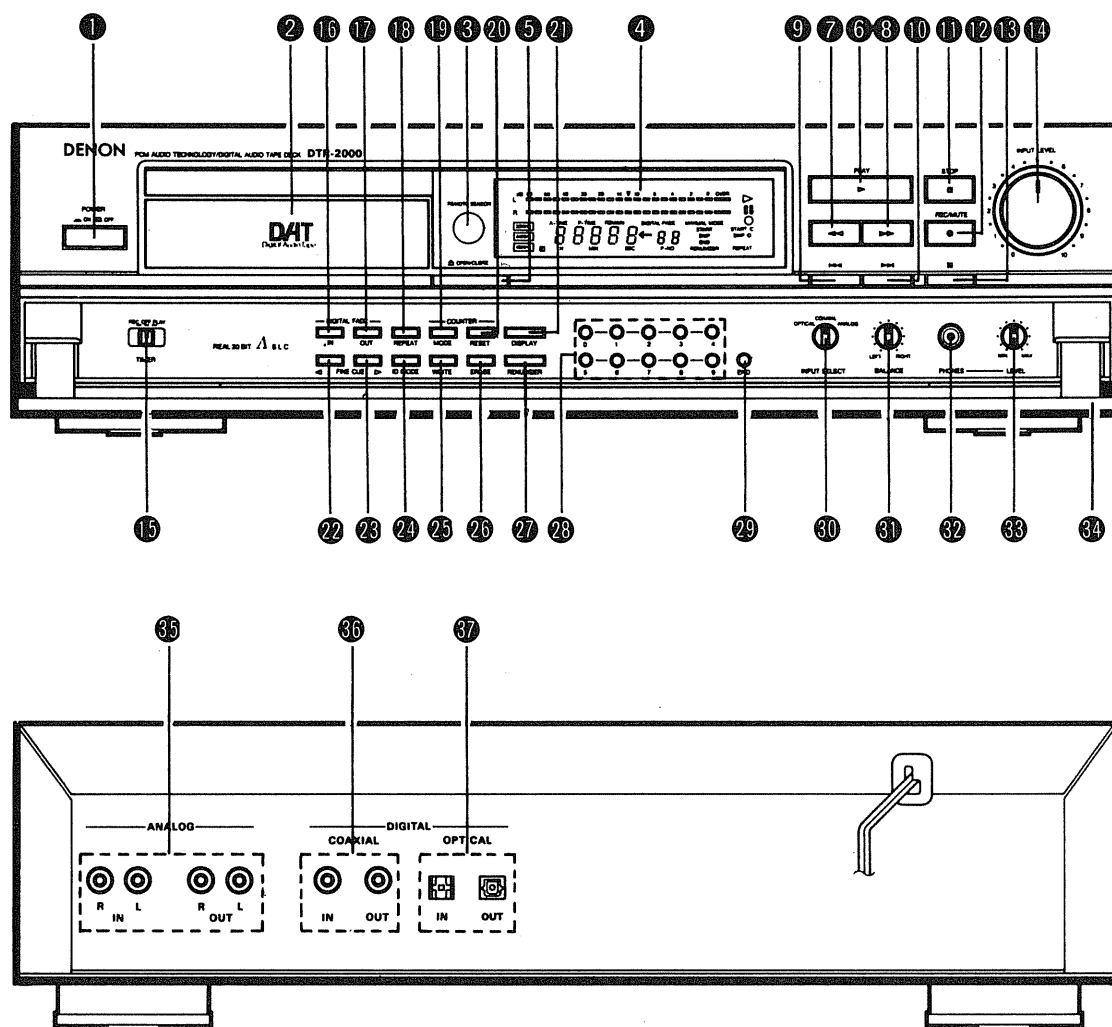
Water droplets may form on such important parts as the rotating sections or the heads when the temperature changes suddenly, such as when the deck is moved from a cold place into a warm place, or when the deck is used in humid places. This is called condensation or dew. When condensation occurs, **ERRRdE** flashes on the display and all operations stop. If this happens, let the deck set with the power off for several hours until it becomes accustomed to room temperature.

CLEANING

- The heads may become dirty after using the DTR-2000 for a long time. If so, the sound may become distorted or not be produced at all. To assure quality recording and playback, we recommend using a DAT cleaning cassette (available in stores) to clean the heads periodically.

NAMES AND FUNCTIONS OF PARTS

1 Front and Back Panels



1 POWER (Power switch)

- Press this switch to turn the power on (— ON) and off (— OFF). The deck can be operated about four seconds after the power is turned on.

2 Cassette tray

- Load the cassette here.
- Press the ▲ OPEN/CLOSE (Open/close button) 5 to open and close the cassette tray.

3 REMOTE SENSOR

- This is where the signals from the wireless remote control unit are received.
- Point the wireless remote control unit (RC-409) at this sensor when operating it.
- The indicator on the display window 4 which shows that remote control signals have been received lights when the remote control unit is operated.

4 Display window

- Refer to "Display Window" on Page 6.

5 ▲ OPEN/CLOSE (Open/close button)

- Press this button to open and close the cassette tray 2.

6 ▶ PLAY (Play button)

- Press this button to start playback.

7 ◀◀ (Rewind button)

- Press this button to rewind the cassette tape. The tape is rewound at about 250 times the normal speed when this button is pressed once, about 400 times the normal speed when pressed twice.
- When pressed during playback, the tape is rewound at about 3 times the normal speed and the sound can be heard.

8 ▶▶ (Fast-forward button)

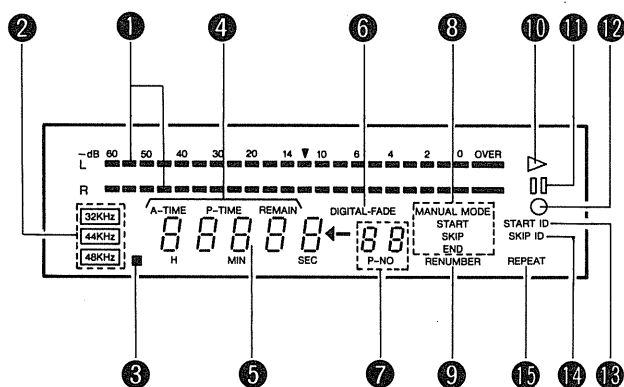
- Press this button to fast-forward the cassette tape. The tape is fast-forwarded at about 250 times the normal speed when this button is pressed once, about 400 times the normal speed when pressed twice.
- When pressed during playback, the tape is fast-forwarded at about 3 times the normal speed and the sound can be heard.

9 ◀◀ (Automatic search reverse button)

- Press this button in the play, pause or stop mode to search for programs (selections) in the reverse direction.
- The tape is rewound to the beginning of the program located the number of programs before the current program equal to the number of times the button is pressed.

- 10 FFI (Automatic search forward button)**
- Press this button in the play, pause or stop mode to search for programs (selections) in the forward direction.
 - The tape is fast-forwarded to the beginning of the program located the number of programs after the current program equal to the number of times the button is pressed.
- 11 STOP (Stop button)**
- Press this button to stop the tape in any mode.
- 12 REC/MUTE (Rec/mute button)**
- Press this button to set the deck to the recording standby mode.
 - Next, press the ► **PLAY** (Play button) 6 to begin recording.
 - When pressed during the recording or recording standby mode, a blank section of about 4 seconds is recorded on the tape, after which the deck is set to the recording standby mode.
- 13 II (Pause button)**
- Press this button to stop playback or recording temporarily.
 - Press the ► **PLAY** (Play button) 6 to cancel the pause mode.
 - The deck will automatically be set to the stop mode if the pause button is left pressed for about two hours.
- 14 INPUT LEVEL (Input level control knob)**
- Use this control to adjust the recording input level.
- 15 TIMER (Timer switch)**
- Set this switch to the "REC" or "PLAY" position to use the audio timer.
 - Usually keep this switch at the "OFF" position.
- 16 DIGITAL FADE IN (Digital fade in button)**
- Press this button to fade in from the recording standby mode.
- 17 DIGITAL FADE OUT (Digital fade out button)**
- Press this button to fade out from the recording mode.
- 18 REPEAT (Repeat button)**
- Press this button to repeat from the beginning to the end of the cassette tape.
- 19 COUNTER MODE (Counter mode button)**
- Press this button to set the display window 4 to the counter mode. (Refer to Page 6.)
- 20 COUNTER RESET (Counter reset button)**
- Press this button to reset the four-digit tape counter to "00 00". (Refer to Page 6.)
- 21 DISPLAY (Display button)**
- Press this button to turn off the display window 4.
 - When pressed once, the counter and program number are displayed. When pressed again, only the program number is displayed. (In the playback and recording modes, the entire display turns off.) Press once again to set the display back to normal.
- 22 FINE CUE ◀ (Fine cue button)**
- When this button is pressed in the pause mode, the tape is rewound at about 1/2 the normal speed until the button is released, and the sound can be heard.
- 23 FINE CUE ▶ (Fine cue button)**
- When this button is pressed in the pause mode, the tape is forwarded at about 1/2 the normal speed until the button is released, and the sound can be heard.
- 24 ID MODE (ID Mode button)**
- Press this button to select the type of subcode ID to be recorded or erased. (Refer Page 7.)
- 25 WRITE (ID Record button)**
- Press this button to record subcode IDs manually.
- 26 ERASE (ID Erase button)**
- Press this button to erase subcode IDs.
- 27 RENUMBER (Renumber button)**
- Press this button to automatically rewind the tape and renumber the programs starting from 1.
- 28 0 ~ 9 (Number button)**
- Use these numbers for direct search.
- 29 END (End button)**
- Use this button to search for the end ID or for non-recorded sections on the tape.
- 30 INPUT SELECT (Input select knob)**
- Use this knob to select the input source for recording.
- 31 BALANCE (Balance control knob)**
- Use this control to adjust the recording input level balance between the left and right channels.
 - Usually keep this button at the center (click) position.
- 32 PHONES (Phones jack)**
- Connect headphones here.
- 33 PHONES LEVEL (Phones level control knob)**
- Use this control to adjust the volume over the headphones.
- 34 Trap door**
- Press the right edge of this door to open it.
 - To close the door, press on it until you hear a click to make sure the door is locked.
- 35 ANALOG (Analog input/output jacks)**
- Use pin-plug cords to connect these jacks. (Refer to "CONNECTIONS" on Page 8.)
- 36 COAXIAL (Digital input/output jacks)**
- Use coaxial cables to connect these jacks. (Refer to "CONNECTIONS" on Page 8.)
- 37 OPTICAL (Digital input/output jacks)**
- Use optical fiber cords to connect these jacks. (Refer to "CONNECTIONS" on Page 8.)

2 Display Window

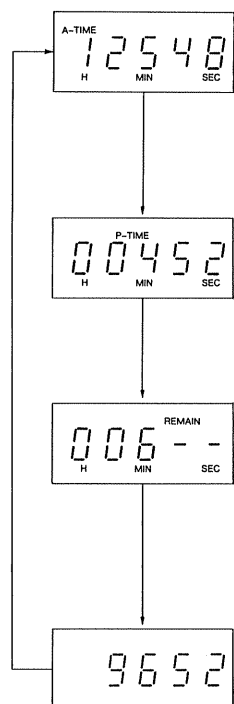


- 1 **Peak level meter**
 - This indicates the playback level during playback and the recording level during recording. The peak level is held for about 2 seconds.
- 2 **Sampling frequency indicators**
 - These indicate the sampling frequency during playback and recording.
- 3 **Remote control indicator**
 - This indicator lights when the remote control unit is operated.
- 4 **Counter mode indicators**
 - Refer to "Counter Mode Indicators" on Page 6.
- 5 **Digital counter**
 - The various counter data are displayed here.
 - Refer to "Counter Mode Indicators" on Page 6.

- 6 **DIGITAL-FADE indicator**
 - This flashes during the fade-in and fade-out operations.
- 7 **P-NO (program number) display**
 - This displays the number of the program currently being played or recorded.
- 8 **MANUAL MODE (ID mode) indicators**
 - Refer to "ID Mode Indicators" on Page 7.
- 9 **RENUMBER indicator**
 - This lights during the renumbering operation.
- 10 **(play) indicator**
 - This lights during the play and recording modes.
 - The indicator flashes during the fade-in operation.
- 11 **(pause) indicator**
 - This lights during the pause and recording standby modes.
 - The indicator flashes while blank spaces are being recorded and during the fade-out operation.
- 12 **(recording/mute) indicator**
 - This lights during the recording and recording standby modes.
- 13 **START ID indicator**
 - This lights while recording and playing start ID.
- 14 **SKIP ID indicator**
 - This lights while recording and playing skip ID.
- 15 **REPEAT indicator**
 - This lights when the repeat mode is set.

3 Counter Mode Indicators

- The counter mode indicators and digital counter display change as follows each time the COUNTER MODE button is pressed:



Absolute time

- The elapsed time from the beginning of the tape is displayed.
- If the absolute time is not recorded on the tape, the display will read as follows:

H MIN SEC

Program time

- The elapsed time per program (selection) is displayed.
- If playback is started from the middle of a program or if the cue/review operation is performed during playback, the display will read as follows:

H MIN SEC

Remaining time

- The time remaining up to the end of the tape is displayed.
- The seconds are not displayed.
- For the first 10 seconds of playback or recording, the display will read as follows:

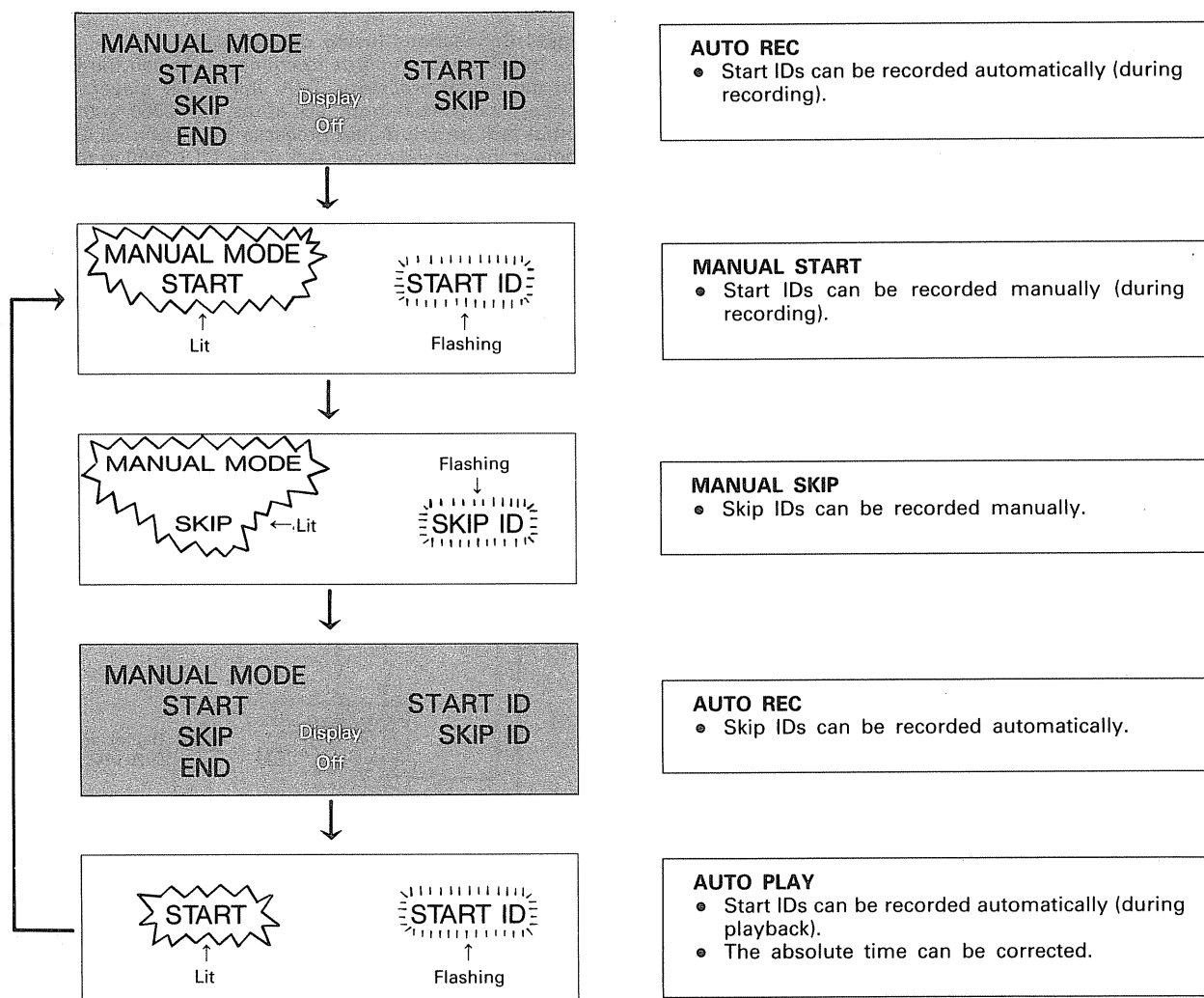
H MIN SEC

Tape counter

- A 4-digit counter displays the tape travel.
- The counter is reset to "0000" when the COUNTER RESET button is pressed. (The RESET button will not function in other counter modes.)

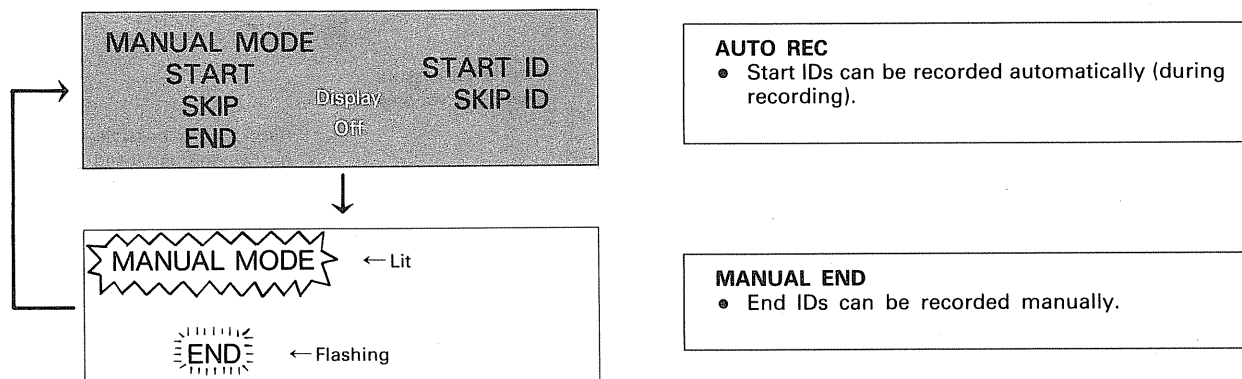
4 ID Mode Indicators

- During the play, pause and stop modes, the display changes as follows each time the ID MODE button is pressed:



- The "AUTO REC" mode is set when the power is turned on and when the STOP button is pressed.
- In the recording mode, the mode switches between "AUTO REC" and "MANUAL START".

- During the recording standby mode, the display changes as follows each time the ID MODE button is pressed:

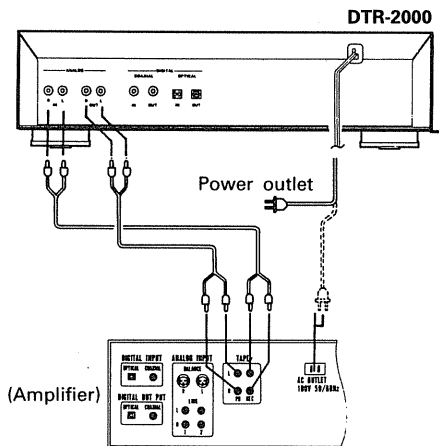
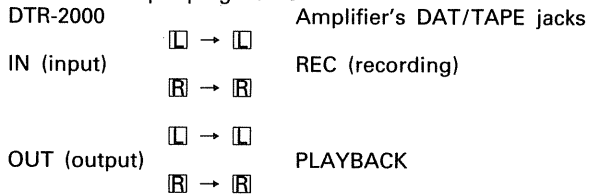


CONNECTION

- Do not plug the power cord into a power outlet until all connections to the DTR-2000 and other components have been completed.
- Read this manual and the manual for other components carefully to make sure connections are proper.
- Check the left and right channels before plugging the included pin-plug cords securely in the jacks.

(1) Analog Connections (using pin-plug cords)

- Connect the DTR-2000 to the amplifier's DAT/TAPE jacks using the included pin-plug cords.



(2) Digital Connections (using coaxial cable)

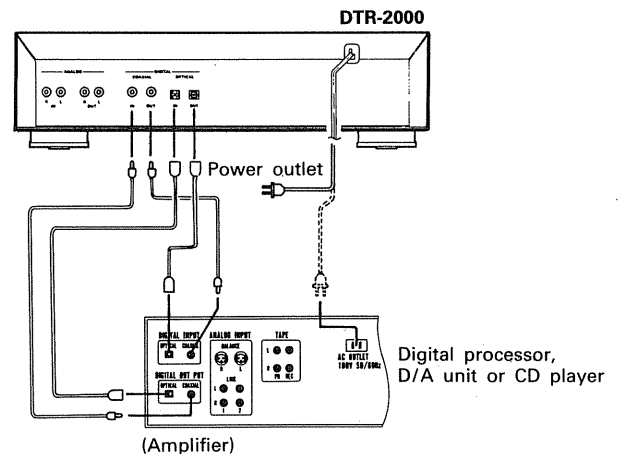
Use the 75-ohm pin cords to connect between the DTR-2000 and the digital processor, D/A unit or CD player.

- Connect the coaxial input jack of the DTR-2000 to the coaxial output jack on the digital processor, D/A unit or CD player.
- Connect the coaxial output jack of the DTR-2000 to the coaxial input jack on the digital processor or D/A unit.

(3) Digital Connections (using optical fiber cable)

Use the optical fiber cable to connect between the DTR-2000 and the digital processor, D/A unit or CD player.

- Connect the optical input jack of the DTR-2000 to the optical output jack on the digital processor, D/A unit or CD player.
- Connect the optical output jack of the DTR-2000 to the optical input jack on the digital processor or D/A unit.



DAT CASSETTE TAPES

- Unlike regular compact cassettes, DAT cassette tapes are housed in a sealed case like video cassettes. This protects the tape from scratches and dust so that you can always enjoy digital sound with excellent quality. Handle DAT cassettes properly, being careful of the points described below.

(1) Cautions on Handling

- The back side cannot be used. As with video tapes, only the front side of DAT tapes can be used.
- Do not pull the tape out of the case. If the tape is pulled out of the case, it might be damaged from scratches or dirt.

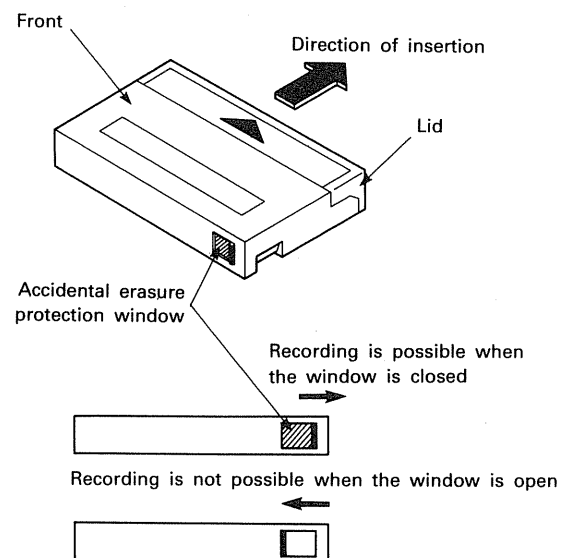
(2) Cautions on Storage

Do not store DAT cassettes in the following places:

- Places exposed to direct sunlight
- Hot (35°C 95°F or greater) or humid (80% RH or greater) places
- Near strong magnetic forces, such as speakers, TVs, magnets, etc.

(3) Accidental Erasure Protection

- DAT cassette tapes are equipped with accidental erasure protection windows. Open these windows after recording to prevent the tape from being erased accidentally.
- If you want to record a tape over again, simply close the window. (Recording is not possible if the window is open.)
- Close this window when recording or erasing subcodes (start and skip ID) or when renumbering.



OPENING AND CLOSING THE CASSETTE TRAY AND LOADING CASSETTE TAPES

(1) Opening and Closing the Cassette Tray

(The tray cannot be opened and closed if the power is off.)

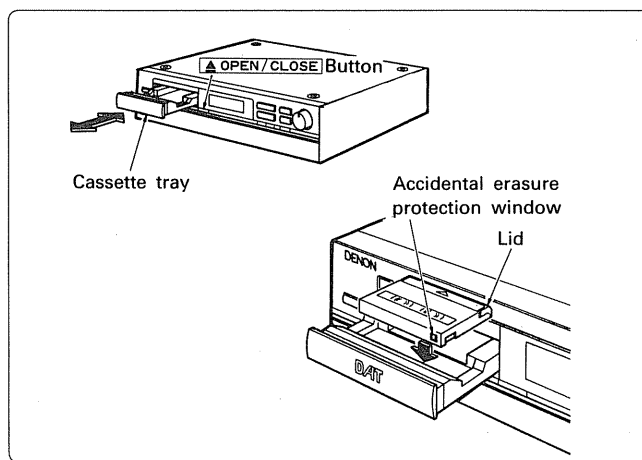
- ① Press the POWER switch to turn the power on.
- ② Press the ▲ OPEN/CLOSE button.
The cassette tray slides out.
- ③ Press the ▲ OPEN/CLOSE button again to close the cassette tray.

(2) Loading Cassette Tapes

- ① Open the cassette tray and set the cassette tape in it as shown in the diagram, with the lid to the back.
- ② Press the ▲ OPEN/CLOSE button to close the cassette tray.
- ③ The digital counter on the display window will read **0 H 00 MIN 00 SEC** and flash while the cassette tape is being loaded.
- ④ The cassette tape is loaded when **0 H 00 MIN 00 SEC** stops flashing.

NOTES:

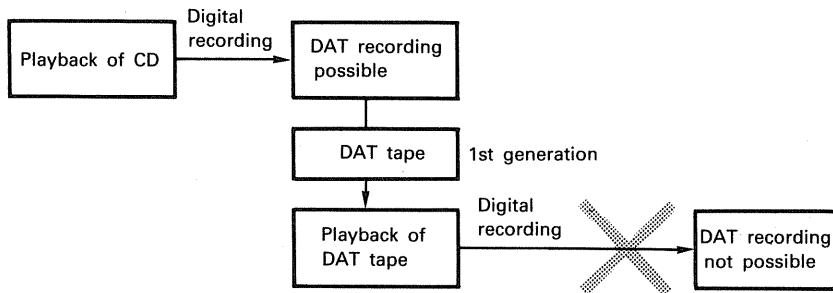
- The cassette tray can also be closed by pressing any of the operation buttons other than ● REC/MUTE. When this is done, the deck is automatically set to the corresponding mode once the cassette tape is loaded. The cassette tray can also be closed by pressing on it.
- Do not operate buttons by tapping them with a pencil, etc.
- If you should get a finger caught, remain calm, and press the ▲ OPEN/CLOSE button.
- Do not set objects other than cassette tapes in the cassette tray, as this could result in damage.
- Do not press on the cassette tray when the power is off, as this could result in damage.



BEFORE RECORDING

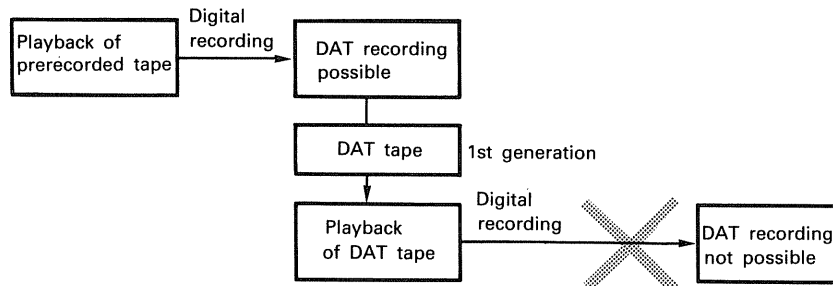
- This deck is compatible with serial copy management systems (S.C.M.S.).
There are limitations to digital recording. Study the following carefully to ensure proper recording.

1. Tapes recorded in digital format from a CD player



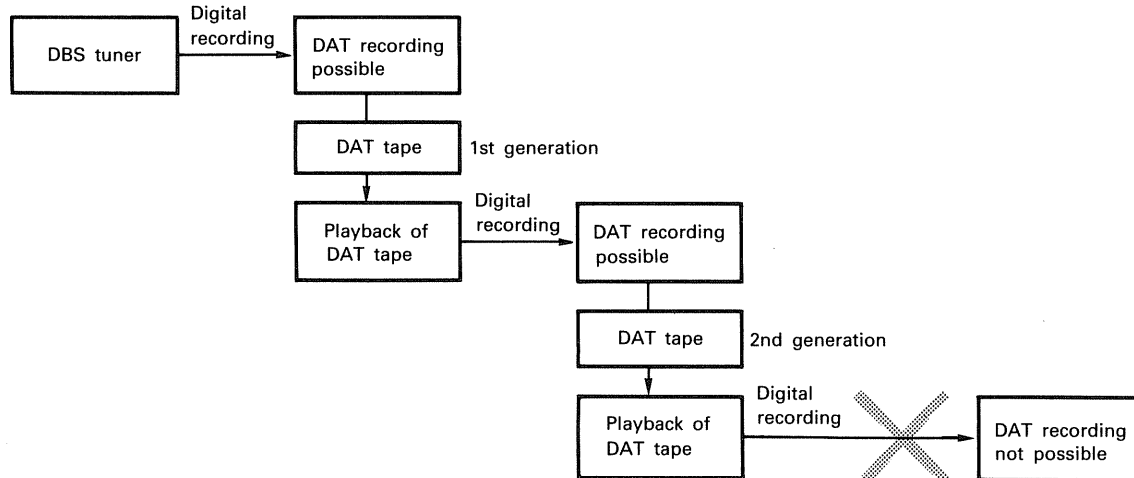
Recording in digital format (digital copying) from CDs is only possible for the first generation. It is not possible to make digital copies of a (first generation) tape recorded in digital format.

2. Tapes recorded in digital format from a prerecorded tape



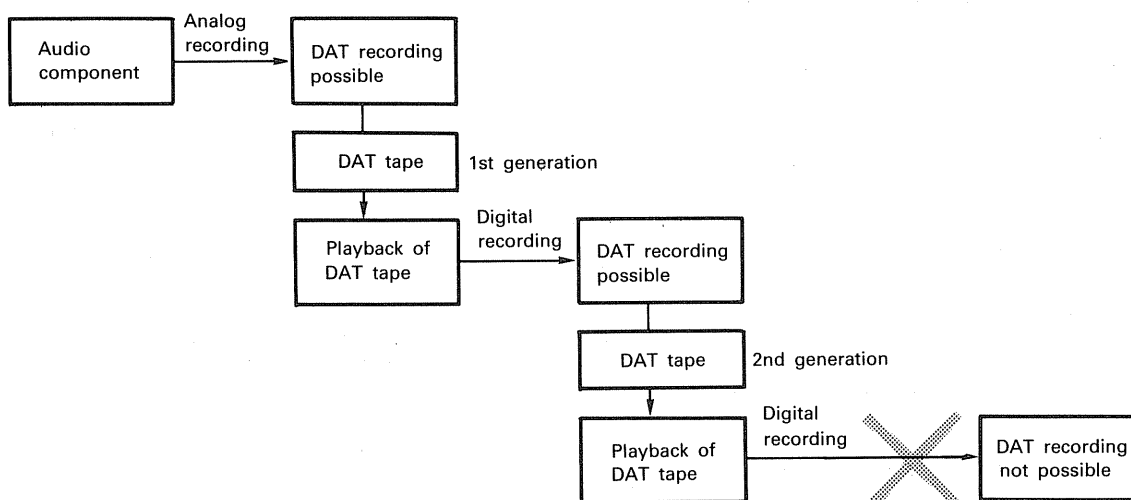
Recording in digital format (digital copying) from prerecorded tapes is only possible for the first generation. It is not possible to make digital copies of a (first generation) tape recorded in digital format. In some cases, it is not possible to record prerecorded tapes not compatible with the SCMS in digital format.

3. Tapes recorded in digital format from DBS tuners



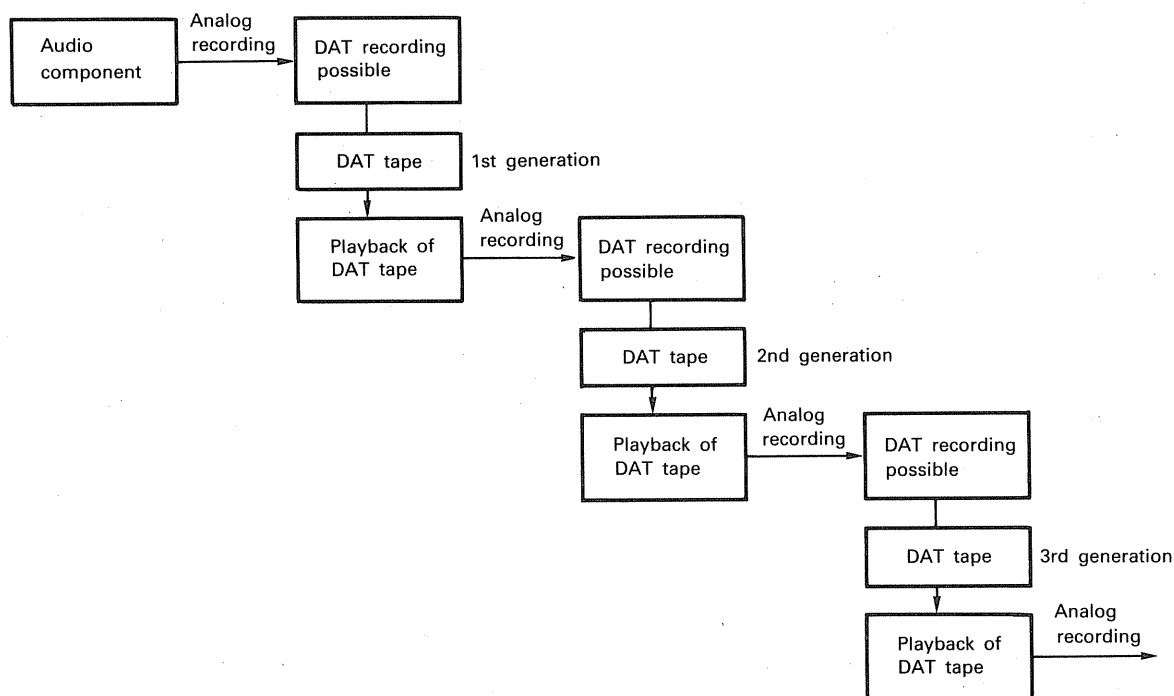
For tapes recorded in digital format from DBS tuners, it is possible to make digital copies only up to the second generation. However, this principle does not apply to some DBS tuners.

4. Tapes recorded from analog input jacks (and subsequently copied in digital format)



For tapes recorded in analog format, it is possible to make digital copies only up to the second generation. It is not possible to make digital copies of (second generation) tapes recorded in digital format.

5. Tapes recorded from analog input jacks (and subsequently copied in analog format)



As with conventional DAT and cassette decks, there are no limits to copying tapes recorded in analog format. Thus, when recording in digital format is not possible, copying is possible by using the analog input and output jacks.

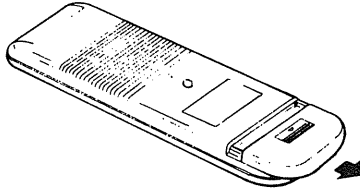
NOTE: In some cases, it is not possible to record in digital format from DATs not compatible with the SCMS.

OPERATIONS USING THE REMOTE CONTROL UNIT

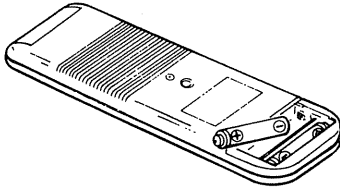
The accessory RC-409 remote control unit can be used to control the Digital Audio Tape Deck from a convenient distance.

(1) Inserting the dry cell batteries

- ① Remove the battery cover on the back of the remote control unit.



- ② Insert two R03 (standard size AAA) dry cell batteries with correct polarity as indicated inside the battery compartment.



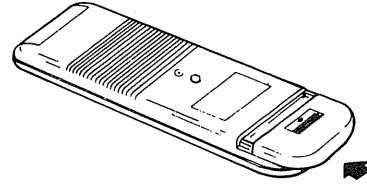
Notes on the Batteries

- The remote control unit uses standard size AAA dry cell batteries.
- The batteries will need to be replaced approximately once a year. Replacement may be necessary earlier depending on how much the remote control unit is used.
- If, in less than a year from the time new batteries were inserted, the remote control fails to operate the Digital Audio Tape Deck from a near-by position; it is time to replace the batteries.
- Insert the batteries properly, following the polarity diagram inside the battery compartment, in other words make sure (+) and (-) terminals are properly aligned.
- Batteries are prone to damage and leakage. Therefore:

Cautions on Use

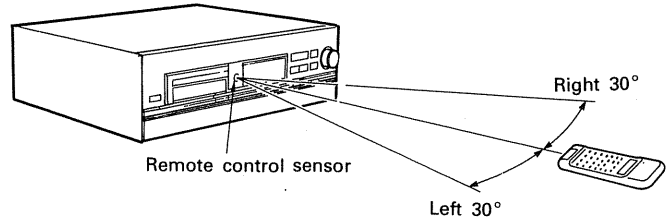
- Do not press the operation buttons on the main unit and on the remote control unit simultaneously, as this will result in malfunction.

- ③ Replace the battery cover.



(2) Direction for Use

- Operate the remote control unit while pointing it towards the remote control sensor on the Digital Audio Tape Deck (see below).



- Do not combine new batteries with used ones.
- Do not combine different types of batteries.
- Do not jumper opposite poles of the batteries, expose them to heat, break them open nor expose of them in open fire.
- If the remote control unit is not to be used for a long period of time, remove the batteries from the unit.
- If the batteries have leaked, remove any traces of battery fluid from the battery compartment, wiping thoroughly with a dry cloth. Then insert new batteries.

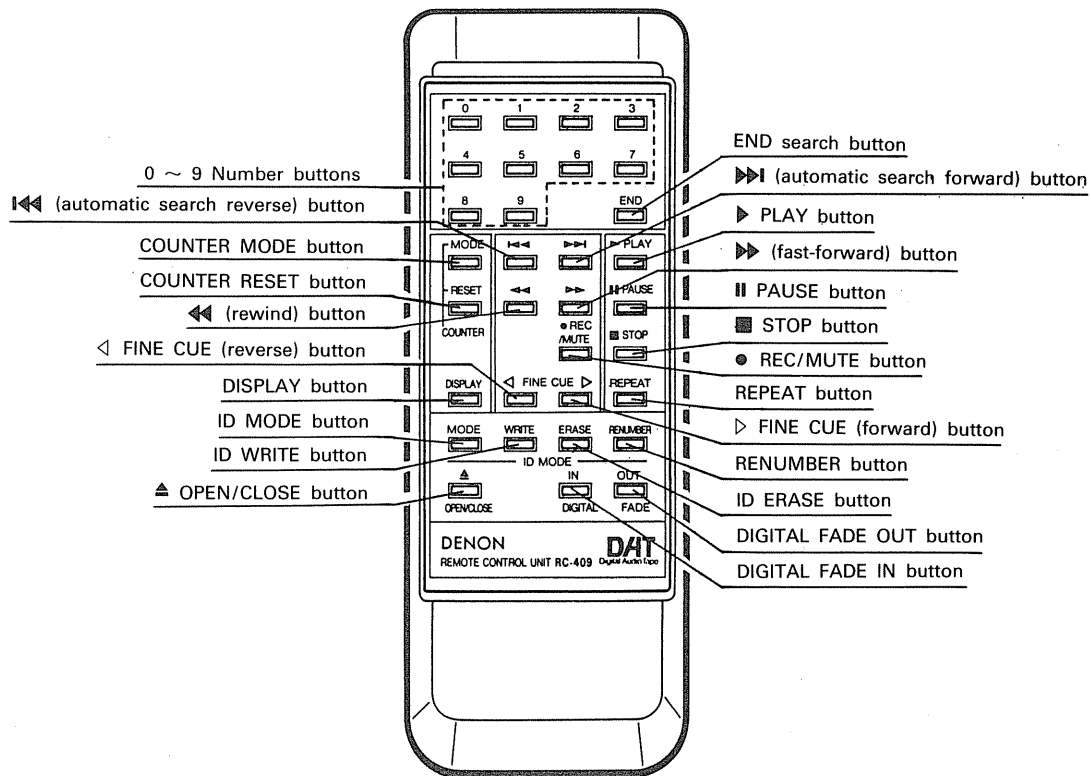
When a remote control signal is received, the remote control indicator on front of the Digital Audio Tape Deck lights briefly.

- The remote control unit can be used at a distance up to 7 meters in a straight line from the Digital Audio Tape Deck. This distance decreases if there are obstructions blocking the signal path or when the remote control unit is operated at an angle from the remote control sensor.

- The remote control unit may not operate properly if the remote control sensor is exposed to direct sunlight or strong artificial lighting, or if there is an object between the remote control unit and the remote control sensor.

(3) Names of Buttons

- The buttons on the remote control unit operate in the same way as the corresponding buttons on the main unit. For descriptions of their operation, refer to the explanations of the main unit buttons.



Note that the following operations cannot be performed from the remote control unit:

- Turning the power on and off
- Adjusting the input level
- Opening the trap door
- Switching the timer
- Adjusting the balance
- Switching the input
- Adjusting the headphones level

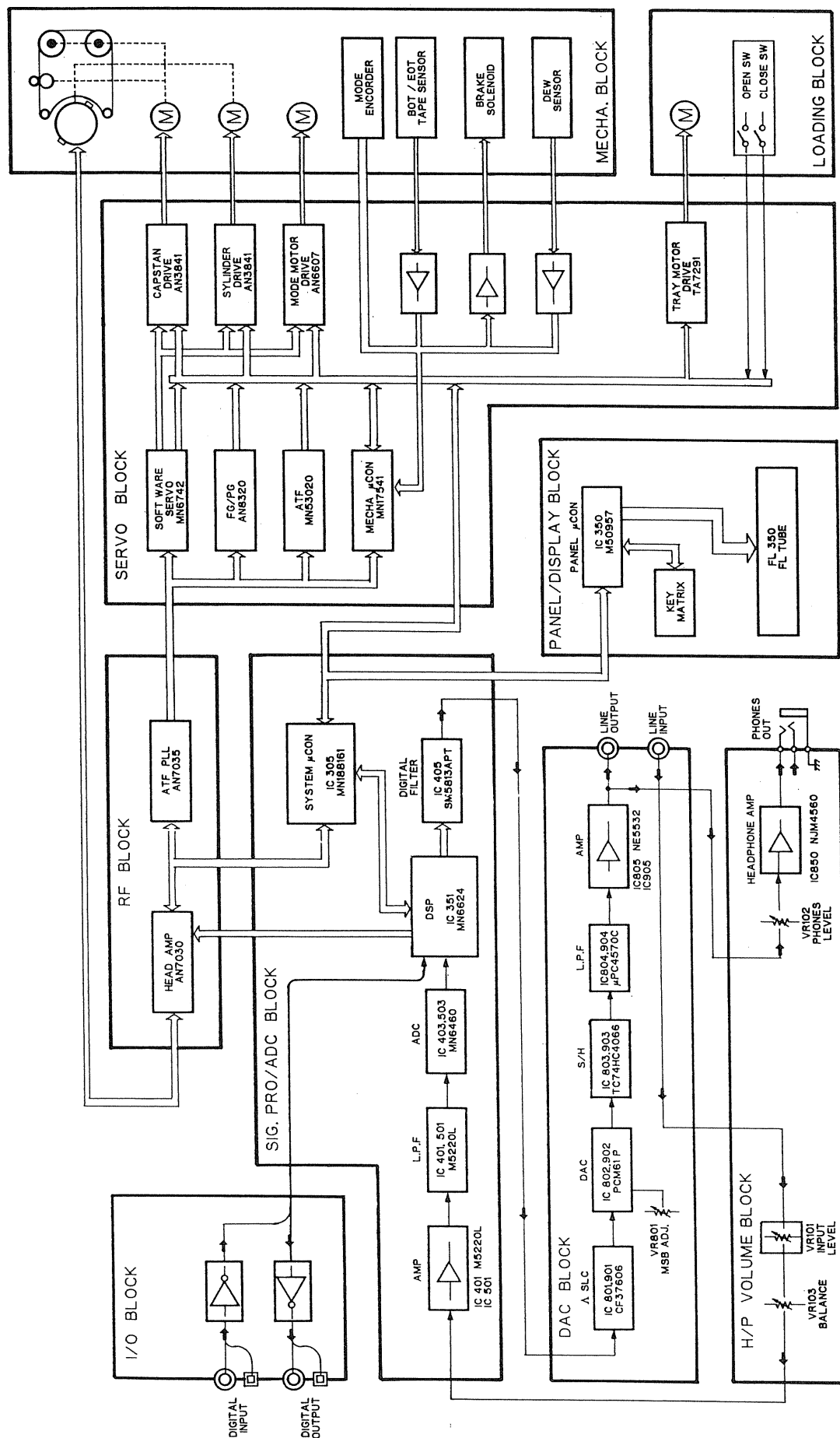
SPECIFICATIONS

Type:	Rotary head DAT deck
Tape speed:	8.15mm/s
Sampling frequencies:	Recording: 32kHz 48kHz, 44.1kHz Playback: 32 kHz, 44.1 kHz and 48 kHz
Head:	Amorphous head
Total frequency response (standard mode):	2Hz to 22kHz ± 0.5 dB
Total S/N ratio:	90dB
Total dynamic range:	90dB
Total harmonic distortion:	0.008%
Wow and flutter:	Below measurable limits
Power supply:	50 Hz/60Hz, voltage is shown on rating label
Power consumption:	18 W
Dimensions:	434 (W) $\times$ 122 (H) $\times$ 320 (D) mm (17-3/32" $\times$ 4-51/64" $\times$ 12-19/32")
Weight:	7.2 kg

Remote control unit:	RC-409
Remote control system:	Infrared pulse system
Power supply:	3 V DC; two R03 (standard size AAA) dry cell batteries
External dimensions:	60 (W) $\times$ 165 (H) $\times$ 17 (D) mm (2-23/64" $\times$ 6-29/64" $\times$ 43/64")
Weight:	90 g (Including batteries)

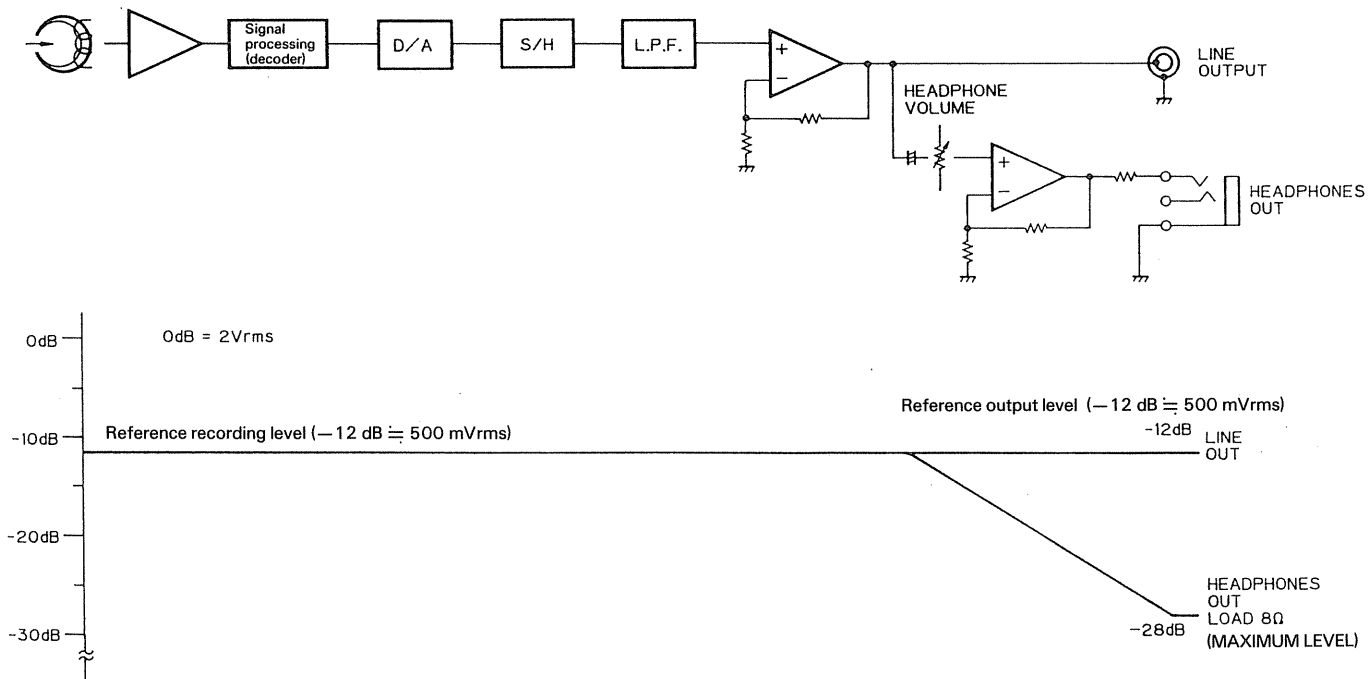
* Above specifications and design are subject to change without prior notice.

BLOCK DIAGRAM

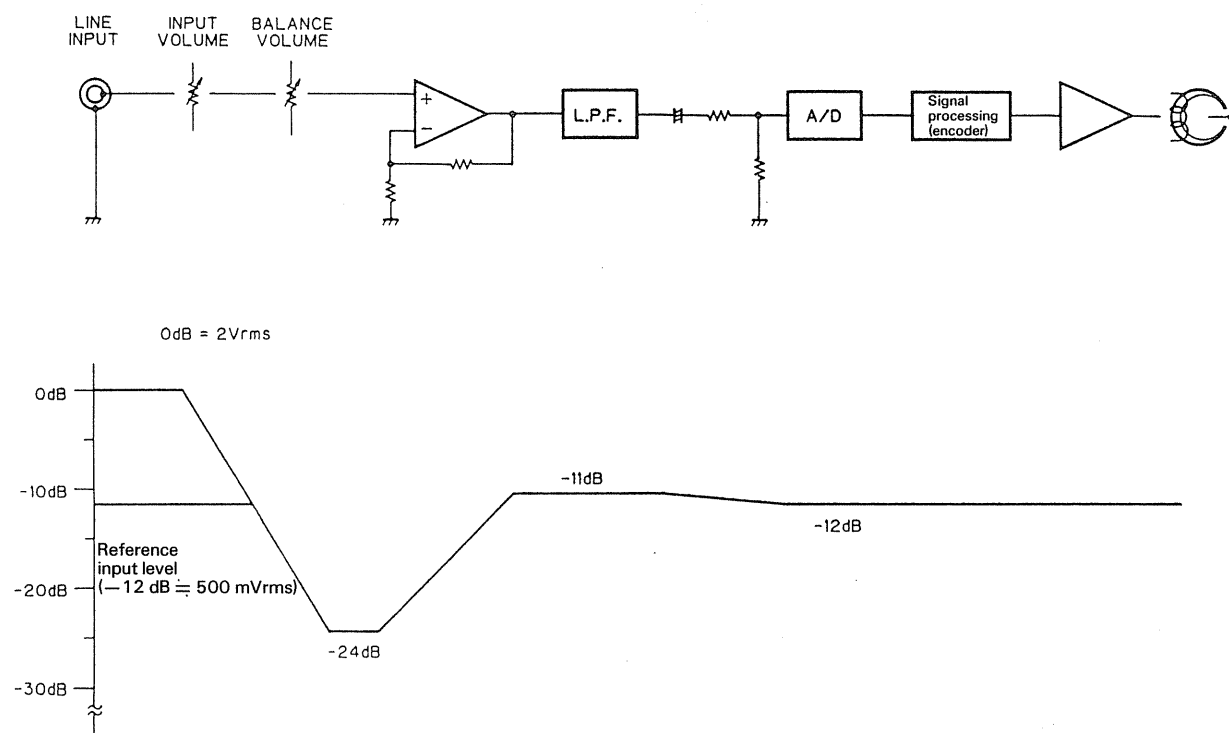


LEVEL DIAGRAM

PLAYBACK SYSTEM



RECORDING SYSTEM

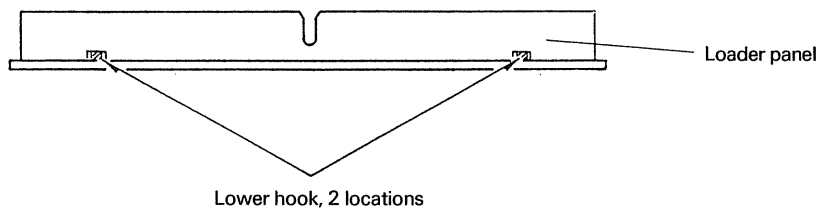


DISASSEMBLY INSTRUCTIONS

1. Removing the front panel

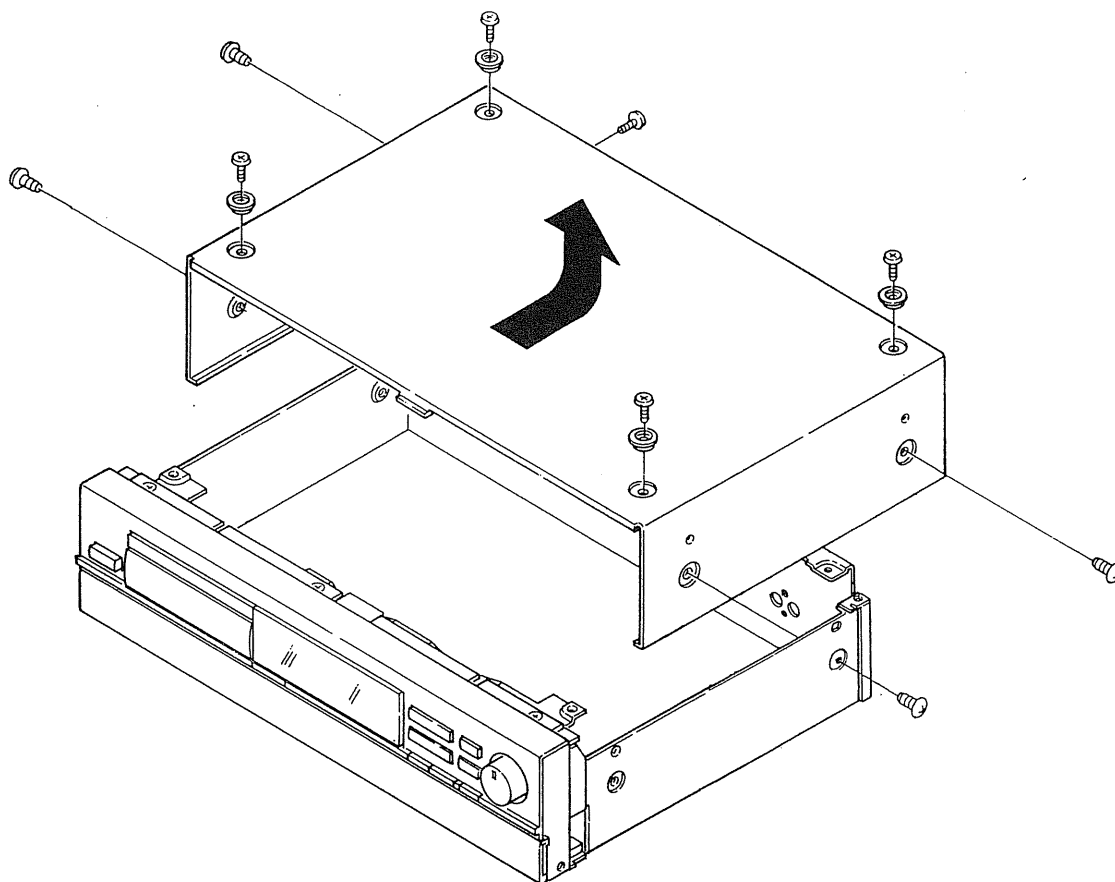
1-1 Turn on the power and move the cassette tray out of the front of the set. Turn off the power and remove the two

hooks from the bottom of the loader panel. Remove the loader panel from the front of the unit.



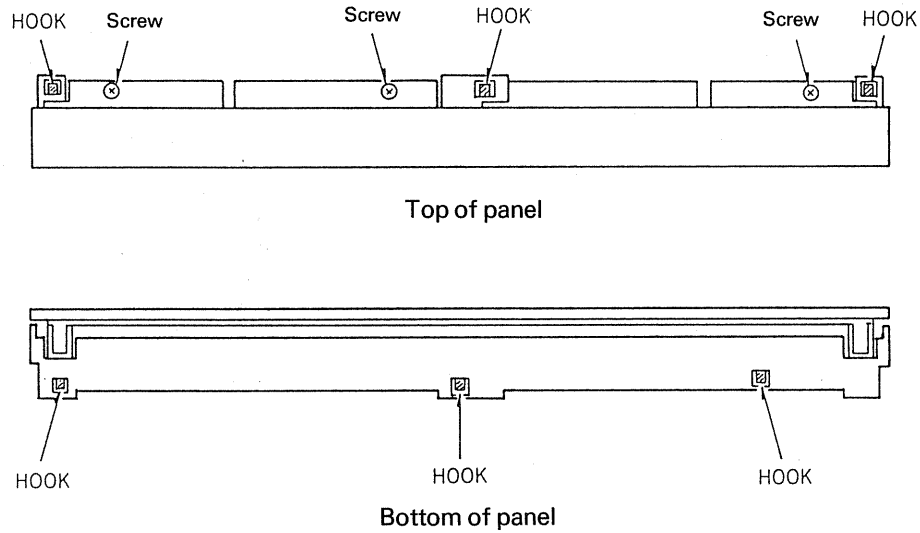
1-2 Remove the four screws (4 × 8 CTTS(S)-B) from the side of the top cover, the four screws (3 × 8BTS(S)-B) from the top of the top cover and one screw (3 × 8BTS(S)-B) from

the rear side. Raise the top cover and lift it towards the rear of the unit to detach it.



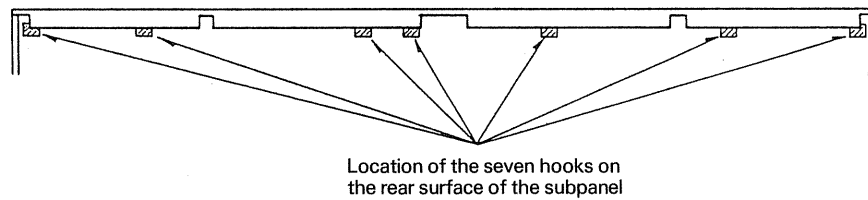
- 1-3 Pull the input knobs away from the front of the unit to remove them.
Remove the three screws (3 × 8CBTS(S)-B) from the

upper section of the panel, three hooks from the bottom of the panel and three hooks from the top of the panel. Pull the front panel away from the unit to remove it.



2. Removing the front panel

Remove the seven hooks from the top section of the subpanel.
Raise the front panel to remove it from the main unit.



3. Remove the DAT mechanism

Remove the four mounting screws that secure the DAT mechanism and then detach the mechanism.

4. Remove the meter PCB.

Raise the meter PCB and remove it.

5. Remove the audio PCB.

Remove the five screws (3 × 8CBTS(S)-B) that secure the audio PCB and the two 2P pin jack mounting screws (3 × 8CBTS(S)-B) on the back panel. Remove the audio PCB from the unit.

6. POWER I/O PCB

Remove the five screws (3 × 8CBTS(S)-B) that secure the power I/O PCB, the PCB holder hook in one location, and the two screws (3 × 10CBTS(P)-B) that secure the back panel 1P pin jack. Remove the two screws (3 × 10CBTS(P)-B) that secure the optical unit and remove the power I/O PCB from the unit.

7. Remove the SIG. AD PCB.

Remove the four screws (3 × 8CBTS(S)-B) that secure the SIG.AD PCB and remove the PCB.

8. Remove the power transformer PCB.

Remove the six screws (3 × 8CBTS(S)) that secure the power transformer PCB, remove the bushing from the chassis and then remove the power transformer PCB.

ADJUSTING AND CHECKING THE MECHANISM SECTION

1. Before performing the adjustment

Perform the error rate verification before performing the mechanism unit (including the servo PCB and RF PCB) adjustment.

◆ Tools: Error rate measurement tape (RD-ER01)

(1) Verification Procedures

- ① Press the MODE, RESET and END keys at the same time. At this time, the error rate is displayed on the counter display of the display tube.
- ② The following displays appear each time the MODE key is pressed.
 - Ⓐ A+B head error rate display
 - ↓
 - Ⓑ A head error rate display
 - ↓
 - Ⓒ Operation mode display for the system controller and mechanism controller
 - ↓
 - Ⓓ Error code display for the system controller and mechanism controller
 - ↓
 - Ⓔ The Ⓐ display appears again.
- ③ If the RESET key is pressed, the normal display (A-TIME) appears again.

(2) Verification Item

- ① Adjustment is not necessary if the A+B head error rate is less than 90×10^{-4} (counter display: 0090). Perform the adjustment shown in the following page if the rate is greater than 90×10^{-4} .

2. PG Phase Adjustment

◆ Tools: PG phase adjustment tape (RD-PG01)
Oscilloscope

◆ Adjustment: Adjust VR201 so the time interval between the R3CP signal rising edge and the RPRF signal Ⓐ waveform rising edge has a setting time of $\pm 20 \mu\text{sec}$. (Refer to Figure 1-2 for the positions of the test point and adjustment volume locations.) The setting time is the value indicated in the RD-PG01 cassette. (Approximately $170 \mu\text{sec}$.)

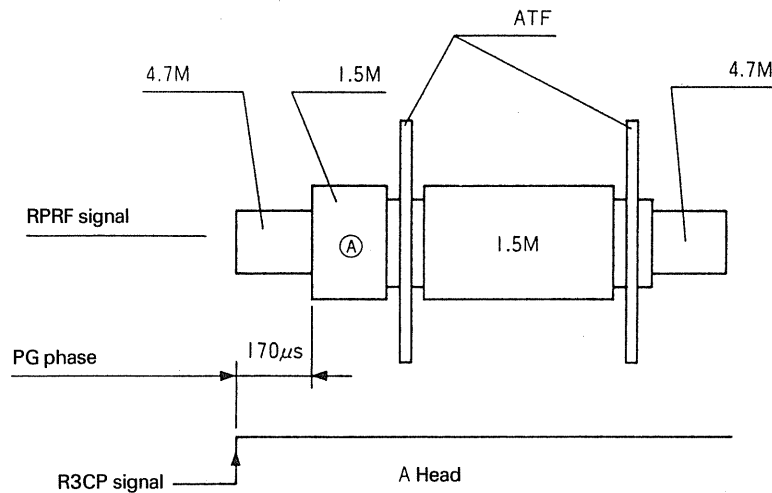


Figure 1-1

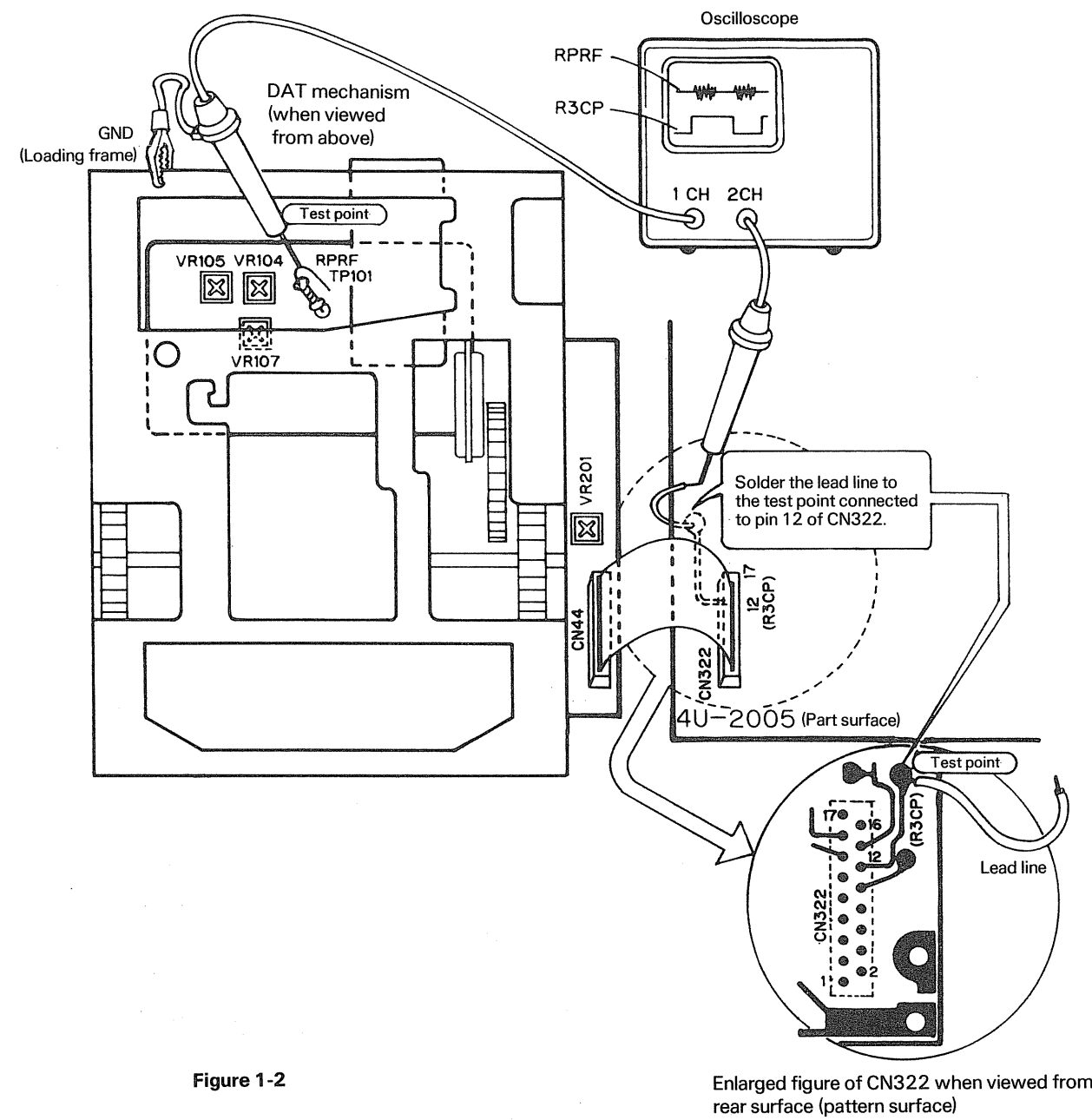


Figure 1-2

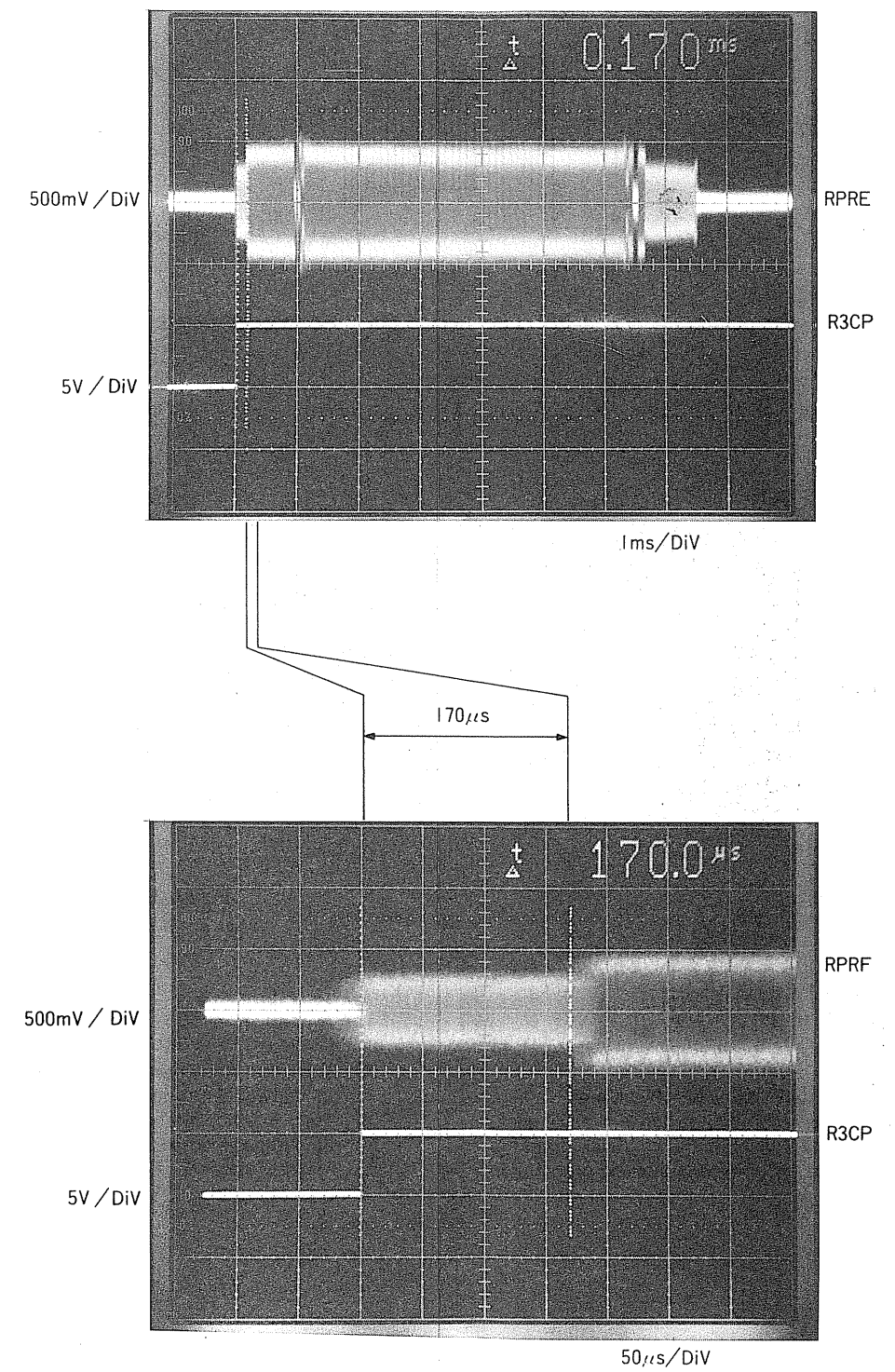


Figure 1-3

3. ATF Amplifier Gain Adjustment

- Tools: Error rate measurement tape (RD-ER01)
Oscilloscope
- Adjustment:
 - Play back the error rate measurement tape.
 - Adjust VR107 so the A-head playback level is 1.4 ± 0.2

Vpp for the PILOT signal (130 kHz). (Refer to Figure 1-2 and 1-3 for the positions of the test point and adjustment volume locations.) (Confirm that the pilot signal level difference between the A-head and B-head is within ± 200 mV. (Refer to Figure 3.)

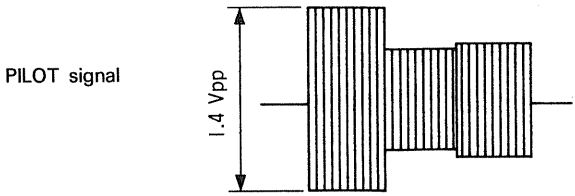


Figure 2-1

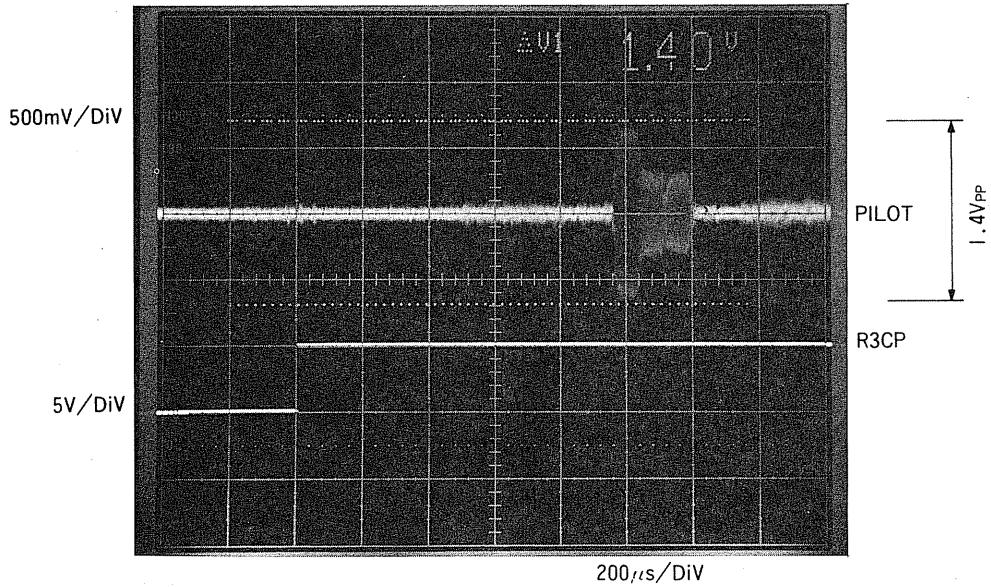


Figure 2-2

4. RF Recording Level Adjustment

- Tools: Blank tape (RD-RP32)
Oscilloscope
- Adjustment:
 - Make a recording without a signal on a blank tape.
 - Rewind the tape to the recorded position and play it back.
 - Make sure that the pilot level of the playback output is within 1.4 ± 0.2 Vpp. Perform the following procedures if it is outside this range.
 - A-head ... VR104
 - B-head ... VR105
 - Turn the adjustment clockwise (approximately 30°) if the voltage exceeds 1.6 V.
 - Turn the adjustment counterclockwise (approximately 30°) if the voltage is less than 1.2 V.
 - Perform steps (1), (2) and (3) again after the adjustment is completed.

DAT mechanism
(when viewed from the lower surface)

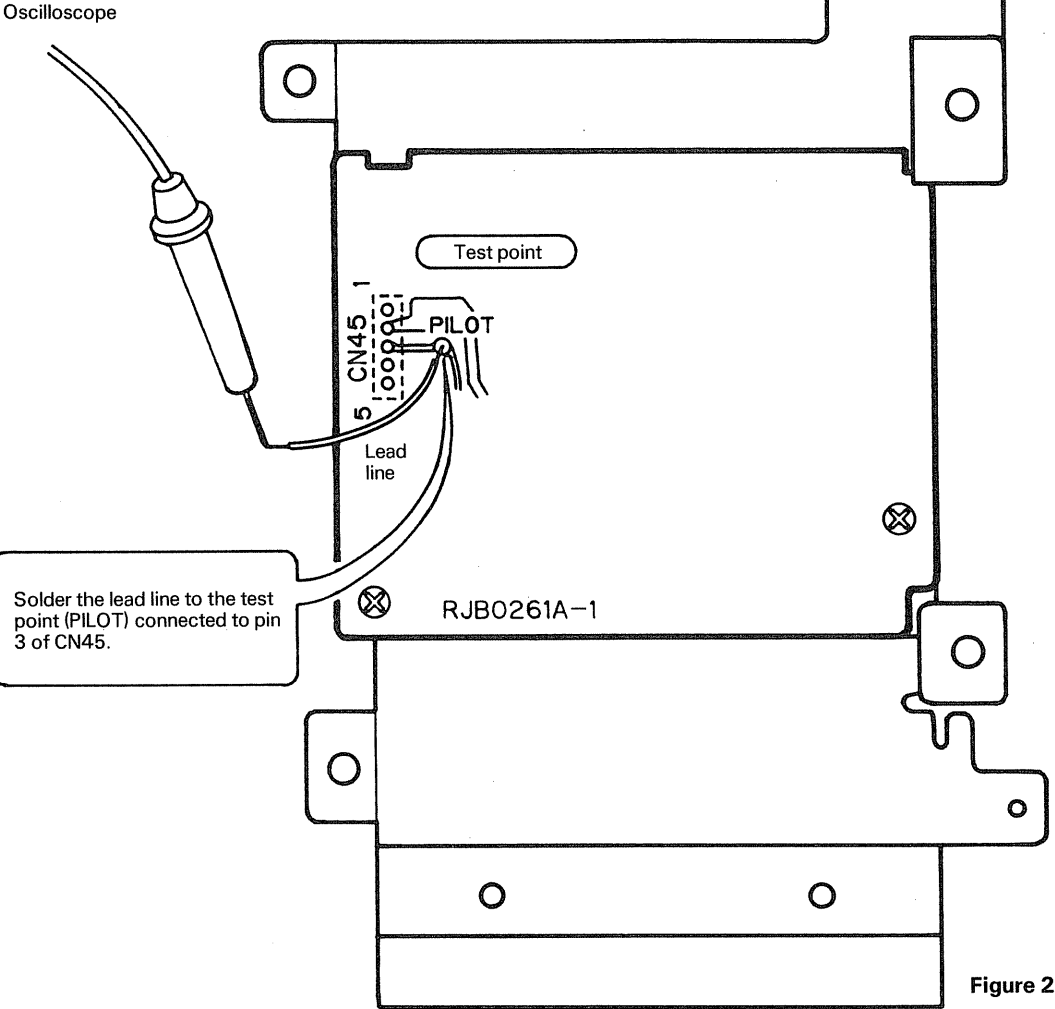


Figure 2-3

SIGNAL TIME RELATION

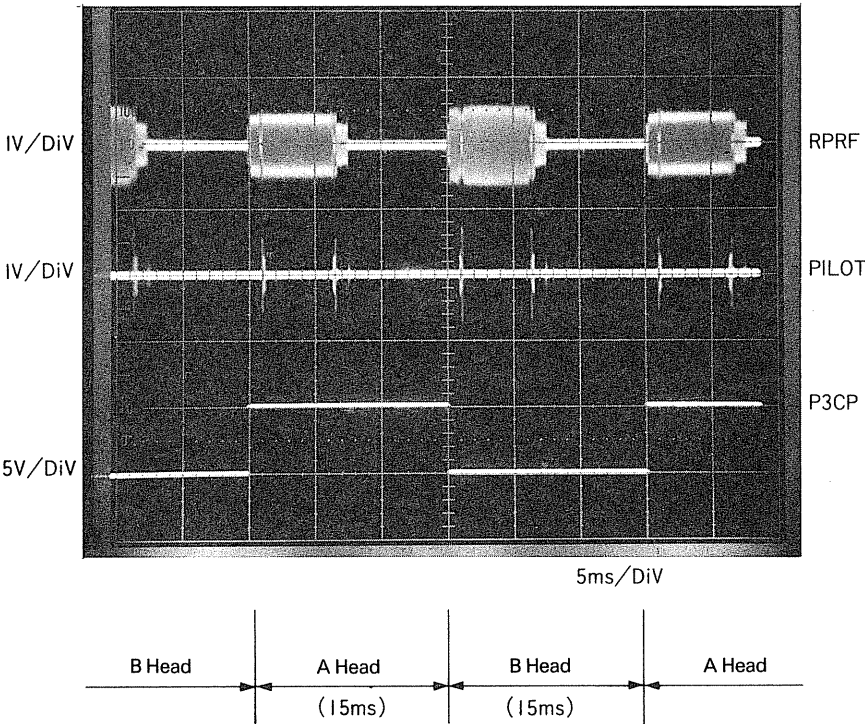


Figure 3

ADJUSTING THE ELECTRICAL SECTIONS

[1] A/D Converter DC Offset Adjustment

- The adjustment should be performed when the level meter lights even if a signal is not input to the audio input terminal during recording or recording standby.

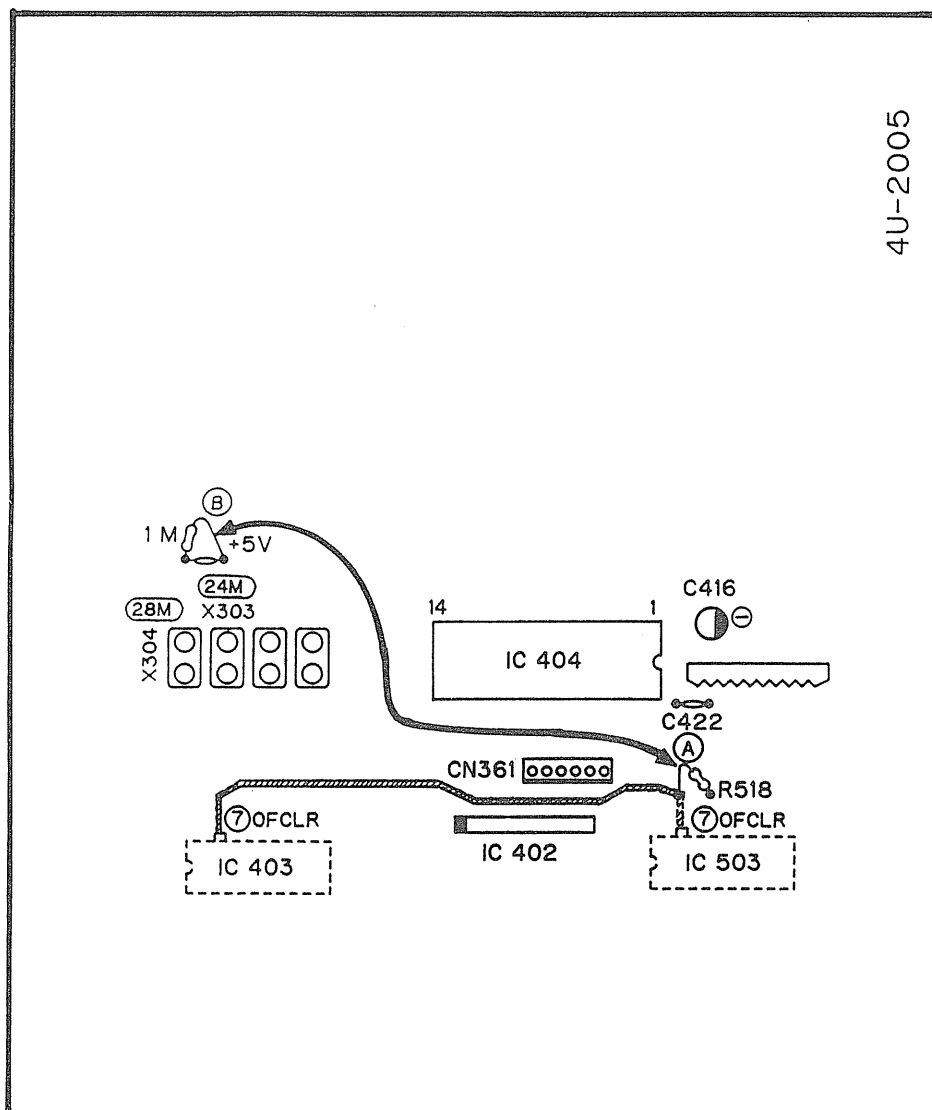
- ① MN6460 IC503.....RCH
IC403.....LCH

Connect OFCLR terminal ⑦ pin to +5 V (the position in the separate PCB discription). The adjustment will be

easy to perform because the display level of the level meter is set high.

- ② Adjust the adjustment volume so the level meter display is at the minimum level (— 60 dB max.).
RCH..... VR501
LCH..... VR401

A/D Converter DC Offset Adjustment (AUDIO UNIT)



Connect points
① and ②

[2] A/D Converter S.LC Adjustment

1. Perform this adjustment when the distortion level is high during playback.

① Connect the DAT audio output terminal to the distortion ratio measurement device.

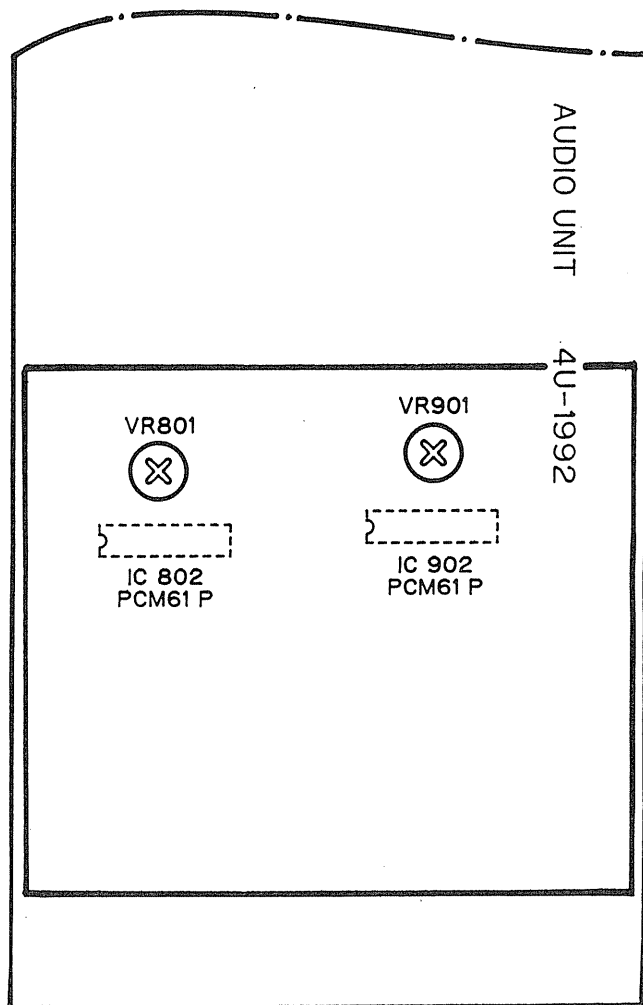
② Playback the P. No. 2 (1 kHz, 0 dB) of the tape recorder (EIAJ) for the DAT recorder measurement.

③ Adjust the volume so the T.H.D. is at the minimum level.

RCH..... VR901

LCH..... VR801

D/A Converter SCL Adjustment (AUDIO UNIT)



PARTS LIST OF 4U-1992 AUDIO UNIT

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTOR GROUP			
IC601	263 0644 009	MC7805CT	
IC602	263 0554 005	NJM7805FA	
IC603	263 0516 001	NJM7812FA	
IC604	263 0644 009	MC7805CT	
IC605	263 0554 005	NJM7805FA	
IC606	263 0656 000	MC7808	
IC651	262 1265 002	TC74HCU04AP	
IC652	262 0591 007	HD74HC00P	
IC801	262 1180 006	CF37606	
IC802	262 1171 002	PCM61P	
IC803	263 0568 004	TC74HC4066	
IC804	262 0864 006	UPC4570C	
IC805	263 0565 007	BA15218	
IC806	262 0591 007	HD74HC00P	
IC807	262 1265 002	TC74HCU04AP	
IC808	262 0594 004	HD74HC74P	
IC850	263 0118 001	NJM4560D	
IC901	262 1180 006	CF37606	
IC902	262 1171 002	PCM61P	
IC903	263 0568 004	TC74HC4066	
IC904	262 0864 006	UPC4570C	
IC905	263 0565 007	BA15218	
IC906	262 0591 007	HD74HC00P	
TR601	271 0101 925	2SA933 (Q) T-70	
TR801, 802, 803	273 0253 918	2SC2878 (A/B) TPE2	
TR804	269 0025 901	RN1202 (10K-10K) T	
TR805	269 0026 900	RN2202 (10K-10K) T	
TR806	271 0183 901	2SA933 (Q/R/S) T-93	
TR850, 901, 902, 903, 950	273 0253 918	2SC2878 (A/B) TPE2	
D601	276 0519 907	1SR35-200AT82	
D602	276 0553 905	1SR35-200A (T93X)	
D603	276 0519 907	1SR35-200AT82	
D604	276 0553 905	1SR35-200A (T93X)	
~ 608			
D609, 610	276 0519 907	1SR35-200AT82	
D611	276 0482 924	HZS27-3TD	
D612	276 0464 900	HZS7A-1TD	
D651	276 0432 903	1SS270A TE	
~ 654			
801, 802, 901			
RESISTOR GROUP			
VR101	211 0652 003	V1620V30FA203	20 k Ω INPUT
VR801, 901	211 6077 938	V06PB104	100 k Ω
CAPACITOR GROUP (Ceramic)			
C609, 612 ~ 616	253 1181 904	CK45F1H103DT	0.01 μ F/50 V
C651	253 4538 949	CC45SL1H101JT	100 PF/50 V
C652	253 4536 941	CC45SL1H150JT	15 PF/50 V
C653	253 9037 908	CK45=1H104ZT	0.1 μ F/50 V
C654	253 4537 966	CC45SL1H470JT	47 PF/50 V
C655, 656	253 1181 904	CK45F1H103DT	0.01 μ F/50 V
C657	253 4537 966	CC45SL1H470JT	47 PF/50 V
C659, 660, 661, 801, 804	253 1181 904	CK45F1H103DT	0.01 μ F/50 V

Ref. No.	Part No.	Part Name	Remarks
C807	253 4442 909	CC45SL1H181JT	180 PF/50 V
C812	253 4443 908	CC45SL1H201JT	200 PF/50 V
C813	253 1122 905	CK45B1H682KT	0.0068 μ F/50 V
C814	253 4537 995	CC45SL1H620JT	62 PF/50 V
C823, 825	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C826, 827	253 1181 001	CK45F1H103ZT	0.01 μ F/50 V
C831	253 4446 905	CC45SL1H271JT	270 PF/50 V
C852	253 4444 907	CC45SL1H221JT	220 PF/50 V
C901	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C907	253 4442 909	CC45SL1H181JT	180 PF/50 V
C912	253 4443 908	CC45SL1H201JT	200 PF/50 V
C913	253 1122 905	CK45B1H682KT	0.0068 μ F/50 V
C914	253 4537 995	CC45SL1H620JT	62 PF/50 V
C931	253 4446 905	CC45SL1H271JT	270 PF/50 V
C952	253 4444 907	CC45SL1H221JT	220 PF/50 V
(Film)			
C811, 911	255 1221 909	CQ93M1H102KT	0.001 μ F/50 V
Electrolytic			
C601, 602	254 4261 772	CE04W1H222MC	2200 μ F/50 V
C603, 604	254 4261 921	CE04W1H101MT	100 μ F/50 V
C605, 606	254 4259 739	CE04W1V682MC	6800 μ F/35 V
C607, 608	254 4254 909	CE04W1C100MT	10 μ F/16 V
C610	254 4261 918	CE04W1H470MT	47 μ F/50 V
C611	254 4260 980	CE04W1H100MT	10 μ F/50 V
C617, 658	254 4254 909	CE04W1C100MT	10 μ F/16 V
C815, 816	254 4261 921	CE04W1H101MT	100 μ F/50 V
C820	254 4254 954	CE04W1C221MT	220 μ F/16 V
C821	254 4260 964	CE04W1H3R3MT	3.3 μ F/50 V
C822, 824	254 4252 930	CE04W1A101MT	100 μ F/10 V
C850, 851	254 4252 901	CE04W1A220MT	22 μ F/10 V
C854, 855	254 4254 941	CE04W1C101MT	100 μ F/16 V
C915, 916	254 4261 921	CE04W1H101MT	100 μ F/50 V
C950, 951	254 4252 901	CE04W1A220MT	22 μ F/10 V
OTHER PARTS			
T651	231 8060 002	PULSE TRANS	
JK651, 652	204 8356 002	1P PIN JACK	DIG. IN/OUT
JK801, 802	204 8357 001	2P PIN JACK	
JK803	204 8335 007	HEAD PHONE JACK	
PT651	269 0097 007	GP1F32R	OPT. INPUT
PT652	269 0098 006	GP1F32T	OPT. OUTPUT
CN381	205 0279 009	10P PH SIDE CN BASE	
CN441	205 0343 045	4P CONN. BASE (KR-PH)	
CN442	205 0323 049	4P CONN. BASE (BLK)	
CN601	205 0343 090	9P CONN. BASE (KR-PH)	
CN861	205 0343 058	5P CONN. BASE (KR-PH)	
CN862	205 0343 032	3P CONN. BASE (KR-PH)	

Ref. No.	Part No.	Part Name	Remarks
CN881	205 0343 061	6P CONN. BASE (KR-PH)	
CN897	205 0623 011	BTK-S-CONN. BASE	
~ 899			
CN997	205 0622 012	BTK-P-CONN. BASE	
~ 999			
W361	204 0305 006	6P PH-SAN CONN. CORD	
W362	204 0265 094	6P KR-DA CONN. CORD	
W363	203 6310 005	4P SHIELD WIRE	
W382	203 6309 003	4P SHIELD WIRE	
W441	203 6313 002	4P PH-SAN CONN. CORD	
W442	203 6312 003	4P SHIELD WIRE	
W621	204 0304 007	6-4P CONN. CORD	
W861	203 8278 006	5P PH-SAN CONN. CORD	
W862	203 4580 015	3P KR-DA CONN. CORD	
W881	204 0247 009	6P KR-DA CONN. CORD	
W999	203 4579 013	3P DA-DA CONN. CORD	

PARTS LIST OF 4U-1990 PANEL UNIT

Ref. No.	Part No.	Part Name	Remarks
IC350	262 1300 103	M50957	R/C RECEIVER
IC351	499 0088 002	QH3031H0	
TR350, 351	269 0047 905	DTA143EK-T96	
D350	276 0438 910	MA151A	
~ 356			
R350	247 0009 985	RM73B-103JT	10 k Ω
~ 353			
R355, 356	247 0012 927	RM73B-104JT	100 k Ω
R357	247 0008 960	RM73B-332JT	3.3 k Ω
R358	247 0012 927	RM73B-104JT	100 k Ω
R359	247 0008 960	RM73B-332JT	3.3 k Ω
R360	247 0009 901	RM73B-472JT	4.7 k Ω
R362	247 0012 927	RM73B-104JT	100 k Ω
~ 365			
C350	254 4213 021	CE04W0J470M	47 μ F/6.3 V
C351	257 0010 900	CK73B1H103KT	0.01 μ F/50 V
C352	254 4195 042	CE04W1V330M	33 μ F/35 V
C353	257 0010 900	CK73B1H103KT	0.01 μ F/50 V
C354, 355	257 0007 900	CC73SL1H102JT	0.001 μ F/50 V
C356, 359	257 0010 900	CK73B1H103KT	0.01 μ F/50 V
FL350	393 4095 008	FIP7BLM7	FL TUBE
SW350	212 4699 900	TACT SWITCH	
~ 381			
SW382	212 4707 009	SLIDE SWITCH	
XT350	399 0069 006	CST 6.00 MG	
CN322	205 0279 038	3P PH CNN. BASE SIDE	
CN331	205 0279 054	5P PH SID. CONN. BASE	
CN362	205 0279 067	6P PH SID. CONN. BASE	

PARTS LIST OF 4U-2046 LINE UNIT

Ref. No.	Part No.	Part Name	Remarks
SW001	212 4697 009	POWER SWITCH	0.01 μ F/AC 400 V Europe U.K. U.S.A., Canada
LO01	239 8019 002	LINE FILTER COIL	
CO01	253 8014 702	CK45F2GAC103MC	
	206 2002 031	AC CORD WITH PLUG	
	206 2024 006	AC CORD WITH LABEL	U.S.A., Canada
	206 2061 001	AC CORD	
	445 0056 008	CORD BUSH	Europe, U.K. U.S.A., Canada
	233 5835 003	POWER TRANS. (E2)	
	233 5836 002	POWER TRANS. (Eu)	

PARTS LIST OF 4U-2005 SIG./AUDIO UNIT

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTOR GROUP			
IC301	262 1298 008	MN6624	
IC302	262 1301 005	HM62256LPF10TE	
IC303	262 1299 007	MN188161	
IC304, 305	262 0591 007	HD74HC00P	
IC306	262 1358 003	MN1280-R	
IC351	263 0714 007	M5238L	
IC352	262 0591 007	HD74HC00P	
IC401, 402	263 0226 003	M5220L	
IC403	262 1297 009	MN6460	
IC404	262 1378 009	SM5813APT	
IC501	263 0226 003	M5220L	
IC503	262 1297 009	MN6460	
TR301	269 0020 906	DTC114ES (10K-10K) T	
TR351	271 0248 901	2SA1309	
TR352	273 0397 900	2SC1047	
TR353, 354	269 0020 906	DTC114ES (10K-10K) T	
TR401	269 0089 905	RN2205 (TPE4)	
TR402	269 0020 906	DTC114ES (10K-10K) T	
D401	276 0432 903	1SS270A TE	
D351	276 0302 017	SVC 321SP-ABCD	
RESISTOR GROUP			
VR401, 501	211 6064 064	V06PB102	1 k Ω
CAPACITOR GROUP (Ceramic)			
C301, 302	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C304	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C306, 307	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C309	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C310, 311	253 4536 909	CC45SL1H100DT	10 PF/50 V
C312, 313	253 4535 942	CC45SL1H040DT	4 PF/50 V
C314, 315	253 4535 926	CC45SL1H020CT	4 PF/50 V
C316	253 1180 921	CK45B1H102KT	0.001 μ F/50 V
C317	253 4535 939	CC45SL1H030CT	3 PF/50 V
C318	253 4536 941	CC45SL1H150JT	15 PF/50 V
C319, 320, 321	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C351	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C352	253 1181 917	CK45F1H223ZT	0.022 μ F/50 V
C353	253 4538 923	CC45SL1H820JT	82 PF/50 V
C355	253 4448 903	CC45SL1H331JT	330 PF/50 V
C356	253 4444 907	CC45SL1H221JT	220 PF/50 V
C357	253 4538 949	CC45SL1H101JT	100 PF/50 V
C358	253 3635 005	CC45SL1H221J	0.022 μ F/50 V
C359	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C361	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C363	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C364	253 1181 917	CK45F1H223ZT	0.022 μ F/50 V
C366, 367	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C368	253 1181 014	CK45F1H223Z	0.022 μ F/50 V
C402	253 4456 908	CC45SL1H681JT	680 PF/50 V
C404	253 1115 909	CK45B1H182KT	0.0018 μ F/50 V
C407	253 4538 949	CC45SL1H101JT	100 PF/50 V
C409	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C411	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C413	253 1180 921	CK45B1H102KT	0.001 μ F/50 V
C417	253 4538 949	CC45SL1H101JT	100 PF/50 V
C421	253 1181 904	CK45F1H103ZT	0.01 μ F/50 V
C502	253 4456 908	CC45SL1H681JT	680PF/50V
C504	253 1115 909	CC45B1H182KT	0.0018 μ F/50V
C507	253 4538 949	CC45SL1H101JT	100PF/50V
C509	253 1181 904	CK45B1H103KT	0.01 μ F/50V
C511	253 1181 904	CK45B1H103KT	0.01 μ F/50V
C513	253 1180 921	CK45B1H102KT	0.001 μ F/50V
C517	253 4538 949	CC45SL1H101JT	100PF/50V
C519	253 1181 904	CK45B1H103KT	0.01 μ F/50V

Ref. No.	Part No.	Part Name	Remarks
Electrolytic			
C303	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C305	254 4254 925	CE04W1C330MT	33 μ F/16V
C308	254 4250 903	CE04W0J330MT	33 μ F/6.3V
C360	254 4250 903	CE04W0J330MT	33 μ F/6.3V
C362	254 4250 903	CE04W0J330MT	33 μ F/6.3V
C401	254 4254 925	CE04W1C330MT	33 μ F/16V
C405	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C406	254 4254 912	CE04W1C220MT	22 μ F/16V
C408	254 4260 977	CE04W1H4R7MT	4.7 μ F/50V
C410	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C412	254 4254 912	CE04W1C220MT	22 μ F/16V
C414	254 4250 932	CE04W0J221MT	220 μ F/6.3V
C416	254 4250 932	CE04W0J221MT	220 μ F/6.3V
C418	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C420	254 4254 912	CE04W1C220MT	22 μ F/16V
C424	254 4250 932	CE04W0J221MT	220 μ F/6.3V
C427	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C501	254 4254 925	CE04W1C330MT	33 μ F/16V
C505	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C506	254 4354 912	CE04W1C220MT	22 μ F/16V
C508	254 4260 977	CE04W1H4R7MT	4.7 μ F/50V
C510	254 4250 929	CE04W0J101MT	100 μ F/6.3V
C512	254 4254 912	CE04W1C220MT	22 μ F/16V
C514	254 4250 932	CE04W0J221MT	220 μ F/6.3V
C518	254 4250 929	CE04W0J101MT	100 μ F/6.3V
OTHER PARTS GROUP			
XT301	399 0110 010	XTAL (16M)	
XT302	399 0110 023	XTAL (22M)	
XT303	399 0110 036	XTAL (24M)	
XT304	399 0110 049	XTAL (28M)	
XT305	399 0095 001	CST8.00MT	
L351	235 0080 202	INDUCTOR (0.47 MH)	
CN321	205 0627 004	10P M14 CON. BASE	
CN322	205 0491 023	17P FFC CON. BASE	
CN361	205 0343 061	6P CON. BASE (KR-PH)	
CN363, 382	205 0343 045	4P CON. BASE (KR-PH)	

PARTS LIST OF EXPLODED VIEW

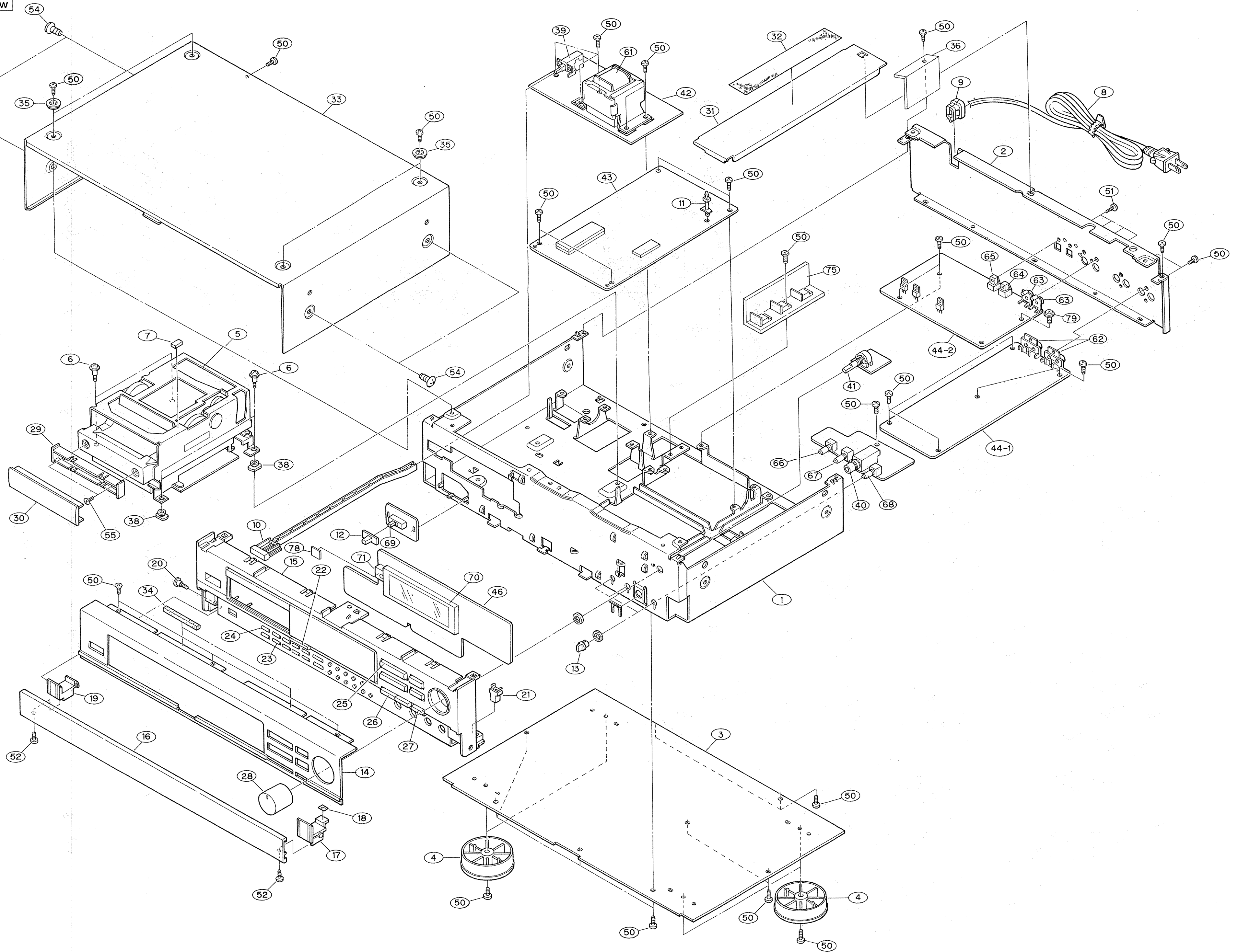
Ref. No.	Part No.	Part Name	Remarks
① 1	411 0934 101	CHASSIS	
② 2	105 0884 107	BACK PANEL	
③ 3	105 0900 104	BOTTOM COVER	
④ 4	104 0194 001	FOOT ASS'Y	
⑤ 5	338 0128 104	DAT MECHA. UNIT	RD-E001-JOL
6	473 8036 009	SPECIAL SCREW	
⑦ 7	461 0390 038	SUBBER SHEET	
8	206 2002 031	AC CORD WITH PLUG	Europe
	206 2024 006	AC CORD WITH LABEL	U.K.
	206 2061 001	AC CORD	U.S.A., Canada
9	445 0056 008	CORD BUSH	
10	113 1067 238	P. SW. LEVER ASS'Y	
① 11	415 0335 029	P.W.B. SUPPORT	
12	113 0753 006	SLIDE KNOB	
13	112 0485 009	VOL. KNOB (B)	
① 14	144 1969 013	FRONT PANEL	
① 15	146 1146 117	SUB PANEL ASS'Y	
① 16	144 1955 014	TRAP DOOR	
17	401 0161 210	HINGE (R)	
① 18	122 0165 009	HIMERON SHEET	
19	401 0162 219	HINGE (L)	
20	471 9020 018	SPECIAL SCREW	
21	435 0113 009	LATCH (Y3Y18)	
22	113 1344 210	OPEN CLOSE KNOB	Europe, U.K.
	113 1344 223	OPEN CLOSE KNOB	U.S.A., Canada
23	113 1223 027	SERIES KNOB (12)	
24	113 1223 030	SERIES KNOB (11)	
25	113 1224 149	FUNCTION KNOB	Europe, U.K.
	113 1224 152	FUNCTION KNOB	U.S.A., Canada
26	113 1299 019	MANUAL SEARCH KNOB	
27	113 1316 112	PAUSE KNOB	Europe, U.K.
	113 1316 125	PAUSE KNOB	U.S.A., Canada
28	112 0625 018	INPUT KNOB ASS'Y	Europe, U.K.
	112 0625 021	INPUT KNOB ASS'Y	U.S.A., Canada
① 29	146 1115 119	LOADER SUB PANEL	Europe, U.K.
① 30	146 1115 122	LOADER SUB PANEL	U.S.A., Canada
① 31	144 1970 112	LOADER PANEL	
① 32	412 2882 005	TOP PLATE	
① 33	122 0181 009	SOUND RUBBER	
① 34	102 0404 212	TOP COVER	
35	129 0155 104	RUBBER SHEET	
36	146 0772 003	TOP COVER WASHER	
37	412 3168 003	GUIDE BRACKET	Europe, U.K.
38	462 0106 005	RUBBER CUSHION	
39	212 4697 009	POWER SWITCH	
40	204 8335 007	HEAD PHONE JACK	
41	211 0652 003	V1620V30FA203	INPUT VOL.
① 42	4U-2046	LINE UNIT	
① 43	4U-2005	SIG./AUDIO UNIT	
① 44-1	4U-1992	AUDIO UNIT	
① 44-2		POWER/ID UNIT	
① 46~49	4U-1990	PANEL UNIT	
50	473 7002 021	3 × 8 CBTS(S)-B	SCREW
51	473 7508 017	3 × 10 CBTS(P)-B	SCREW
52	473 7500 015	3 × 8 CBTS(P)-Z	SCREW
54	473 7018 002	4 × 8 CTTS(S)-B	SCREW
55	471 3303 016	3 × 6 CBS-Z	SCREW
61	233 5835 003	POWER TRANS (E2)	Europe, U.K.
	233 5836 002	POWER TRANS (Eu)	U.S.A., Canada
62	204 8357 001	2P PIN JACK	
63	204 8356 002	1P PIN JACK	
64	269 0097 007	GP1F32R	OPT. INPUT
65	269 0098 006	GP1F32T	OPT. OUTPUT
66		INPUT SELECTOR SWITCH	
67		BALANCE VOL.	
68		HEAD PHONE VOL.	

Ref. No.	Part No.	Part Name	Remarks
69	212 4707 009	SLIDE SWITCH	
70	393 4094 008	F1P7BLM7	FL TUBE
71	499 0088 002	QH3031H0	REMOTE SENSOR
75	417 0410 102	RADIATOR	
78	143 0568 001	FILTER	
79	473 8007 025	3 × 8 CAP SCREW	

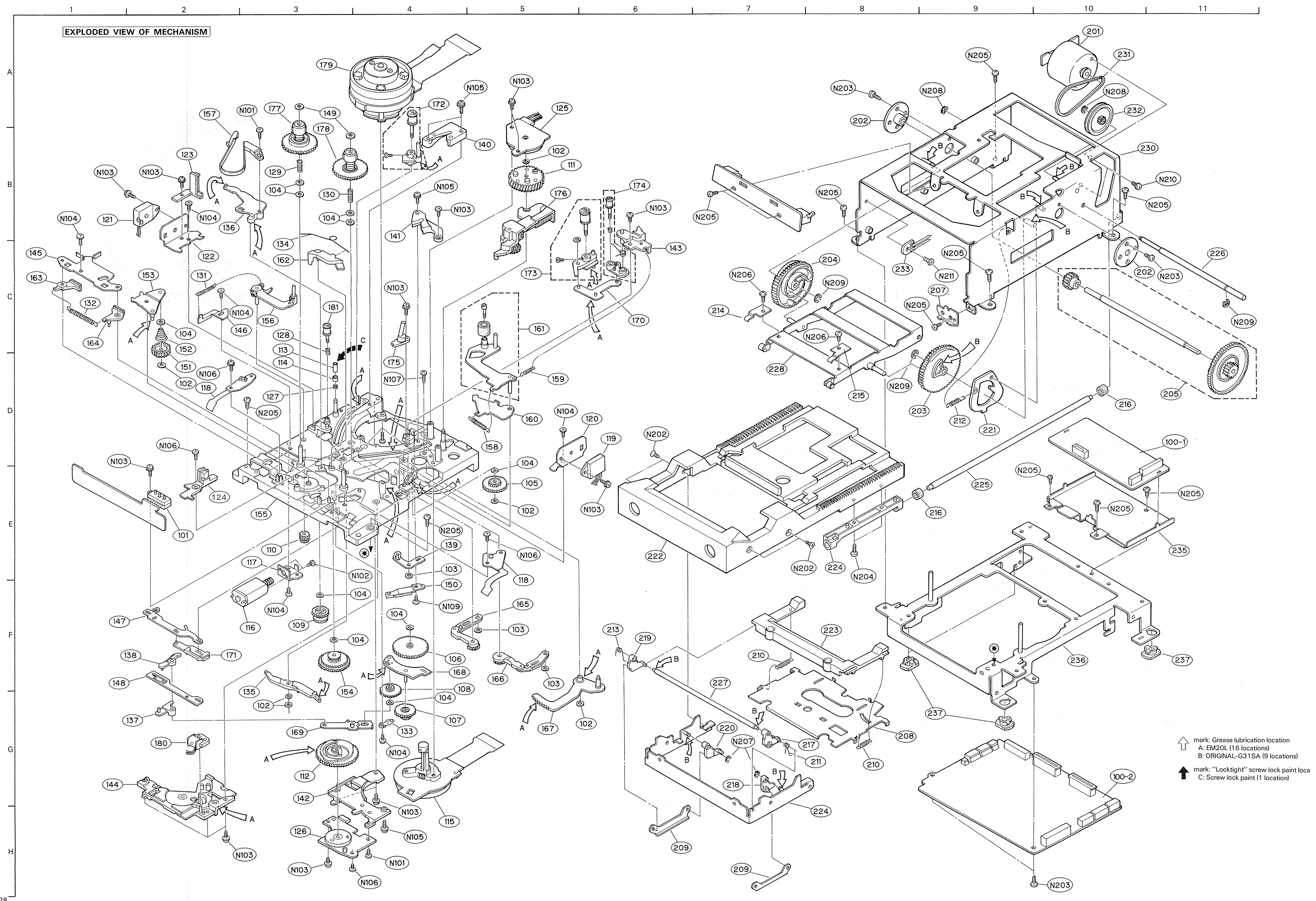
PARTS LIST OF PACKING & ACCESSORIES

Ref. No.	Part No.	Part Name	Remarks
	504 0092 060	STYLEN PAPER	(AC CORD)
	505 0131 050	CABINET COVER	
	503 0794 006	CUSHION	
	501 1454 006	CARTON CASE	
	505 0038 030	POLY COVER	(ACCESSORIES)
	204 8121 004	2P PIN CORD	
	511 1994 000	INST MANUAL (E2)	Europe, U.K.
	511 2015 001	SPANISH INST. MANUAL	Europe, only
	511 1995 009	INST. MANUAL (Eu)	U.S.A., Canada
	499 0155 003	RC-409	

EXPLODED VIEW



EXPLODED VIEW OF MECHANISM



PARTS LIST OF MECHANISM EXPLODED VIEW

Ref. No.	Part No.	Part Name	Remarks
101	934 6005 003	CASSETTE SWITCH	
102	934 6005 100	WASHER	
103	934 6005 113	WASHER	
104	934 6005 126	WASHER	
105	934 6005 207	MAIN GEAR A	
106	934 6005 210	MAIN GEAR B	
107	934 6005 304	IDLER GEAR P	
108	934 6005 317	IDLER GEAR F	
109	934 6005 401	COUNTER GEAR	
110	934 6005 508	MODE RELAY GEAR	
111	934 6005 605	LOAD CAM	
112	934 6005 702	MODE CAM	
113	934 6005 809	FIX POST	
114	934 6005 906	FIX POST FLANGE	
115	934 6006 002	CAPSTAN UNIT ASS'Y	
116	934 6006 109	MODE MOTOR ASS'Y	
117	934 6006 206	MODE MOTOR SUPPORT	
118	934 6006 303	RELAY P.W.B.	
119	934 6006 400	END SENSOR	
120	934 6006 504	END SENSOR ANGLE	
121	934 6006 400	END SENSOR	
122	934 6006 604	END SENSOR ANGLE	
123	934 6006 701	LID OPENER	
124	934 6006 808	END LED ASS'Y	
125	934 6006 905	LOAD SWITCH	
126	934 6006 918	MODE SWITCH	
127	934 6007 001	FIX POST SPRING	
128	934 6007 108	SIDE ROLLER SPRING	
129	934 6007 205	S. REEL SPRING	
130	934 6007 302	T. REEL SPRING	
131	934 6007 409	TENSION REGULATOR SPRING	
132	934 6007 506	BLAKE SPRING	
133	934 6007 603	RF. IDLER HOLDER	
134	934 6007 700	BT. SPRING	
135	934 6007 807	PINCH LEVER	
136	934 6007 904	TENSION REGULATOR LEVER	
137	934 6008 000	S. BLAKE LEVER	
138	934 6008 107	T. BLAKE LEVER	
139	934 6008 204	ROD CHANGE LEVER	
140	934 6008 301	S. STOPPER	
141	934 6008 408	T. STOPPER	
142	934 6008 505	LOAD GUIDE HOLDER	
143	934 6008 602	GUIDE ARM STOPPER	
144	934 6008 709	MODE GUIDE PLATE	
145	934 6008 806	IDLER GUIDE	
146	934 6008 903	TENSION SPRING HOOK	
147	934 6009 009	S. BLAKE PLATE	
148	934 6009 106	T. BLAKE PLATE	
149	934 6009 203	NYLON WASHER	
150	934 6009 300	EARTH TERMINAL	
151	934 6009 407	IDLER GEAR	
152	934 6009 504	IDLER SPRING	
153	934 6009 601	IDLER ARM ASS'Y	
154	934 6009 708	DRIVING GEAR	
155	934 6009 805	CHASSIS UNIT	
156	934 6009 902	TENSION ARM ASS'Y	
157	934 6006 001	TENSION REGULATOR BAND ASS'Y	
158	934 6010 108	PINCH ROLLER PRESSURE SPRING	
159	934 6010 205	PINCH ROLLER RETURN SPRING	

Ref. No.	Part No.	Part Name	Remarks
160	934 6010 302	PINCH ROLLER PRESSURE LINK	
161	934 6010 409	PINCH ROLLER ARM ASS'Y	
162	934 6010 506	BT. LEVER ASS'Y	
163	934 6010 603	S. BLAKE ASS'Y	
164	934 6010 700	T. BLAKE ASS'Y	
165	934 6010 807	S. LOAD ARM ASS'Y	
166	934 6010 904	T. LOAD ARM ASS'Y	
167	934 6011 000	LOAD LEVER ASS'Y	
168	934 6011 107	PF. IDLER ASS'Y	
169	934 6011 204	PF. CHANGE LEVER ASS'Y	
170	934 6011 301	GUIDE LINK ASS'Y	
171	934 6011 408	PLUNGER LINK ASS'Y	
172	934 6011 505	S. POST ROLLER ASS'Y	
173	934 6011 602	T. POST ROLLER ASS'Y	
174	934 6011 709	T. GUIDE ROLLER ASS'Y	
175	934 6011 806	T. INCLINED BASE ASS'Y	
176	934 6011 903	LOAD HOLDER ASS'Y	
177	934 6012 009	S. REEL ASS'Y	
178	934 6012 106	T. REEL ASS'Y	
179	934 6012 203	CYLINDER HEAD ASS'Y	
180	934 6012 300	PLUNGER	
181	934 6012 407	GUIDE ROLLER	
201	934 6012 902	LOADING MOTOR ASS'Y	
202	934 6013 008	GEAR SHAFT HOLDER	
203	934 6013 105	MAIN GEAR A	
204	934 6013 202	MAIN GEAR C	
205	934 6013 309	GEAR SHAFT ASS'Y	
206	934 6013 406	CONNECTOR (CN72)	
207	934 6013 503	SHAFT FRAME	
208	934 6013 600	CASSETTE HOLDER PLATE	
209	934 6013 707	HOLDER ARM	
210	934 6013 804	SPRING	
211	934 6013 817	SPRING	
212	934 6013 820	SPRING	
213	934 6013 833	SPRING	
214	934 6013 901	FIX PLATE	
215	934 6014 007	FIX PLATE	
216	934 6014 104	STOPPER RUBBER	
217	934 6014 201	SHAFT SUPPORT (R)	
218	934 6014 308	CASSETTE HOLDER SUPPORT	
219	934 6014 405	SHAFT SUPPORT (L)	
220	934 6014 502	CASSETTE HOLDER SUPPORT	
221	934 6014 609	MAIN GEAR HOLDER	
222	934 6014 706	TRAY	
223	934 6014 803	CASSETTE HOLDER	
224	934 6014 900	SHAFT SUPPORT	
225	934 6014 006	SHAFT	
226	934 6015 103	SHAFT	
227	934 6015 200	SHAFT	
228	934 6015 307	SUB FRAME	
229	934 6015 404	CASSETTE HOLDER	
230	934 6015 501	FRAME	
231	934 6015 608	BELT	
232	934 6015 705	PULLEY GEAR	
233	934 6015 802	DEW SENSOR	
236	934 6016 102	MECHA. FRAME	
237	934 6016 209	RUBBER CUSHION	
N101	934 6012 504	SCREW	
N102	934 6012 601	SCREW	

Ref. No.	Part No.	Part Name	Remarks
N103	934 6012 708	SCREW	
N104	934 6012 711	SCREW	
N105	934 6012 724	SCREW	
N106	934 6012 737	SCREW	
N107	934 6012 740	SCREW	
N108	934 6012 805	SCREW	
N109	934 0002 701	SCREW	
N201	934 6016 306	SCREW	
N202	934 6016 403	SCREW	
N203	934 6016 500	SCREW	
N204	934 6016 607	SCREW	
N205	934 6016 610	SCREW	
N206	934 6016 623	SCREW	
N207	934 6016 704	WASHER	
N208	934 6016 717	WASHER	
N209	934 6016 720	WASHER	
N210	934 6016 801	SCREW	
N211	934 6016 319	SCREW	
N212	934 6016 908	SCREW	

NOTE FOR PARTS LIST

- Part indicated with the mark “⊗” are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicated “1” and “1” (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark “★” is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/6 W, 1/4 W Type in the P. W. Board parts list.
- Parts marked with this symbol  have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

- Refer to the following table for the codes of the resistors and capacitors appearing on the parts list.

● Resistors

Ex.: <u>RN</u>	<u>14K</u>	<u>2E</u>	<u>182</u>	<u>G</u>	<u>FR</u>
Type	Shape and performance	Power	Resistance★	Allowable error	Others
RD : Carbon RC : Fixed RS : Metallic film RW : Winding RN : Metal film RK : Metal mixture	2B : 1/8W 2E : 1/4W 2H : 1/2W 3A : 1W 3D : 2W 3F : 3W 3H : 5W	F : ±1% G : ±2% J : ±5% K : ±10% M : ±20%	P : Pulse-resistant type NL : Low noise type NB : Non-burning type FR : Fuse resistor F : Lead wire forming		

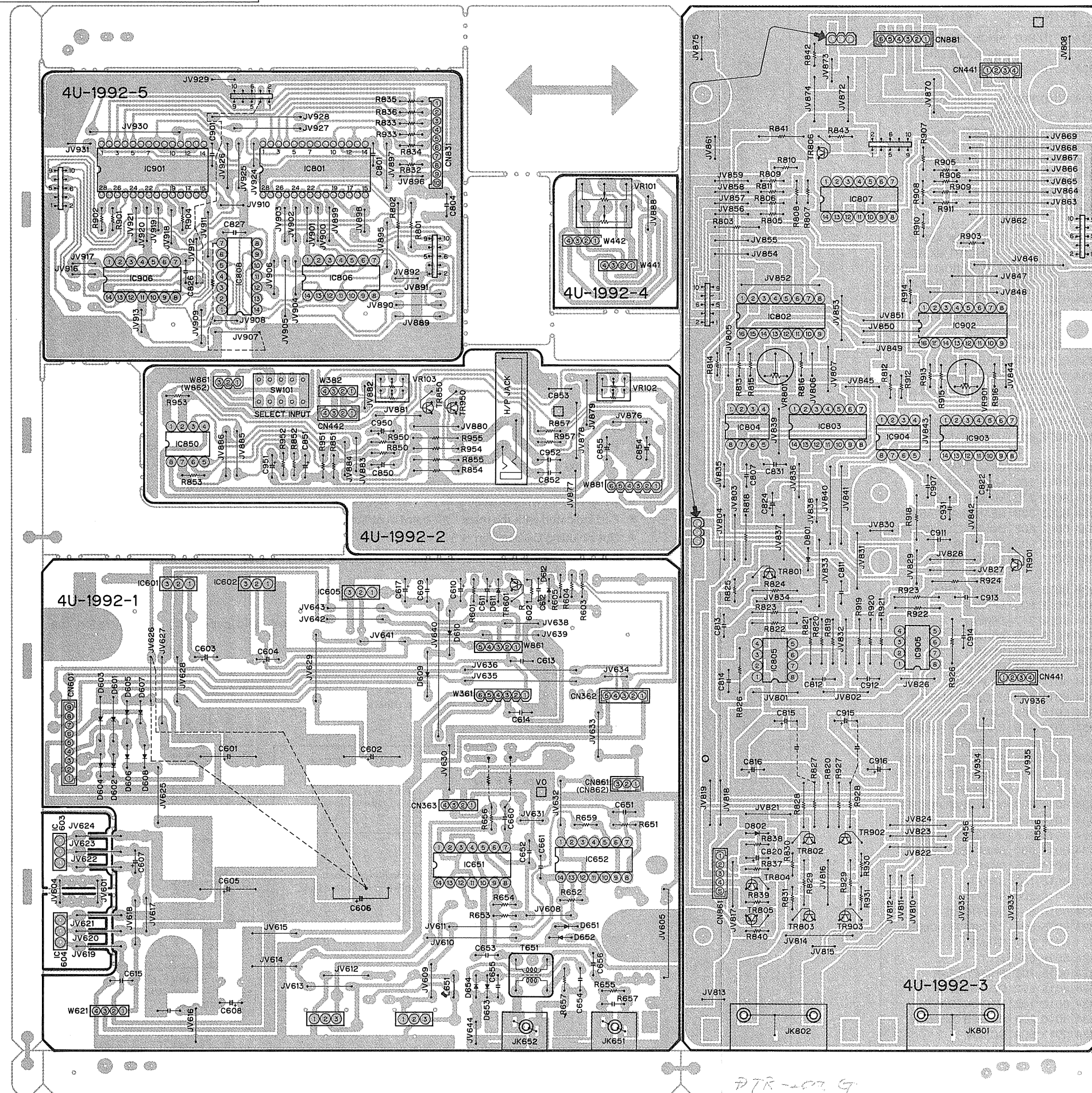
★ Resistance
1 8 2 ⇨ 1800Ω = 1.8kΩ
Indicates number of zeros after effective number
2-digit effective number, decimal point indicated by R.
• Units: Ω

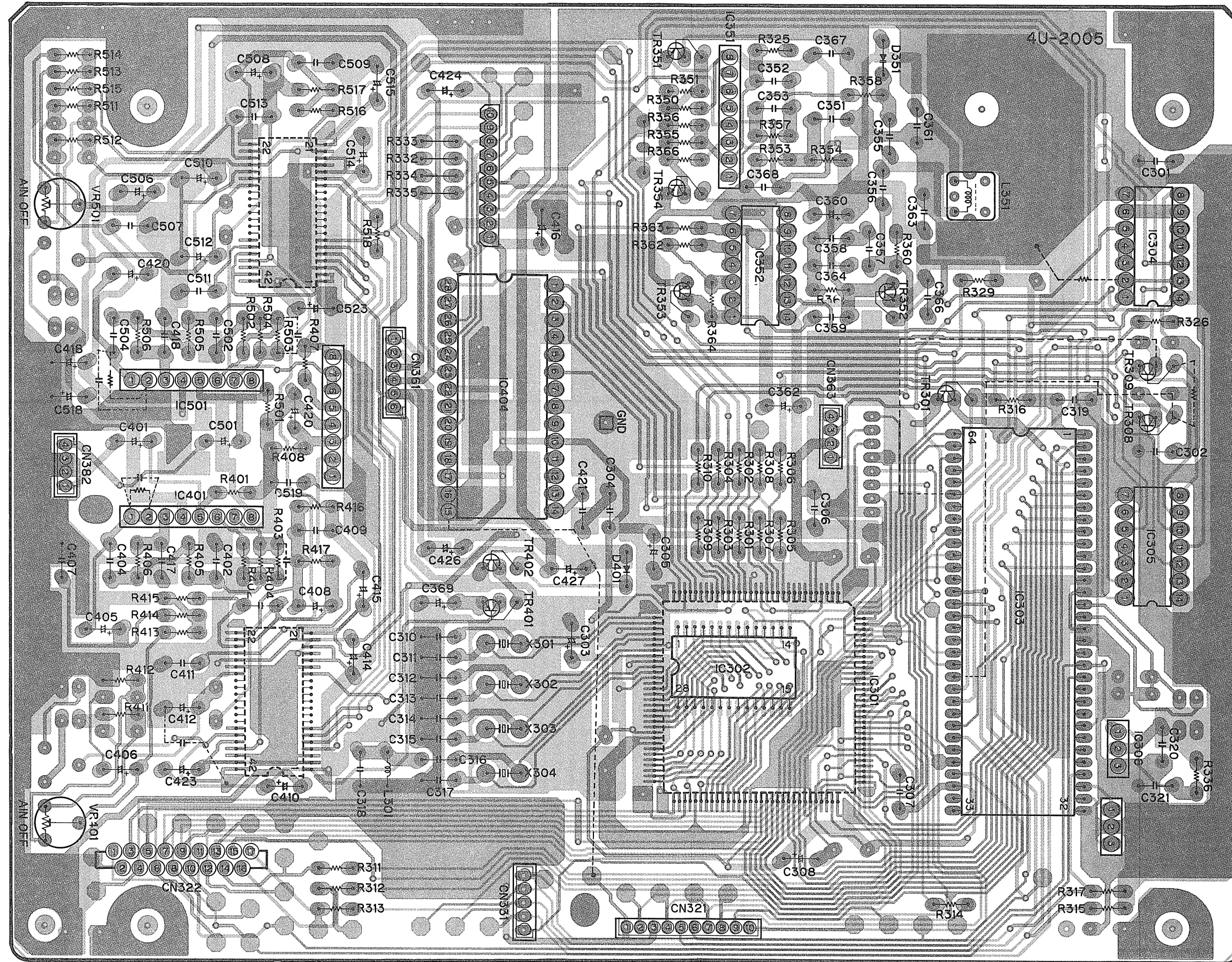
● Capacitors

Ex.: <u>CE</u>	<u>04W</u>	<u>1H</u>	<u>2R2</u>	<u>M</u>	<u>BP</u>
Type	Shape and performance	Dielectric strength	Capacity★	Allowable error	Others
CE : Aluminum foil electrolyte CA : Aluminum solid electrolyte CS : Tantalum electrolyte CQ : Film CK : Ceramic	0J : 6.3V 1A : 10V 1C : 16V 1E : 25V 1V : 35V	F : ±1% G : ±2% J : ±5% K : ±10% M : ±20%	HS : High stability type BP : Non-polar type HR : Ripple-resistant type DL : For charge and discharge HF : For assuring high frequency	CC : Ceramic CP : Oil CM : Mica CF : Metallized CH : Metallized	U : UL part C : CSA part W : UL-CSA type F : Lead wire forming

★ Capacity
2 R 2 ⇨ 2.2μF
1-digit effective number, decimal point indicated by R.
2-digit effective number, decimal point indicated by R.
• Units: μF, (for P, pF (μμF))
• When the dielectric strength is indicated in AC, “AC” is included after the dielectric strength value.

P.W. BOARD OF 4U-1992 AUDIO UNIT





SW002
E1
VOLTAGE
SELECTOR

E2 EK/EA

100V/120V

AC IN 1

MULTI

220V

MULTI

240V

100V/120V

240V

220V

POWER TRANSFORMER

LINE UNIT
2222046002
4U-2046

SW001
POWER SWITCH

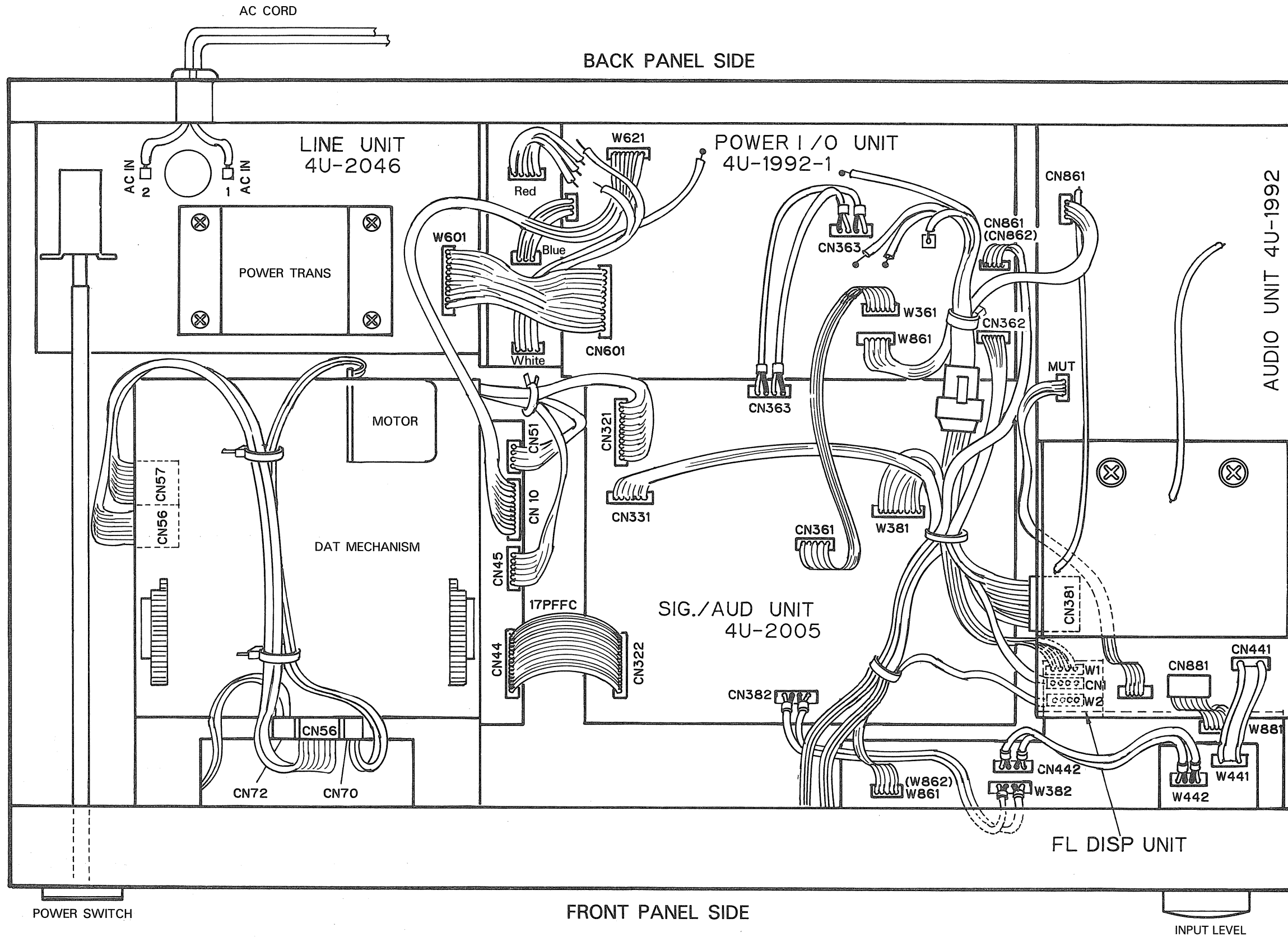
CO01

CO02

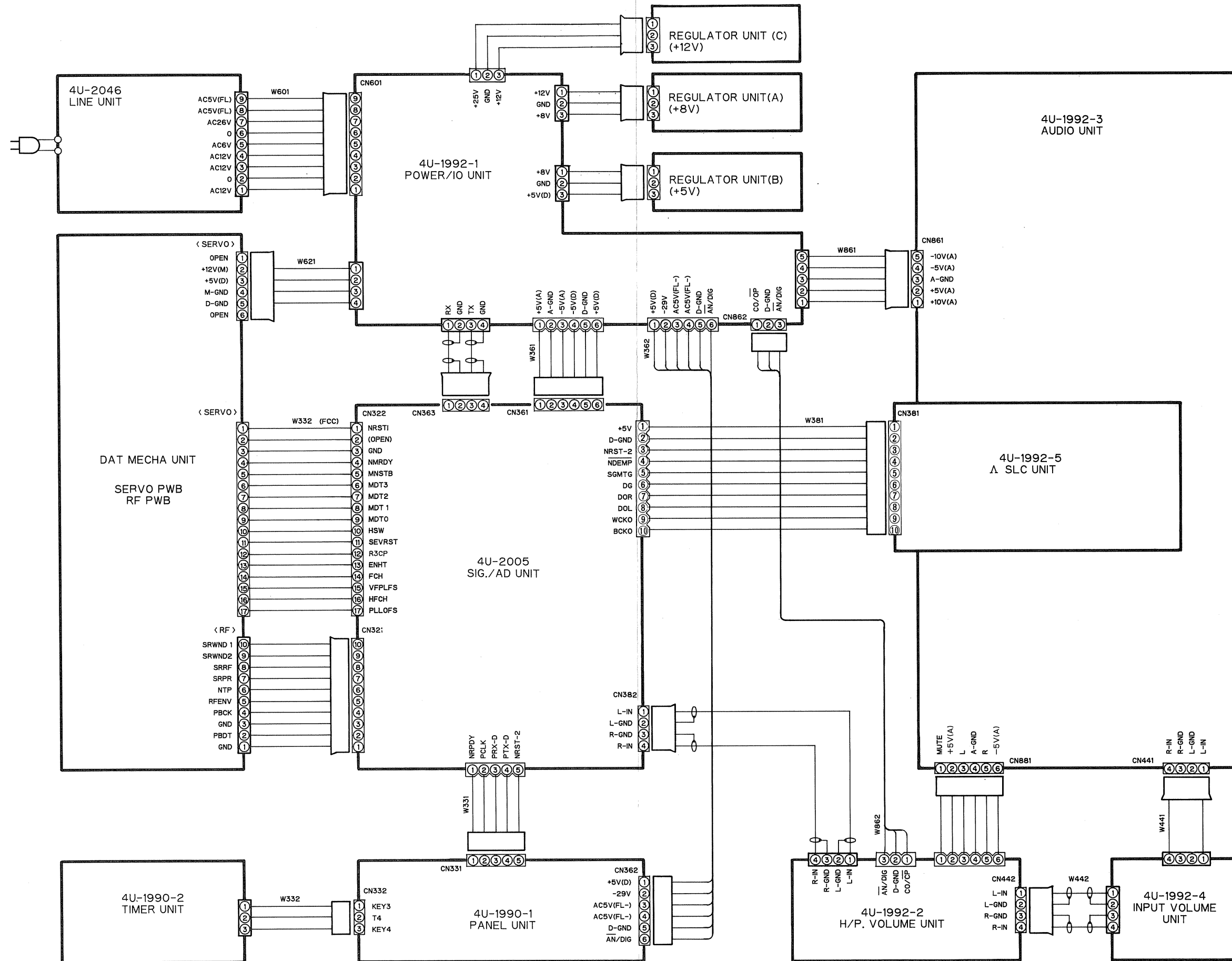
L001

W601

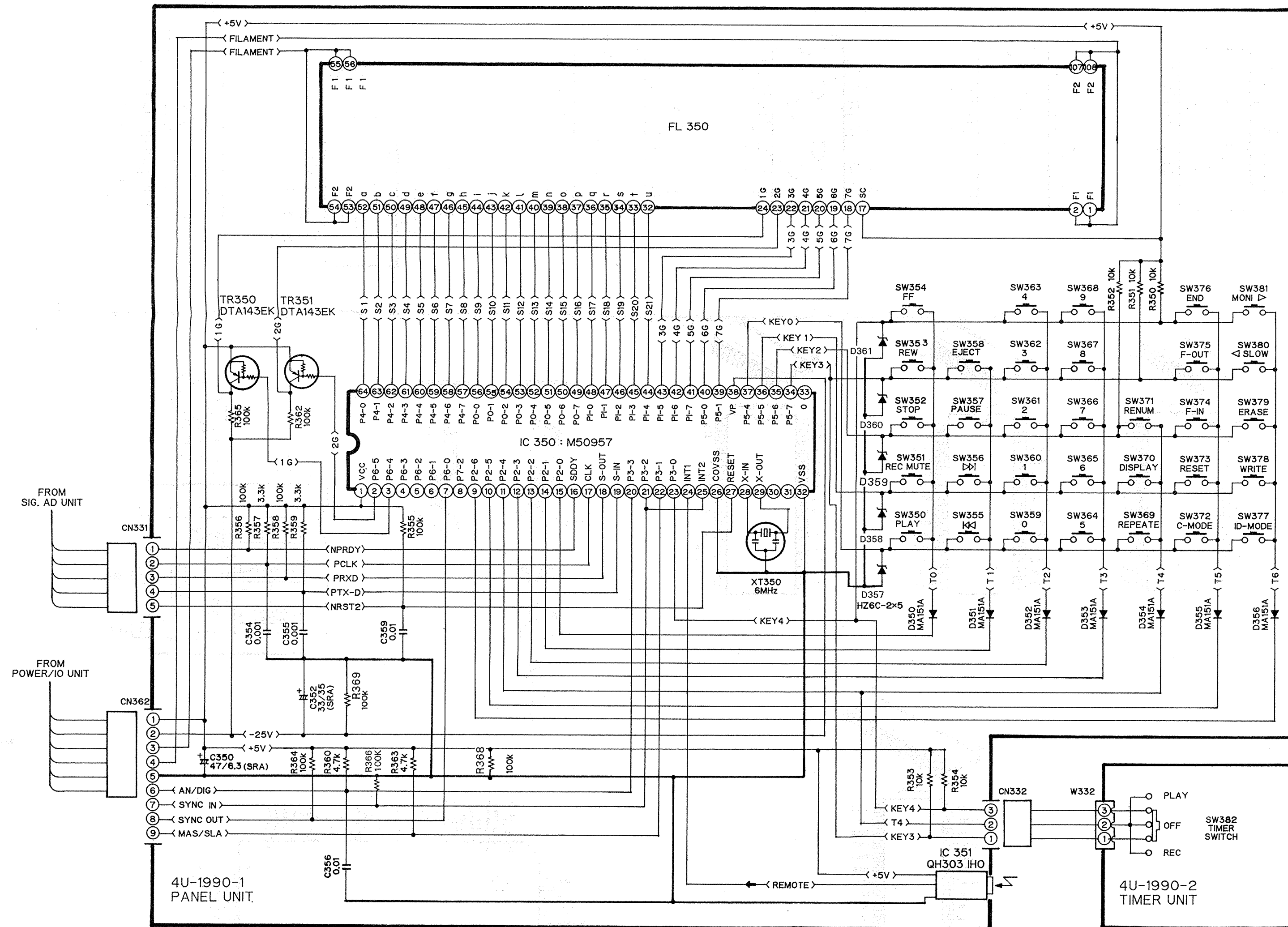
BUNDLE DIAGRAM



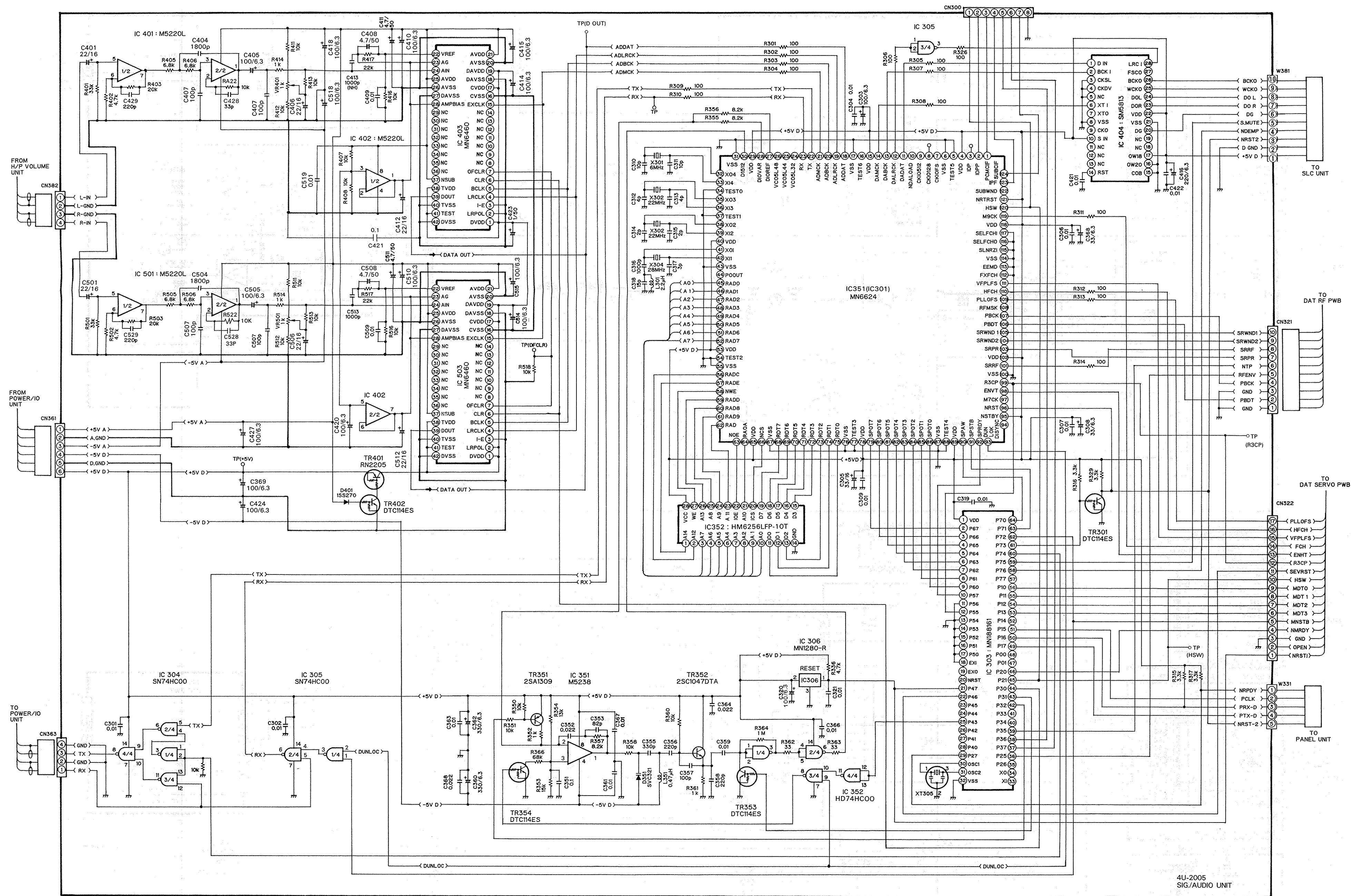
WIRING DIAGRAM



SCHEMATIC DIAGRAM



SCHEMATIC DIAGRAM



4U-2005
SIG/AUDIO UNIT



U.S.A./Canadian Models

Refer to P.W.Board

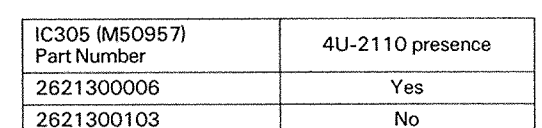
European/U.K./Australian Models

4U-2046 LINE UNIT

Refer to P.W.Board

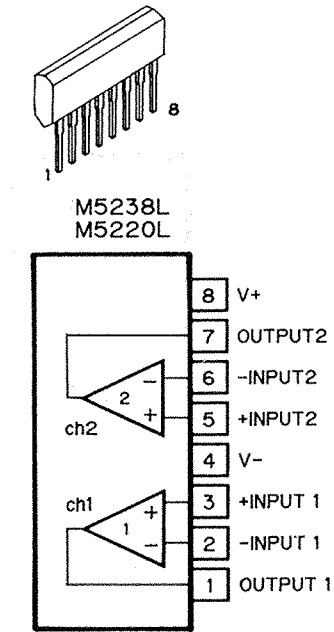
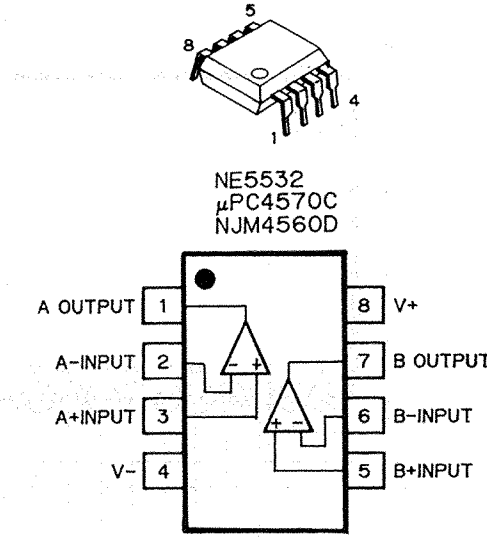
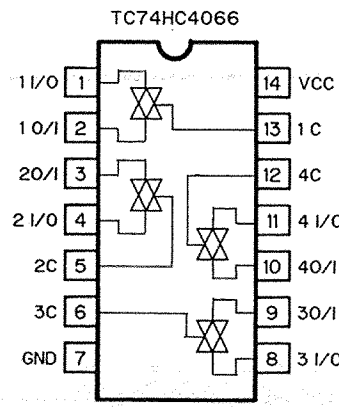
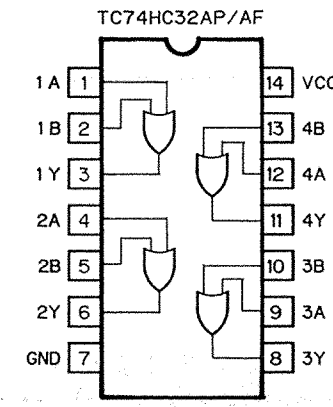
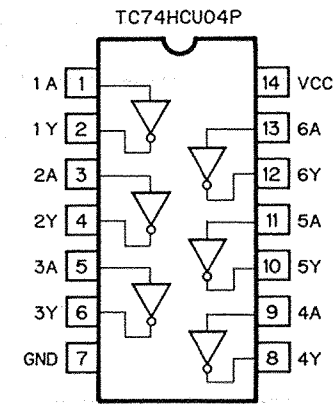
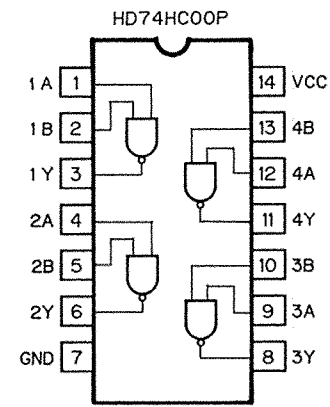
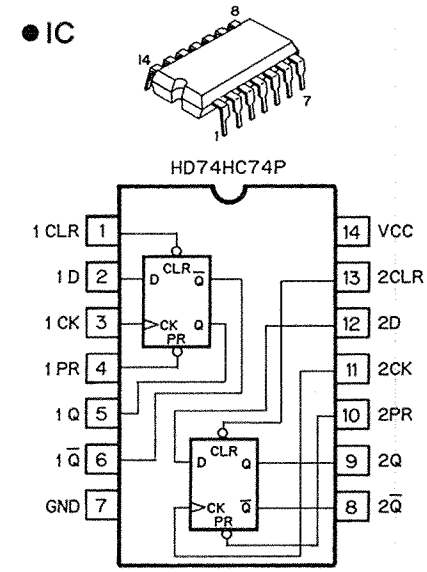
Asia (Multi Voltage) Models

Refer to P.W.Board

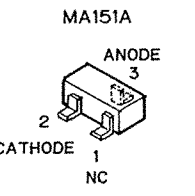
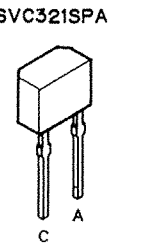
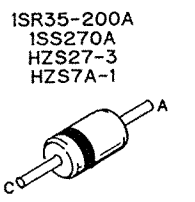


SEMICONDUCTORS

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Diodes



Transistors

