

# JVC

# SERVICE MANUAL

MODEL

**KD-A7 A/B/C/E/J/U**

STEREO CASSETTE DECK



No. 4185  
August 1979

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# Specifications

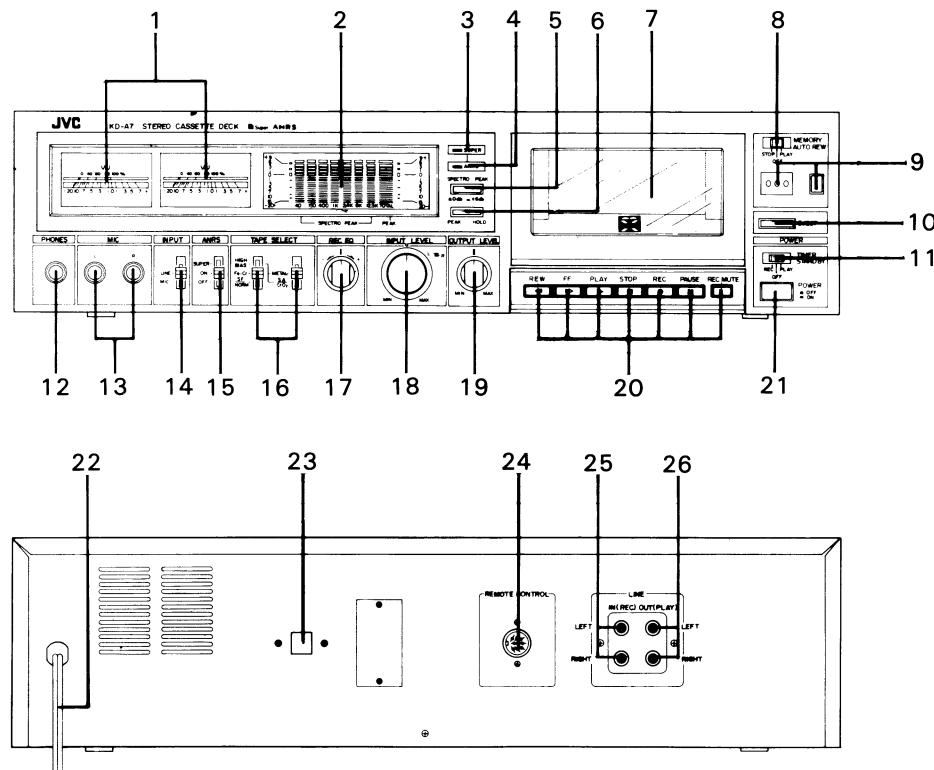
Type	:	Stereo cassette deck	Heads	:	2 SA (Sen-Alloy) heads X-cut head for recording and playback
Track system	:	4-track, 2-channel	Fast forward time	:	2-Gap head for erasing
Tape speed	:	1-7/8 inch/sec. (4.8 cm/sec.)	Rewind time	:	85 sec. with C-60 cassette
Frequency response:			Semiconductors	:	85 sec. with C-60 cassette
OVU			Input terminals	:	35 ICs, 46 transistors, 49 diodes, 8 zener diodes, 7 LEDs
Metal tape	:	25 ~ 12500Hz ± 3dB (Typical)			
SA/CrO <sub>2</sub> tape	:	25 ~ 8000Hz ± 3dB (Typical)			
~20VU					
Metal tape *1	:	15 ~ 18000Hz 25 ~ 17000Hz ± 3dB (Typical)	Input jack x 2, Max. sensitivity; 0.2mV (~72dBs)	:	2 SA (Sen-Alloy) heads X-cut head for recording and playback
SA/CrO <sub>2</sub> tape *2	:	15 ~ 18000Hz 25 ~ 17000Hz ± 3dB (Typical)	Matching impedance; 600Ω ~ 10kΩ		
SF/Normal tape *3	:	15 ~ 17000Hz 25 ~ 16000Hz ± 3dB (Typical)	Input jack x 2, Min. input level; 78mV (~20dBs)		
		Surpasses DIN 45 500	Input impedance; 100kΩ		
S/N ratio	:	60dB (from peak level, weighted, Metal tape) The S/N is improved by 5dB at 1kHz and by 10dB above 5kHz with ANRS on. (DIN 45 500 weighted)	Output terminals	:	Output jack x 2, Output level; 0 ~ 300mV
Effect of Super ANRS	:	(normal tape)			Output impedance; 5kΩ
Improvement of S/N	:	the same as with ANRS			Matching impedance; 50kΩ or more
Improvement of frequency response :		OVU recording; 6dB at 10kHz + 5VU recording; 12dB at 10kHz			Phones jack x 1, Output level; 0 ~ 0.5mW/8Ω
Improvement of distortion :		OVU recording; 3% or less at 10kHz + 5VU recording; 3% or less at 10kHz			Matching impedance; 8Ω ~ 1kΩ
Wow and flutter	:	0.04% (WRMS), 0.14% (DIN 45 500)	Power requirement	:	AC 120V, 60Hz (KD-A7C/J) AC 240/220/120V, 50/60Hz (KD-A7A/B/E)
Crosstalk	:	65dB (1kHz)			AC 240/220/120/100V, 50/60Hz (KD-A7U)
Harmonic distortion	:	K3; 0.4%, THD; 1.0% (metal tape, 1kHz OVU)	Power consumption	:	34W
Bias	:	AC bias (85kHz)	Dimensions	:	17-3/4" (450 mm) W 4-3/4" (120 mm) H 12-1/4" (311 mm) D
Erasure	:	AC erasure (85kHz)	Weight	:	18.3 lbs (8.3 kg)
Motors	:	FG type DC servo motor (for Capstan) DC motor (for Reel)	Note:		*1 ... SCOTCH METAFINE or Equivalent *2 ... TDK SA or Equivalent *3 ... MAXELL UD or Equivalent

Design and specifications are subject to change without notice.

# Features

- SPECTRO PEAK level indicator incorporates fluorescent tubes, a PEAK HOLD switch and a SPECTRO PEAK sensitivity switch (0dB, +6dB).
- 4-position Tape Select Switches allow all kinds of tape, including the new Metal tape, to be used.
- X-cut SA (SEN-ALLOY) record/play head for improved frequency response, minimizing the contour effect.
- An SA erase head with high erase efficiency is used so that Metal Tape can be erased.
- 2-Motor, ID (Independent Drive) mechanism makes the wow and flutter a low 0.04% (WRMS).
- Self-illuminated buttons for full-logic control operation (excluding STOP and REC-MUTE modes).
- ANRS which lowers tape hiss noise so that it is inaudible and Super ANRS which improves linearity at high frequencies are incorporated.
- MEMORY/AUTO REW switch.
- Recording equalizer switch.
- Timer standby capability for automatic start of recording or playback using an AC timer.
- With the REC MUTE switch, you leave silent passages between program material.
- Geared and oil-damped cassette holder.
- Remote control terminal (for the optional remote control unit — R-30E).

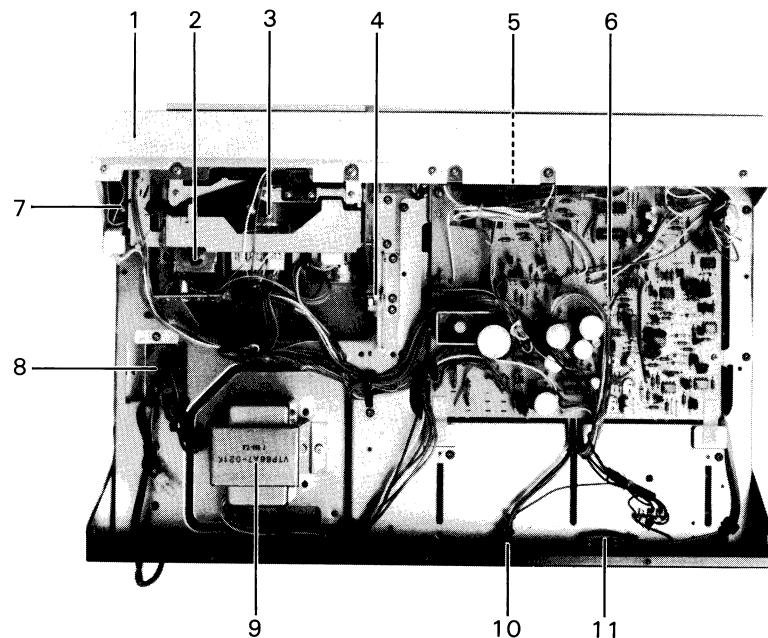
# Controls and Connections



1. VU meters
2. SPECTRO-PEAK level indicator
3. SUPER ANRS indicator
4. ANRS indicator
5. SPECTRO-PEAK switch
6. PEAK HOLD switch
7. Cassette holder
8. MEMORY/AUTO REW switch
9. Tape counter/counter reset button
10. EJECT button
11. TIMER STANDBY switch
12. PHONES jack
13. MIC jacks
14. INPUT SELECT switch
15. ANRS switch
16. TAPE SELECT switches
17. REC EQ switch

18. INPUT LEVEL control
19. OUTPUT LEVEL control
20. Cassette operation buttons
  - ◀◀ REW (rewind) button
  - ▶▶ FF (fast forward) button
  - ▶ PLAY button
  - STOP button
  - REC (record) button
  - PAUSE button
  - REC MUTE button
21. POWER switch
22. Power cord
23. Voltage select switch (KD-A7 A/B/E/U)
24. REMOTE CONTROL socket
25. LINE IN (REC) terminals
26. LINE OUT (PLAY) terminals

# Main Parts Location



- |  |  |
|--|--|
| 1. Front panel assembly                | 7. Hall element P.W. board ass'y       |
| 2. DC solenoid for playback            | 8. Power switch                        |
| 3. Reel motor                          | 9. Power transformer                   |
| 4. Geared and oil-damped brake ass'y   | 10. Remote control socket (DIN socket) |
| 5. Spectro peak level indicator        | 11. Pin jacks                          |
| 6. Spectro peak level P.W. board ass'y |  |

Mechanical parts are the same as location of model KD-A6.

Please refer to the service manual of KD-A6 A/B/C/E/J/U (No. 4179 — page 4).

# Maintenance

To get long, trouble-free service, maintenance is important. Do not forget cleaning and demagnetizing.

## Cleaning

After long, the heads and tape part — capstan, pinch roller, etc. — will become dirty with dust or magnetize particles. Dirty heads cause imperfect erasing or high frequency drop-off. A dirty capstan and pinch roller will cause unstable tape speed, leading to increased wow and flutter. Always keep them clean by following the procedure below.

### 1. Heads

- 1) Push the EJECT button to open the cassette holder.
- 2) Push up the transparent cover to remove it.
- 3) Use the head cleaning stick to wipe the surface where the tape comes into contact with the head.  
(It is effective to moisten the cotton with alcohol.)

### 2. Pinch roller and capstan

Close the cassette holder with its transparent cover removed. Insert the cleaning stick into the hole on the right side at the bottom and clean the pinch roller and capstan.

### 3. Cleaning the cabinet and panel

Wipe the cabinet and panel clean with a soft cloth dipped in a neutral cleaner. Do not use thinner, benzine, alcohol or other strong solvents, as these will cause damage to the surface finish of the cabinet and panel.

## Demagnetizing

The heads are made from a material resistant to magnetization, but after long use they may become magnetized. A magnet brought into their vicinity can magnetize the heads, causing excess noise. If noise seems to have increased, demagnetize the heads with a head demagnetizer through the following procedure.

1. Turn the POWER switch OFF.
  2. Wrap the tip of the demagnetizer with vinyl tape or soft cloth so as not to damage the head surface. Switch on the demagnetizer and bring it close to the head.
  3. Move the tip of the demagnetizer slowly first to the left and right, then up and down in front of head.  
Gradually move it away from the head and switch it off at a distance of more than 30cm (12").
  4. The erase head need not be demagnetized. The capstan shaft and tape guide should be demagnetized in the same way as the record/playback head.
- \* Do not bring a magnetized metallic object (a screwdriver for example) near the head as this will increase noise.

## Oiling

Feed one or two drops of machine oil to pinch roller shaft once or twice a year under normal conditions of use. Avoid oiling them excessively, or rotation may become irregular because of oil splashes.

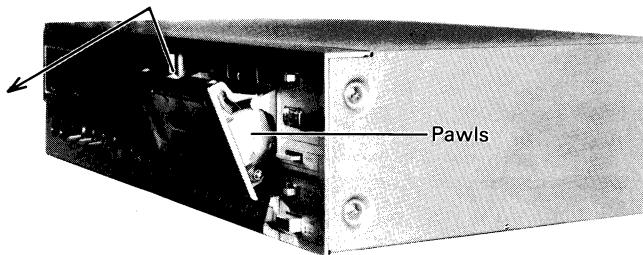
# Removal of the Main Parts

This cassette deck which features a compact design and high performance uses miniature sized parts which are closely arranged. Take special care when servicing it.

## Removal of the Enclosure assembly

### 1. Cassette door

Push the EJECT button to open the cassette door. Slide it upwards (approx. 5 mm) to unlock its pawls, and remove it to frontward.

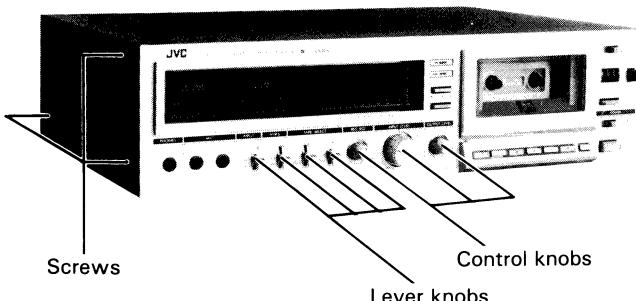


### 2. Lever knobs (INPUT, ANRS, TAPE SELECT) and control knobs (REC EQ, INPUT LEVEL, OUTPUT LEVEL)

Pull them to frontward.

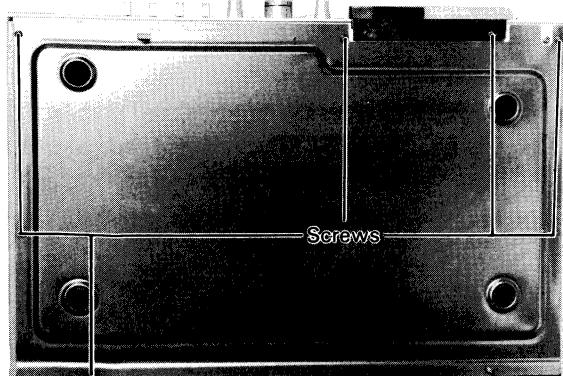
### 3. Top cover

Remove 6 screws fastening the top cover.



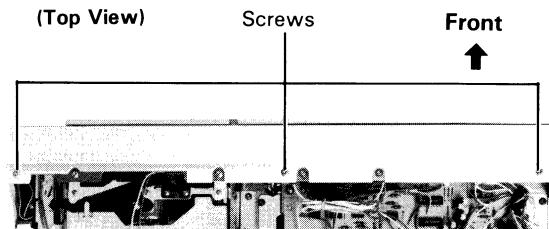
### 4. Bottom cover

Remove 7 screws fastening the bottom cover.

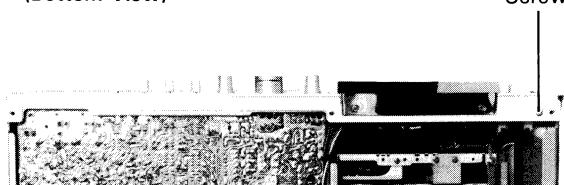


### 5. Front plate assembly

Remove 4 screws (3 screws on upper side and a screw on bottom side) fastening the front plate assembly.

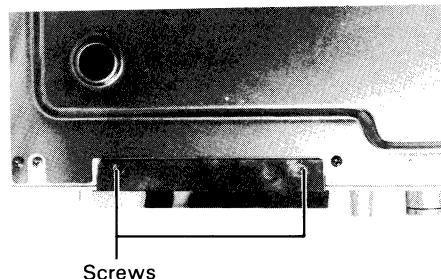


### (Bottom View)



### 6. When adjusting or replacing REC/PB head or Erase head

- 1) Remove the wires of the control switches from the wire clamp and a wire socket after having removed the top cover.
- 2) Remove 2 screws positioned below the control switches (on the bottom of the deck) and pull the control section forwards — no need of removing the front panel assembly.



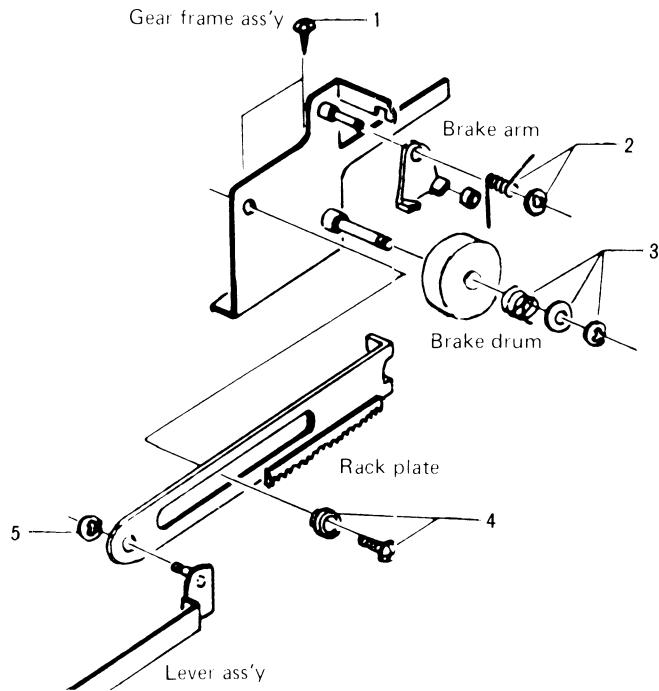
#### Caution:

When assembling the control switch assembly to the front panel, do in the order of the numbers as below as not to damage the front panel.

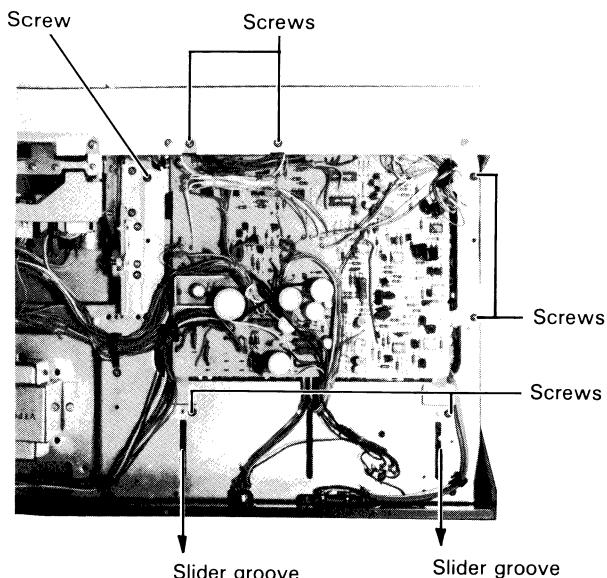
- 1 Wrap the sharp edges of the front panel with vinyl tape, etc.
- 2 Insert the control switch assembly in the front panel.
- 3 Remove the vinyl tape.
- 4 Fasten 2 screws for the control switch assembly.

**7. Door brake and its related parts**

1. Gear frame ass'y ..... Remove 2 screws ① .
2. Brake arm and tire ..... Remove the E-ring and torsion spring ② .
3. Spur gear and brake drum ..... Remove the E-ring and spring ③ .
4. Rack plate ..... Remove the screw and the collar ④ .
5. Brake lever ass'y ..... Remove the E-ring ⑤ .

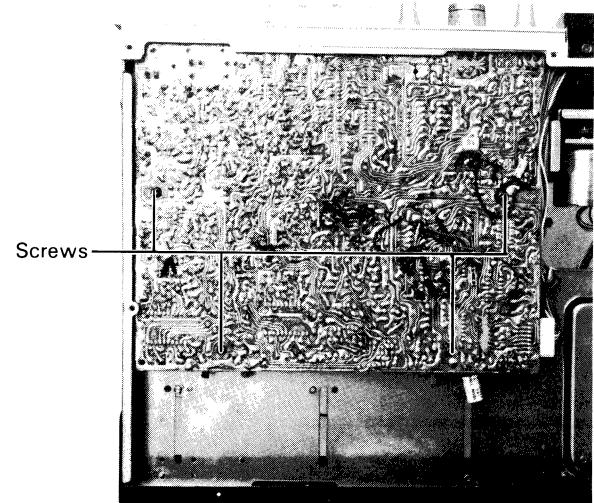
**Removal of the Electrical Parts****8. Spectro peak indicator P.W.B ass'y**

- 1) Remove 2 screws fastening the spectro peak indicator to the front plate.
- 2) Remove 5 screws fastening 4 P.W.B brackets.
- 3) Slide the spectro peak indicator P.W.B to rear side, and open it to upper side.

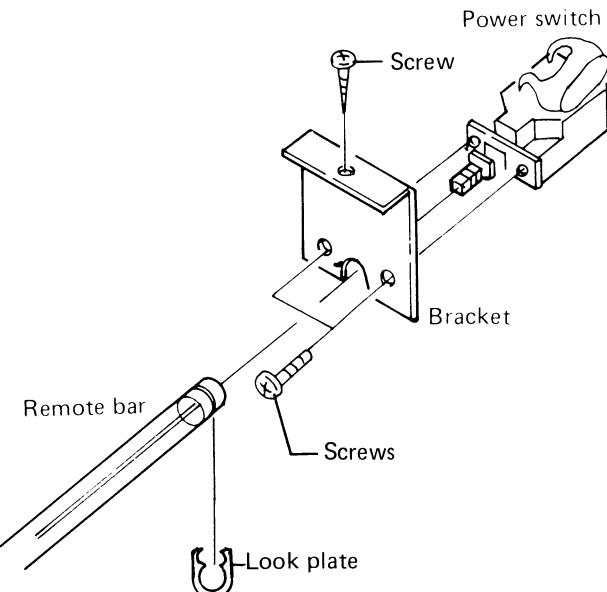
**9. Main amp P.W.B parts ass'y**

- 1) Remove 4 screws fastening the main amp P.W. Board (on the bottom side)
- 2) Remove 4 screws fastening the lever switches on the front bracket.
- 3) Remove 6 washers and 6 nuts fastening the PHONES, MIC-L, MIC-R jacks and REC EQ, INPUT LEVEL control, OUTPUT LEVEL control shaftes.

(Bottom View)

**10. Power switch**

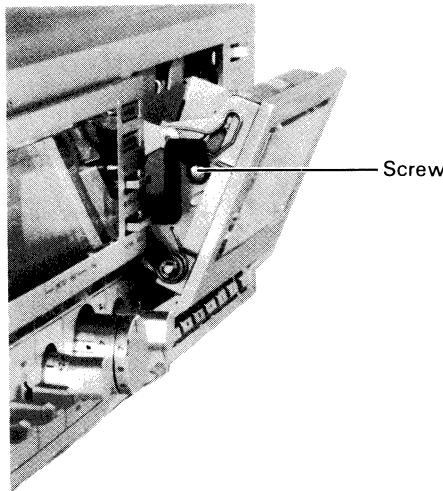
- 1) Remove a lock plate holding the remote bar.
- 2) Remove a screw fastening the power switch bracket.
- 3) Remove 2 screws fastening the power switch.

**11. Power transformer**

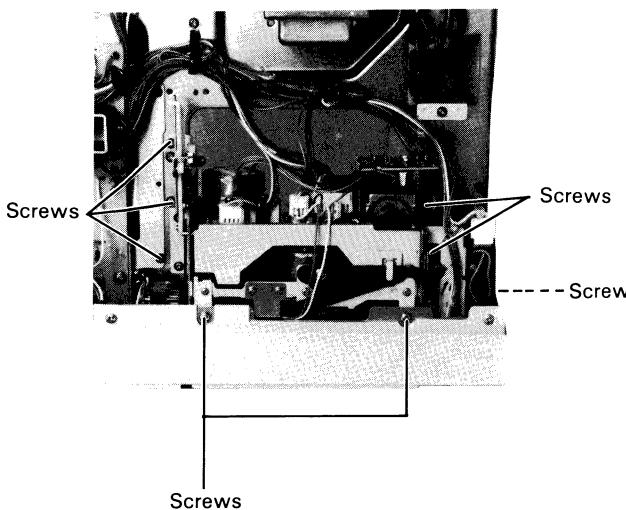
Remove 2 screws and 2 washers fastening the power transformer.

## Removal of the mechanical assembly

1. Remove a screw fastening the arm of gear-oil damper (Left side of the cassette holder).



2. Removes 5 screws fastening the mechanical bracket to the amp. chassis (Right-2 p.c.s, Left-3 p.c.s) after having removed the gear frame ass'y of door brake.
3. Remove a screw fastening the counter bracket to the right side the front bracket.
4. Remove 2 screws fastening the joint brackets to the front panel (upper side)



## Removal of the mechanical parts.

1. REC/PB head ....  
Remove the screw ① .  
Remove the screw ② for head adjustment.
2. Erase head ....  
Remove the screw ③ .  
Remove the screw ④ for head adjustment.
3. Pinch roller arm ass'y .... Remove the E-ring ⑤ .
4. Supply reel disc .... Pull out the reel stopper ⑥ .
5. Take-up disc .... Pull out the reel stopper ⑦ .  
Remove the counter belt.

**Note:**

1) Remove the reel disc stoppers with a piece of sheet metal inserted between the reel disc and the stopper.

2) Be careful not to stain the counter belt.

6. Reel motor .... Remove the 3 screws ⑧ fastening the reel motor.

7. Capstan motor ....

1) Remove the screw ⑨ fastening the rubber stopper.

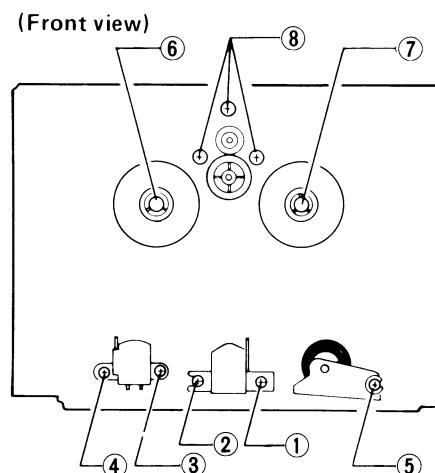
2) Remove its motor belt.

3) Turn the motor counter clockwise and pull it for removal.

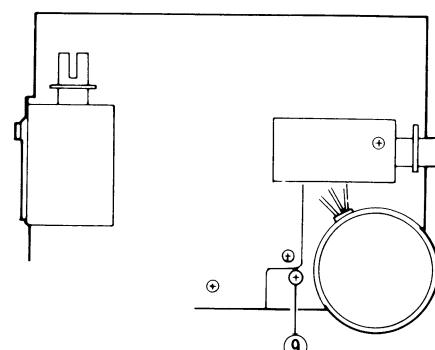
**Note:**

When replacing the motor, check the following items.

- 1) Is the motor placed in the correct position?  
(Don't deflect the motor at mounting it.)
- 2) Does the capstan belt run in the center of the motor pulley?
- 3) Does the capstan belt run in the center of the flywheel?



**(Rear view)**



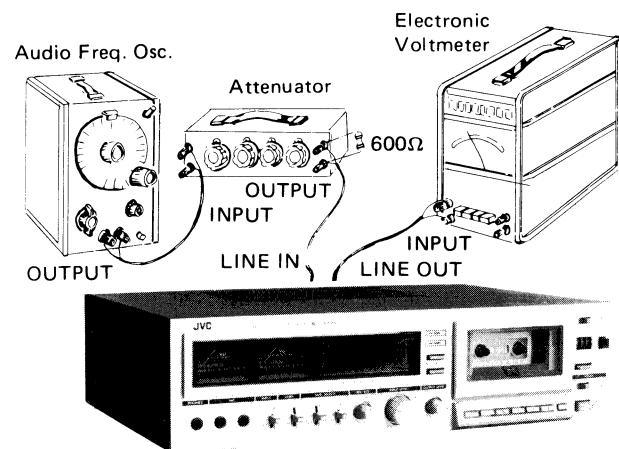
# Main Adjustments

## [I] Equipment and measuring instruments used for adjustment

1. Electrical adjustment
  - 1) Electronic voltmeter
  - 2) Audio frequency oscillator  
(range: 50—20kHz and output 0dB with impedance 600Ω)
  - 3) Attenuator
  - 4) Standard tapes for REC/PB  
Maxell UD — SF tape  
TDK SA — SA tape  
SCOTCH METAFINE — Metal tape } or equivalent
  - 5) Reference tapes for playback (JVC Test Tape)  
VTT-658 (for head azimuth adj.)  
VTT-656 (for motor speed, wow flutter adj.)  
VTT-664 (for Reference level 1kHz)  
TMT-6002N (for playback frequency response)
  - 6) Resistors  
100Ω (for measurement of the bias current)  
600Ω (for attenuator matching)

### 2. Mechanical adjustment

- 1) Gauge for checking the head position.
- 2) Torque gauge
- 3) Blank tape (C-120) for tape running checker.



KD-A7

## [II] Adjustment and repair of the mechanism

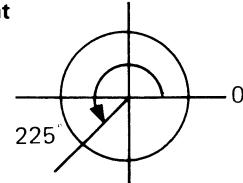
### TROUBLESHOOTING HINTS

#### 1. Azimuth adjustment and head replacement

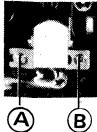
- 1) Remove the wires of the control switches from the wire clamps after having removed the top cover.
- 2) Remove the two screws positioned below the control switches (on the bottom of the deck) and pull the control section forwards.
- 3) With the control section pulled out, azimuth adjustment and/or head replacement can be performed.  
With the JVC cassette deck series of KD-A6, KD-A5 and KD-A8 models, the adjustment of replacement can be performed more easily than with conventional cassette decks which require removal of the entire mechanical section for the adjustments and/or replacements.

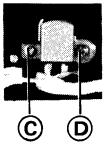
#### 2. Tape-to-head contact adjustment

- 1) Turn the adjusting screw for aligning the erase head until it stops. Then, turn the screw in the reverse direction by 225° (a 5/8 revolution).
- 2) Check the tape-to-head contact using a C-120 tape having pads.
- 3) Check it again with a Metal tape.  
Checking method:  
Record a 400Hz or 1kHz signal with OVU +20dB.  
Erase the recording. Checking if the erasing is satisfactorily performed.
- 4) After adjustment, apply screw bond on the adjusting screw to prevent its loosening.



(Adjust the mechanism or confirm that it is in normal operating condition prior to the adjustment of the electrical circuit.)

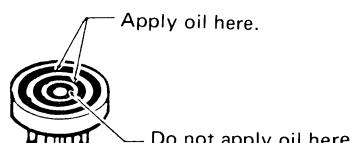
Item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting record/playback head position 	<ol style="list-style-type: none"> <li>1. Connect an electronic voltmeter to the LINE OUT terminals.</li> <li>2. Play back the VTT-658 test tape.</li> <li>3. Adjust the head angle with the screw A until the reading of the electronic voltmeter becomes maximum for both channels.</li> <li>4. After adjusting, set the screw with screw bond.</li> </ol>	Screw A	Maximum	If the head is worn, disconnected or exceedingly magnetized so as not to provide the necessary characteristics, replace it with a new one. After replacement, the head position adjustment as well as the playback level adjustment, the bias current adjustment and the recording level adjustment are all necessary.

Item	Adjustment	Adjusting point	Standard value	Remarks
Adjusting erase head height 	Employ a special cassette (C-120) from which parts of the casing, where the erase head, record/playback head and capstan engage, has been cut away. Perform tape transport with the cassette tape. Adjust the screw C until the tape runs in the center of the erase head tape guide. (See "Troubleshooting hints" aforesaid.)	Screw C		If the output difference between the left and right channels exceeds 3–4dB, the head is defective. Replace it with a new one.  Be sure to perform this adjustment after replacing the erase head.
	Correct                          Incorrect			
Adjusting motor speed	Connect a speed meter to the LINE OUT terminals. Play back the VTT-656 test tape. Adjust the semi-fixed resistor on the motor circuit board until the reading of the speed meter is 3000Hz.	Semi-fixed resistor on the motor circuit board	3000Hz	If the speed meter functions as a wow and flutter meter, also, connect the deck to the INPUT terminals of the meter.
Checking play-back torque	Employ a torque testing cassette tape for the checking, or remove the cassette cover and use a torque gauge.		40–70 gr-cm	If the standard torque is not obtained, replace the take-up disc assembly.
Checking fast forward torque	Measure the torque in the fast forward mode in the same manner as in the above.		More than 70 gr-cm	If the standard torque is not obtained, perform the following. 1. Clean the capstan belt, the idler circumference, the motor pulley, the take-up reel disc circumference, the flywheel circumference, etc. 2. Replace the belt and idler.
Checking re-wind torque	Measure the torque in the rewind mode in the same manner as in the above.		More than 70 gr-cm	If the standard torque is not obtained, clean the capstan belt, idler, motor pulley, flywheel circumference, rewinding idler circumference, left reel disc circumference, etc.
Checking wow and flutter	Connect a wow and flutter meter to the LINE OUT terminals. Play back the VTT-656 test tape. Check to see if the reading of the meter is within 0.04% (WRMS).			If the reading becomes moving value even if conforming to the standard, a re-claim may be raised. Repairs are necessary.

### Damping gear oil

Oil employed — Torque grease specified by JVC (KANTO KASEI GP-608)

Applying method — Apply in both concaved sections as shown in the figure.



### [III] Repair of wow flutter

If wow and flutter increase, check the following points. If there is defect in revolving parts, the wow and flutter generated will increase in proportion to the number of revolutions.

Play a 3000Hz test tape, and defective part can be detected from the sound.

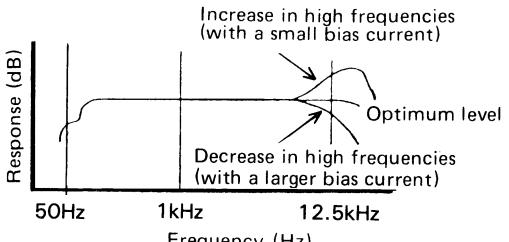
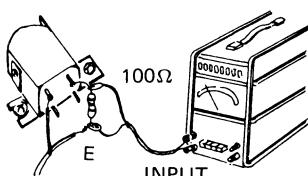
Section	Trouble	Repair
Capstan and flywheel	Capstan shaft has excessive run-out Flywheel turns heavily. (shaft seizure, thrust play, etc.)	Replace flywheel. Clean the capstan shaft and the groove in the flywheel. Apply oil to the metal position. Replace the capstan assembly.
Pinch roller	Rough rotation (Deformation scratches, or dust) The angular position of the pinch roller is not correct. The pinch roller pressure is not correct.	Replace pinch roller, or pinch roller spring. Clean the pinch roller or apply oil to the rotary shaft. Adjust the pinch roller so that it is parallel with the capstan shaft. Replace the pinch roller spring.
Belt	Belt has undue run-out. Belt is dirty or slippery.	Clean the belt. Replace the belt.
Back tension	Back tension is irregular, or back tension is too strong.	Replace back tension spring (under supply disc).
Motor	Motor shaft has undue run-out. Motor pulley is oily and dusty.	Replace motor. Clean motor pulley.

### [IV] Electrical circuit adjustment procedure

In the steps marked by an asterisk (\*), adjustment should be performed, however, only checking is sufficient with steps other than those.

Adjustment should be performed in the order of steps 1, 2, 3, .....

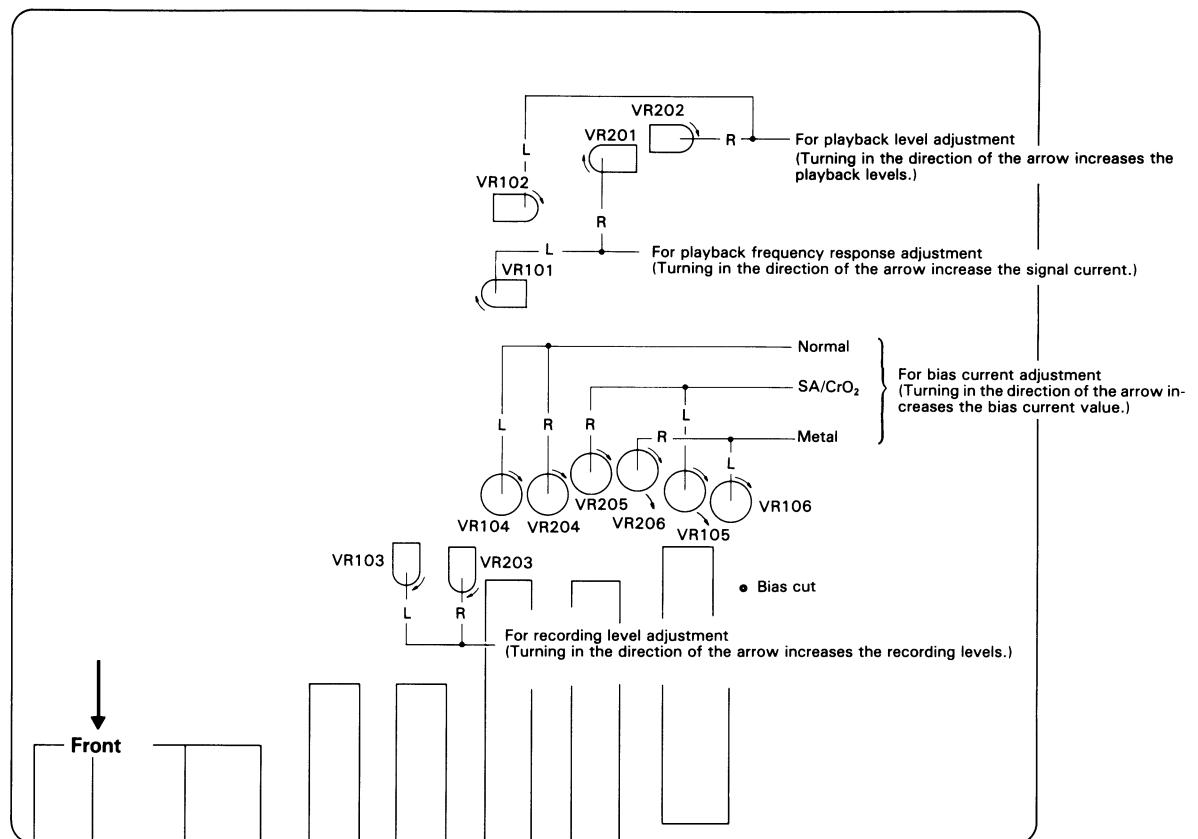
Step	Item	Adjustment	Adjusting point	Standard value	Remarks
1 *	Adjusting playback level	1. Playback the VTT-664 Reference tape (1kHz) with the tape select switch set to the NORMAL position. 2. Adjust VR102 and VR202 until the LINE OUT becomes about -8dBs.	VR102 202	-8dBs (0.3V)	1. This adjustment becomes necessary when a change in playback level results (for example, due to head replacement). 2. Perform this adjustment with the ANRS switch set to OFF.
2 *	Playback frequency response	Playback test tape TMT-6002N for following adjustment. 1) Adjust VR101, 201 so that 10kHz signal and 1kHz signal gains become flat response.	VR101 201		
3 *	Adjusting FL (Fluorescent tube) indicator sensitivity	1. Set the cassette deck to its recording mode. 2. Apply a 1kHz, approx. -10dBs signal to the LINE IN terminals. 3. Adjust the recording level controls until the signal is available at -8dBs at the LINE OUT terminals. 4. Adjust VR302 and VR402 until the Total Peak indicator become to 0dB.	VR302 402	OVU	Perform the adjustment when the parts are replaced.

Step	Item	Adjustment	Adjusting point	Standard value	Remarks
4 *	Adjusting VU meter sensitivity	1. Set the cassette deck to its recording mode. 2. Apply a 1kHz, approx. -10dBs signal to the LINE IN terminals. 3. Adjust the recording level controls until the signal is available at -8dBs at the LINE OUT terminals. 4. Adjust VR301 and VR401 until the VU meters deflect to 0.	VR301 401	OVU	
5 *	Checking record-/playback frequency response	Record 1kHz, 50Hz and 12.5kHz signals at an input level of OVU to -20dB. Play back the tape. Check to see that the 50Hz and 12.5kHz signal output deviations fall within the standard range, using the 1kHz signal output as a reference. (It is basically desirable that the 1kHz, 50Hz and 12.5kHz signal outputs are the same.)	For normal tape: VR104 204 For chrome tape: VR105 205 For Metal tape: VR106 206	Reference frequency; 1kHz  $0 \pm 3\text{dB}$ at 50Hz $0 \pm 3\text{dB}$ at 12.5kHz	This checking should be performed for normal, chrome and metal tapes and for both right and left channels.
6 *	Checking recording bias current	Record 1kHz, 50Hz and 12.5kHz signals at an input level of OVU to -20dB. Play back the tape. Adjust VR104 and VR204 (for a normal tape), VR105 and VR205 (for chrome tape), VR106 and VR206 (for a metal tape) until the indicated deviation of the 10kHz signal output from the 1kHz signal output becomes 0. As no bias current at REC-PAUSE mode, must check recording bias current at REC-PLAY mode.		Output deviation; 0	<p>1. Bias current adjustment for a cassette deck should generally be performed referring to the record/playback frequency response. This is because the frequency response of a cassette deck depends more greatly upon the bias current than does that of an open reel deck.</p> <p>The current measuring method described below is an alternative one.</p> <p>2. If the bias current is not properly adjusted, the record and playback characteristics become as shown below.</p> 
	Alternative method	<p>1. Set the deck to its recording mode. 2. Connect a <math>100\Omega</math> resistor to the grounding terminal (+ terminal in playback) and the lead wire of the head as shown below. 3. Measure voltage at both ends of the resistor with electronic voltmeter.</p> <p>REC/PB Head      Electronic Voltmeter</p> 	Reference value With normal tape; 30mV With chrome tape; 42mV With metal tape; 65mV		<p>1. In order to distinguish the - terminal of the head from its + terminal, touch the terminals with a finger while the deck is in the playback mode.</p> <p>The VU indicator light when the - terminal during recording is touched. (For a record/playback head, the polarity is reversed according to whether recording or playback.)</p> <p>2. Be sure to employ a shielded wire.</p>

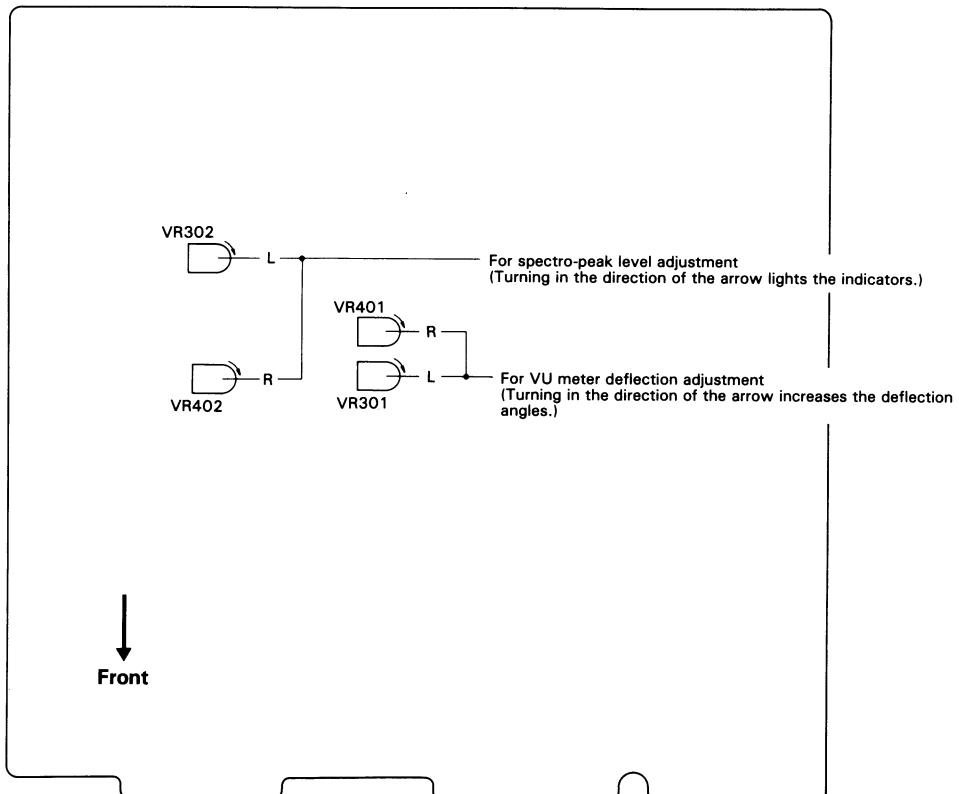
Step	Item	Adjustment	Adjusting point	Standard value	Remarks
7	Adjusting recording level	<p>1. Apply a 1kHz, approx. -10dB signal to the LINE IN terminals. Adjust the recording level controls until the signal is available at -8dBs at the LINE OUT terminals.</p> <p>2. After checking to see if the VU indicator become to 0, record the signal applied to both left and right channels using normal tape.</p> <p>3. Play back the recording part. Perform the recording signal adjustment with VR103 and VR203 so that the VU indicator become to 0.</p>	VR103 203	OVU	The level difference between left and right channels for normal tape, chrome tape and metal tape should be less than 1dB (1VU). Perform the adjustment using a normal tape, level difference between recording and playback for CrO <sub>2</sub> and metal tapes shold be less than 1.5dB, and that between left and right channels should also be less than 1dB.
8	Checking record-/playback signal distortion	<p>1. Record a 1kHz, -8dBs signal to LINE IN terminals and perform recording with the VU indicator become to 0.</p> <p>2. Play back the recorded part. Check the output with a distortion meter to see if the value conforms to the standard value.</p>		Normal tape; Less than 1.2%	Be sure to perform this adjustment following bias current and recording level adjustments.
9	Checking signal to noise ratio in recording/play-back	<p>1. Record a 1kHz, OVU signal. Stop the input by disconnecting from the terminal to perform non-signal recording.</p> <p>2. Play back the recorded part. Measure the OVU recording output and the non-signal recording output for comparison using an electronic voltmeter.</p> <p>Check to see if the value conforms to the standard value.</p>		Normal tape; More than 42dB Chrome tape; More than 42dB	Apply an output (-72dBs) to the MIC terminals with the recording level controls set to maximum so that the VU indicator become to 0.
10	Checking erasing coefficient	<p>1. Apply a 1kHz signal to the LINE IN terminals. Adjust the recording level controls until the VU indicator become to 0.</p> <p>2. Perform recording with the signal enhanced by 20dB.</p> <p>3. Erase a part of the recording.</p> <p>4. Measure the output difference between the erased part and non-erased part to compare with an electronic voltmeter.</p>		More than 65dB	<p>For the measuring, connect a band pass filter between the deck and the electronic voltmeter.</p> <pre> graph LR     Input["Input (1kHz OVU + 20dB)"] --&gt; TapeDeck["Tape deck (recording, erasing)"]     TapeDeck --&gt; Voltmeter["Electronic voltmeter"]     Filter["Band pass filter"] --&gt; TapeDeck     </pre>

## [V] Adjustment Location of Electrical Circuit

### Main P.W. Board

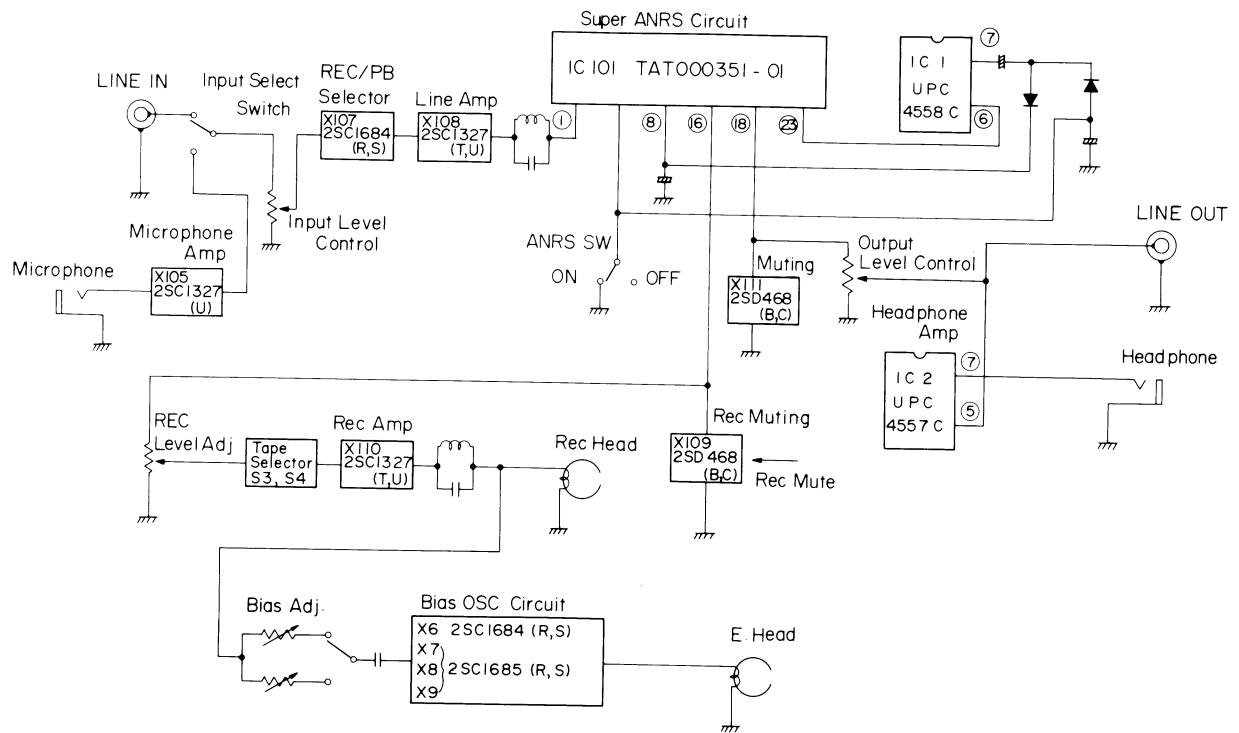


### Spectro-peak P.W. Board

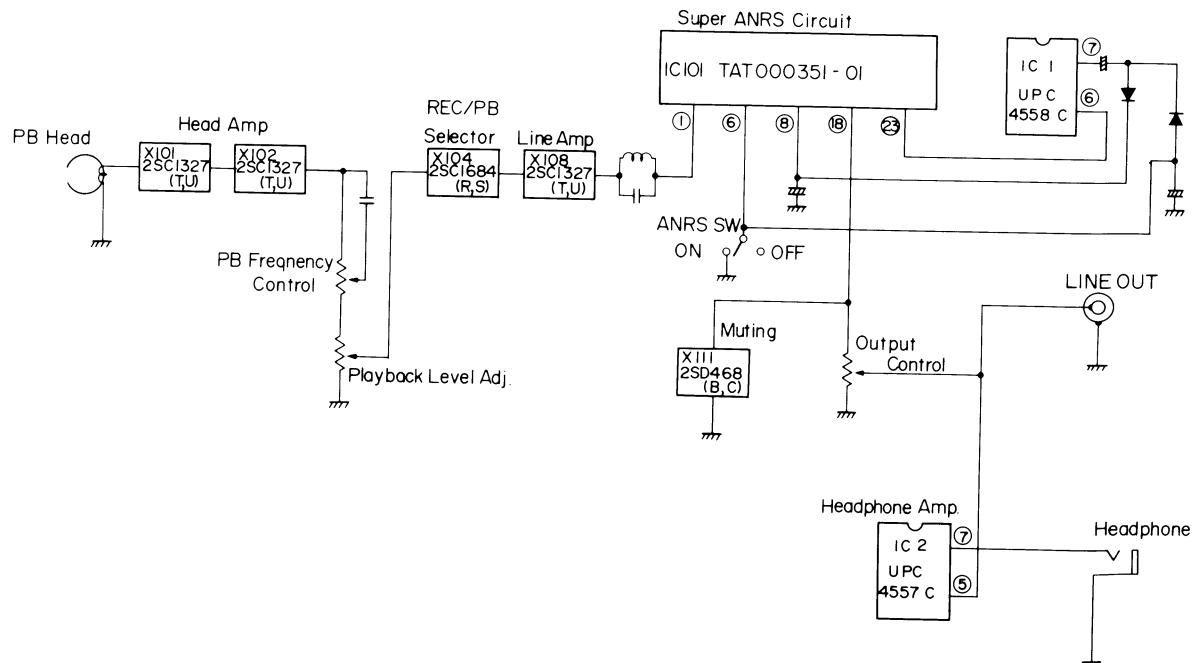


# Block diagram

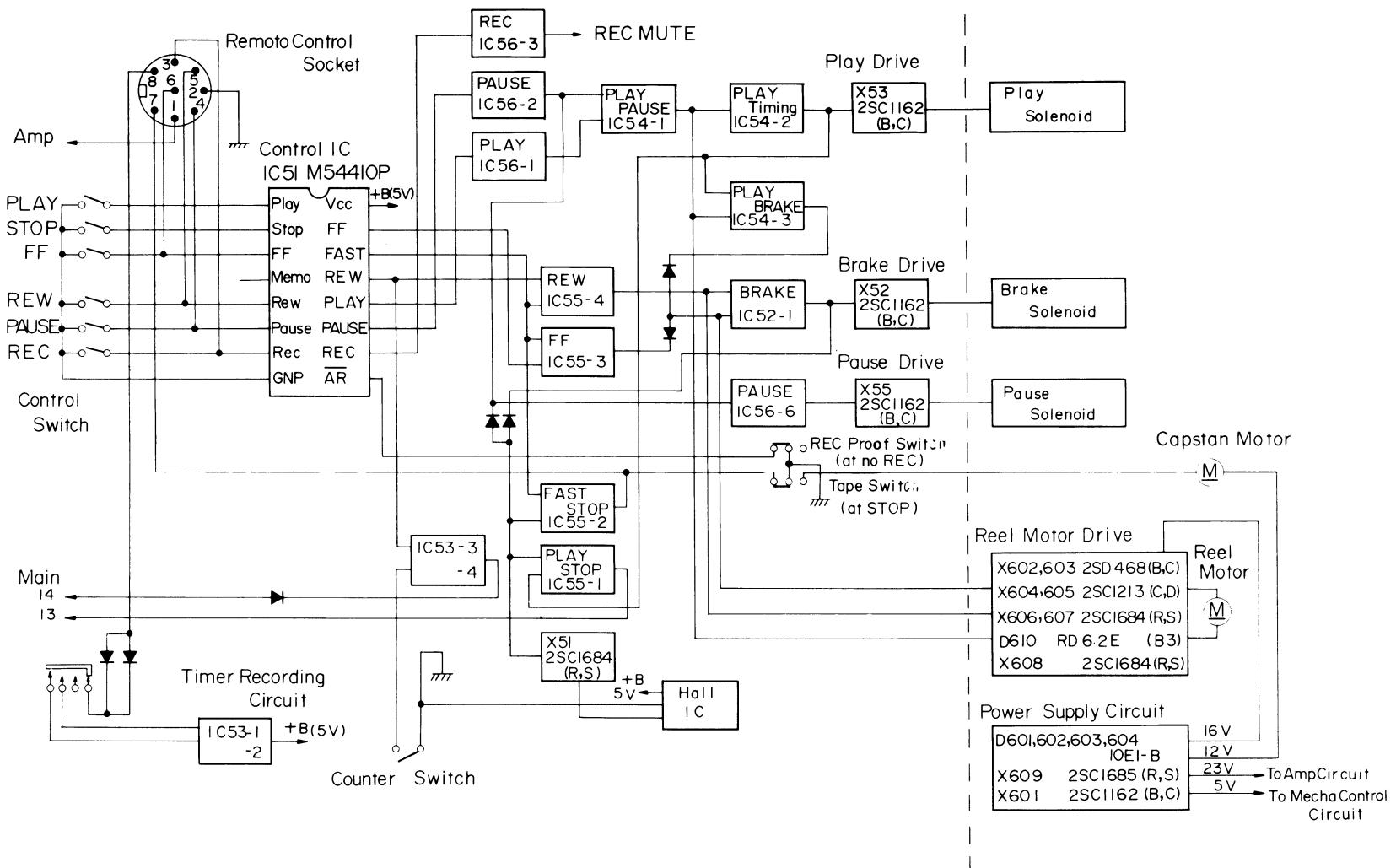
## Recording System



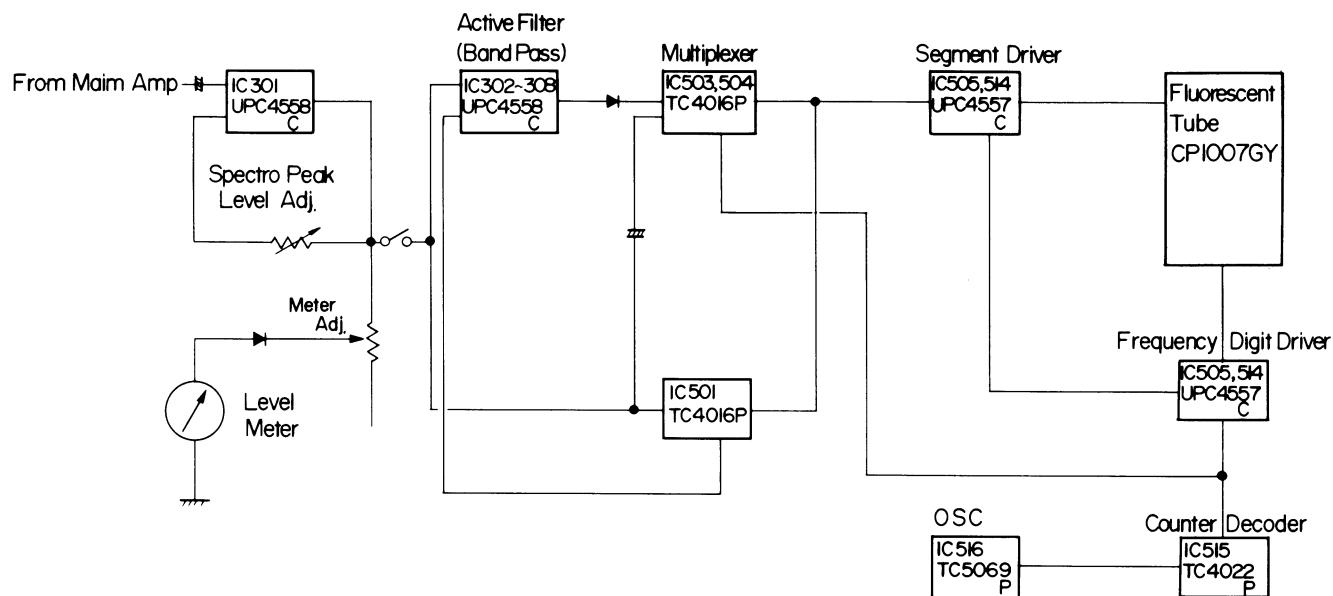
## Playback System



## Mechanical Control System



## Spectro-peak level Circuit



## Integrator Circuit

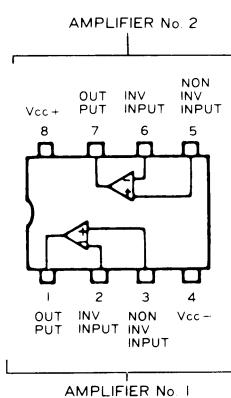
IC101,201 TAT000351-01 Super ANRS Circuit

(Top View)

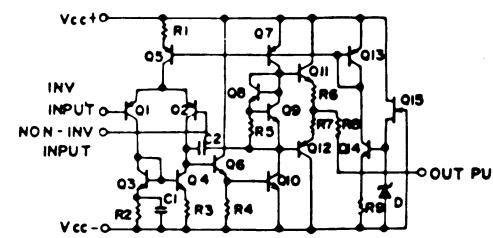


IC1            UPC4558C      ANRS Control Amp.  
 IC301          "              Spectro-peak level  
 IC302 ~ 308    "              Active filter  
 IC502          "              Segment driver

(Top view)



Equivalent circuit (1/2)



IC2            UPC4557C      Headphone Amp.  
 IC505,514     "              Segment driver

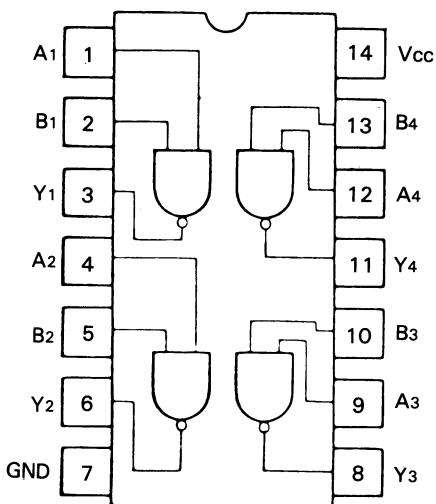
Top view is the same as UPC4558C.  
Equivalent circuit is the same as UPC4558C except R8 only.

IC51            M54410P      Mecha. Control

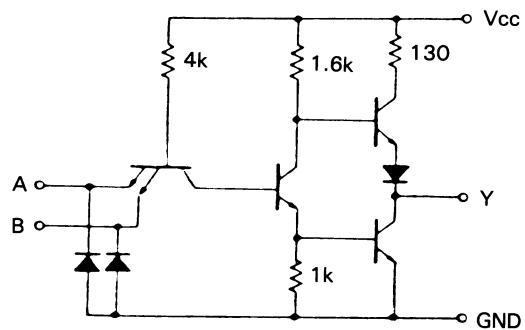
See the service manual of KD-85 A/B/C/E/J/U  
(No. 4165 — page 7.)

IC52,53,54 HD7400

(Top view)



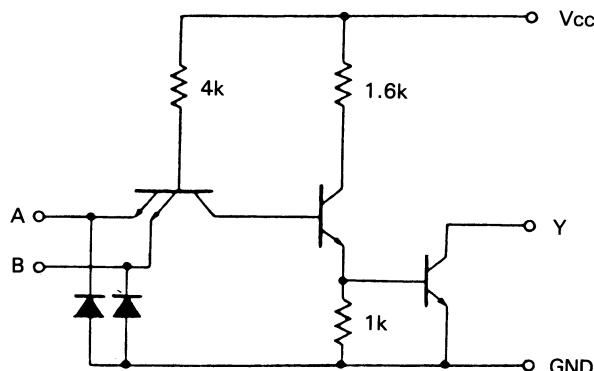
Equivalent circuit (1/4)



IC55 HD7403

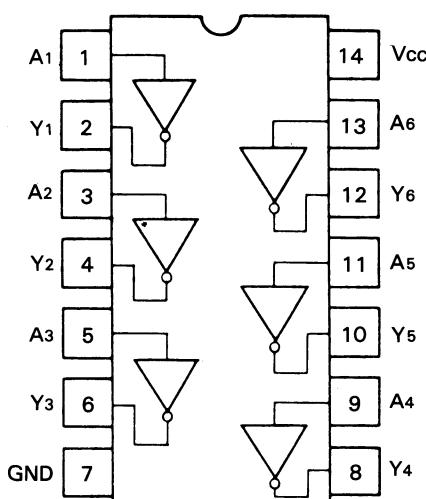
Top view is the same as HD7400.

Equivalent circuit (1/4)

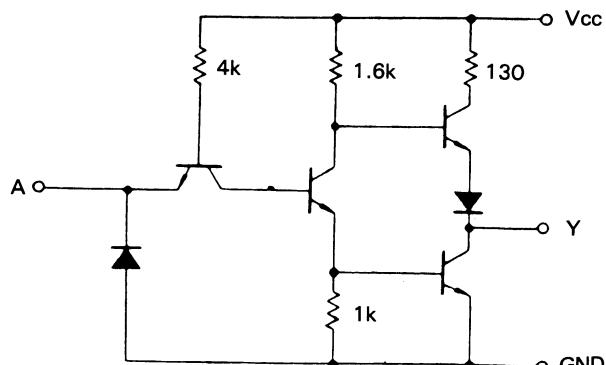


IC56 HD7404

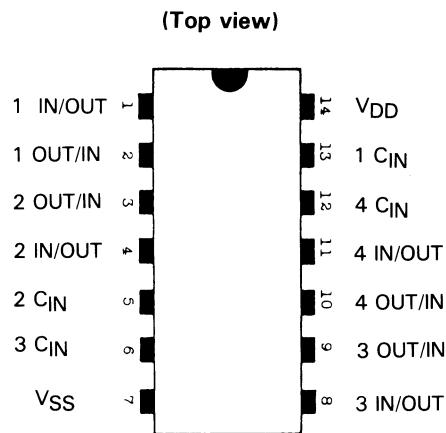
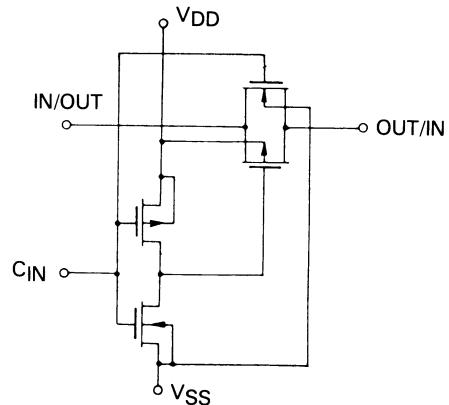
(Top view)



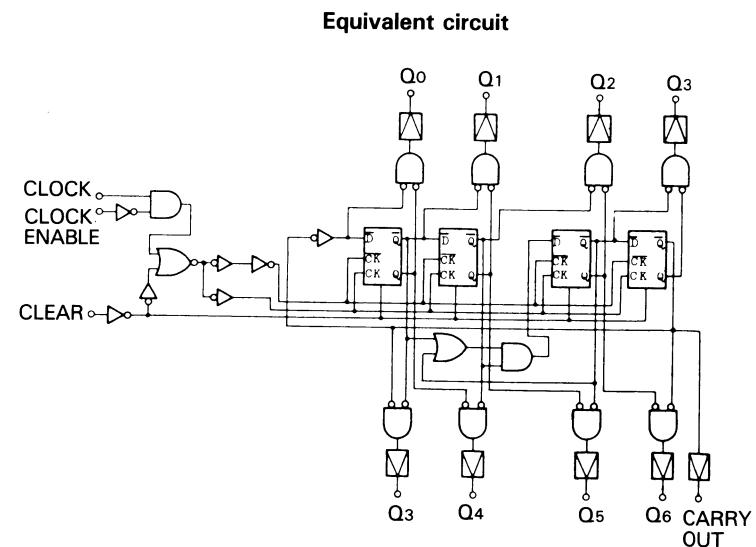
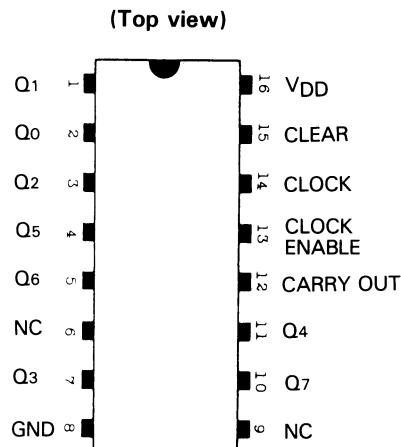
Equivalent circuit (1/6)



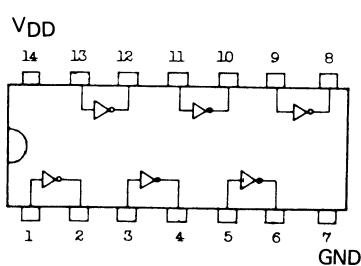
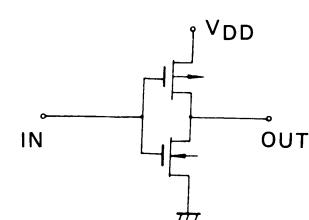
IC501,503,504 TC4016P Multiplexer Circuit

**Equivalent circuit (1/4)**

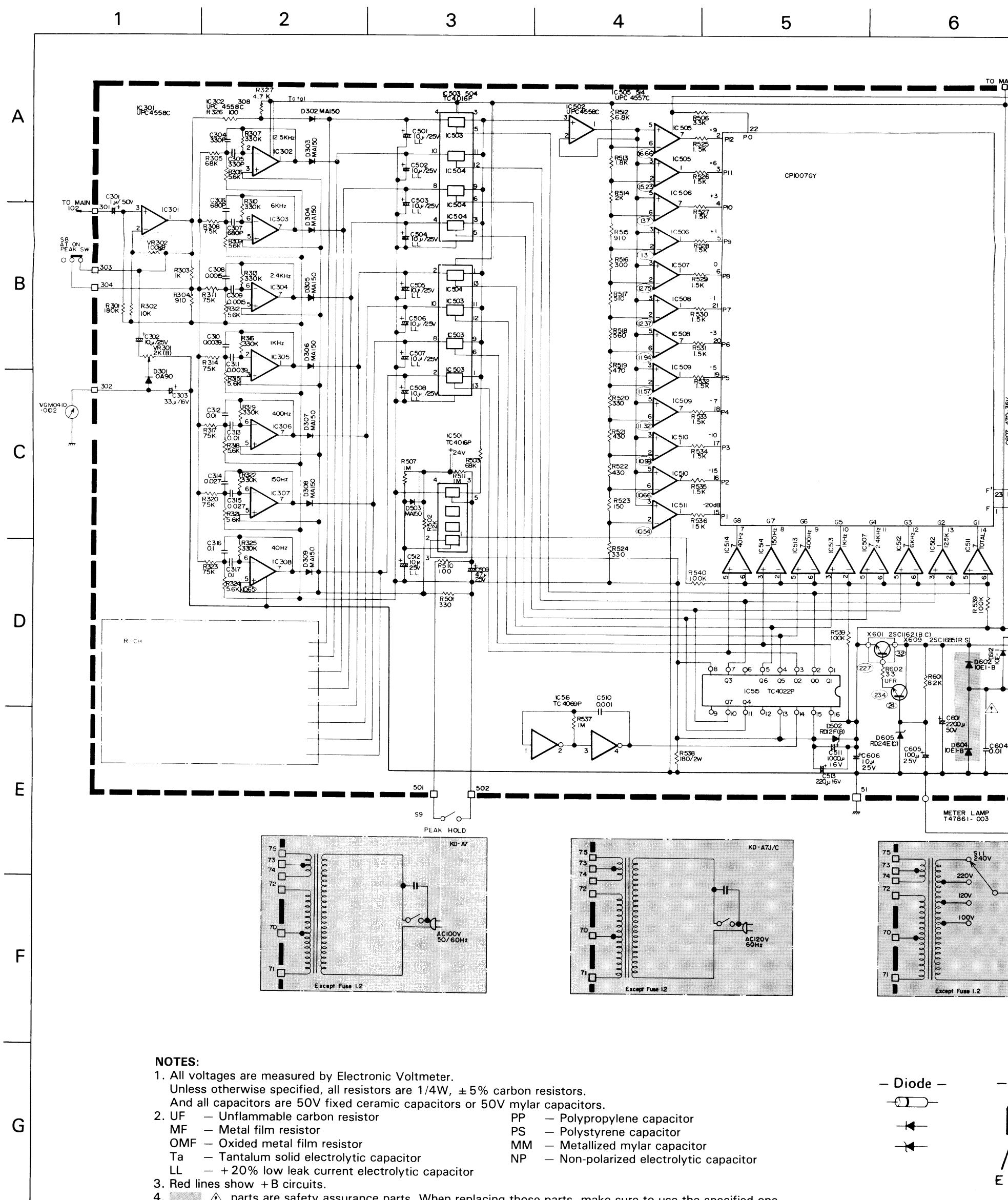
IC515 TC4022P Counter Decoder



IC516 TC4069 OSC Circuit

**Equivalent circuit (1/6)**

# Standard Schematic Diagram of KD-A7 (Spectro-peak level circuit)



4

5

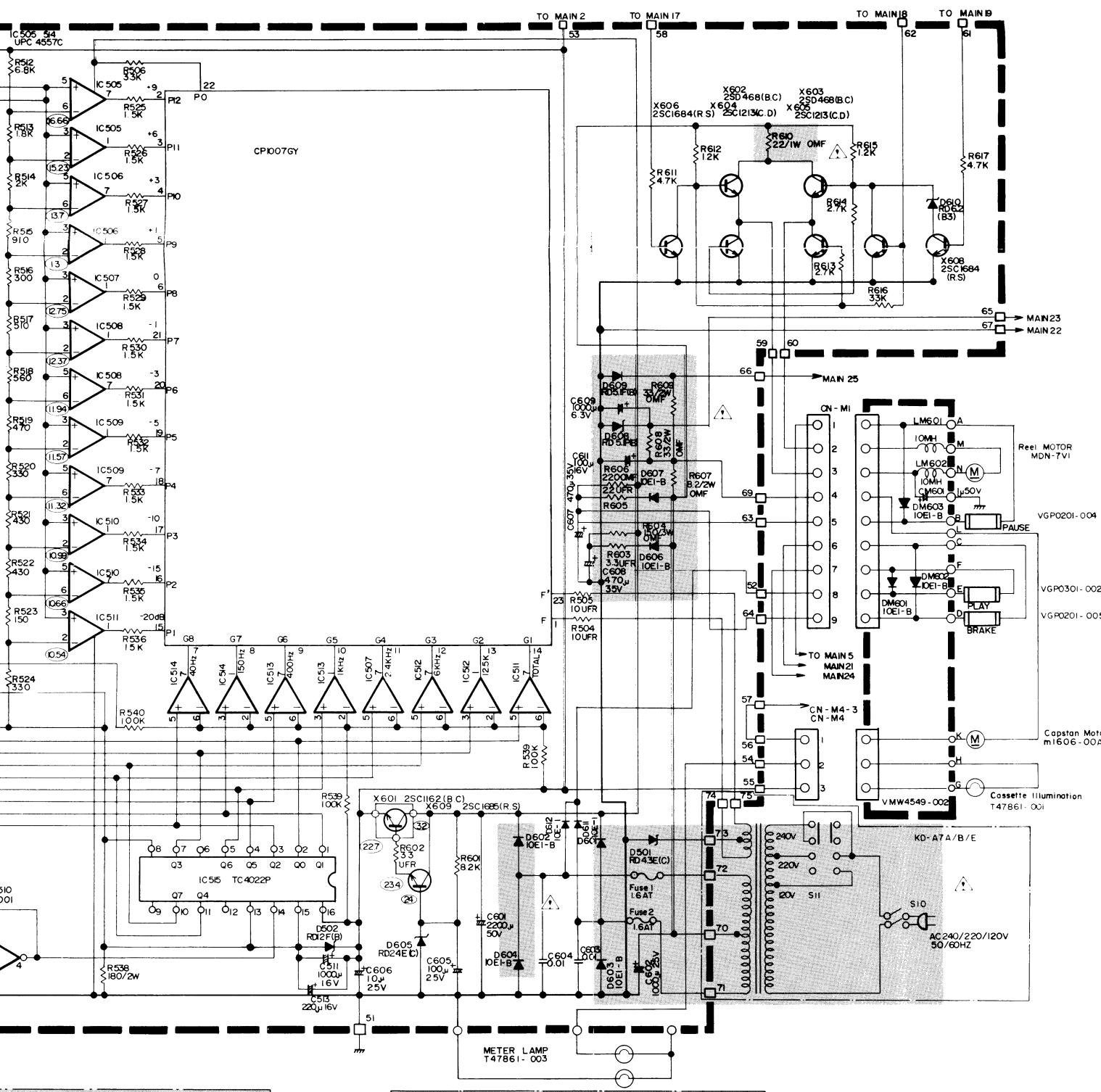
6

7

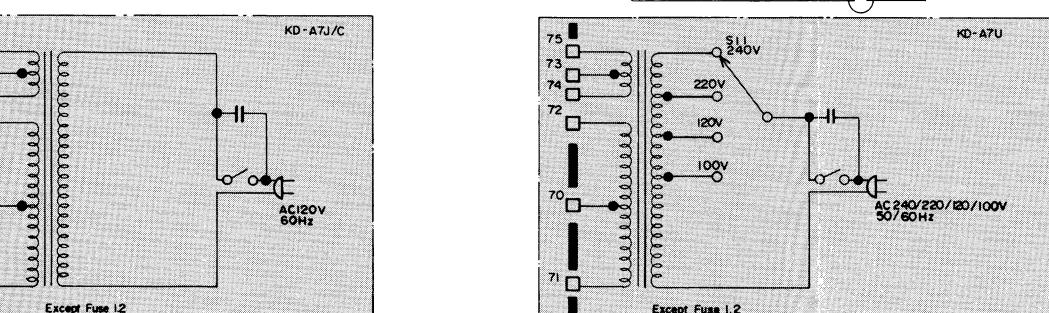
8

9

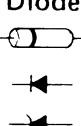
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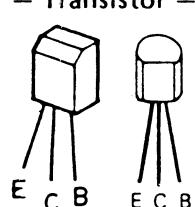
	E	C	B
X601	22.7	32.0	23.3
X602	STOP & REW 0 PLAY 5.8 FF 8.7	12.8	STOP & REW 0 PLAY 6.4 FF 9.3
X603	FF 8.6 PLAY & PAUSE 5.6 Other 0	12.0	FF 9.2 PLAY & PAUSE 6.3 Other 0
X604	REW 8.5 Other 0	FF, PLAY 0.7 Other 0	REW 0.75
X605	0	FF 8.6 PLAY or PAUSE 5.6 Other 0	REW 0.75
X606	0	0	0
X607	0	FF, STOP or PLAY 9.2 Other 6.3	REW 0.7 Other 0
X608	0	FF 4.5 Other 0	PLAY or PAUSE 0.6
X609	23.4	32.0	24.0



— Diode —



— Transistor —



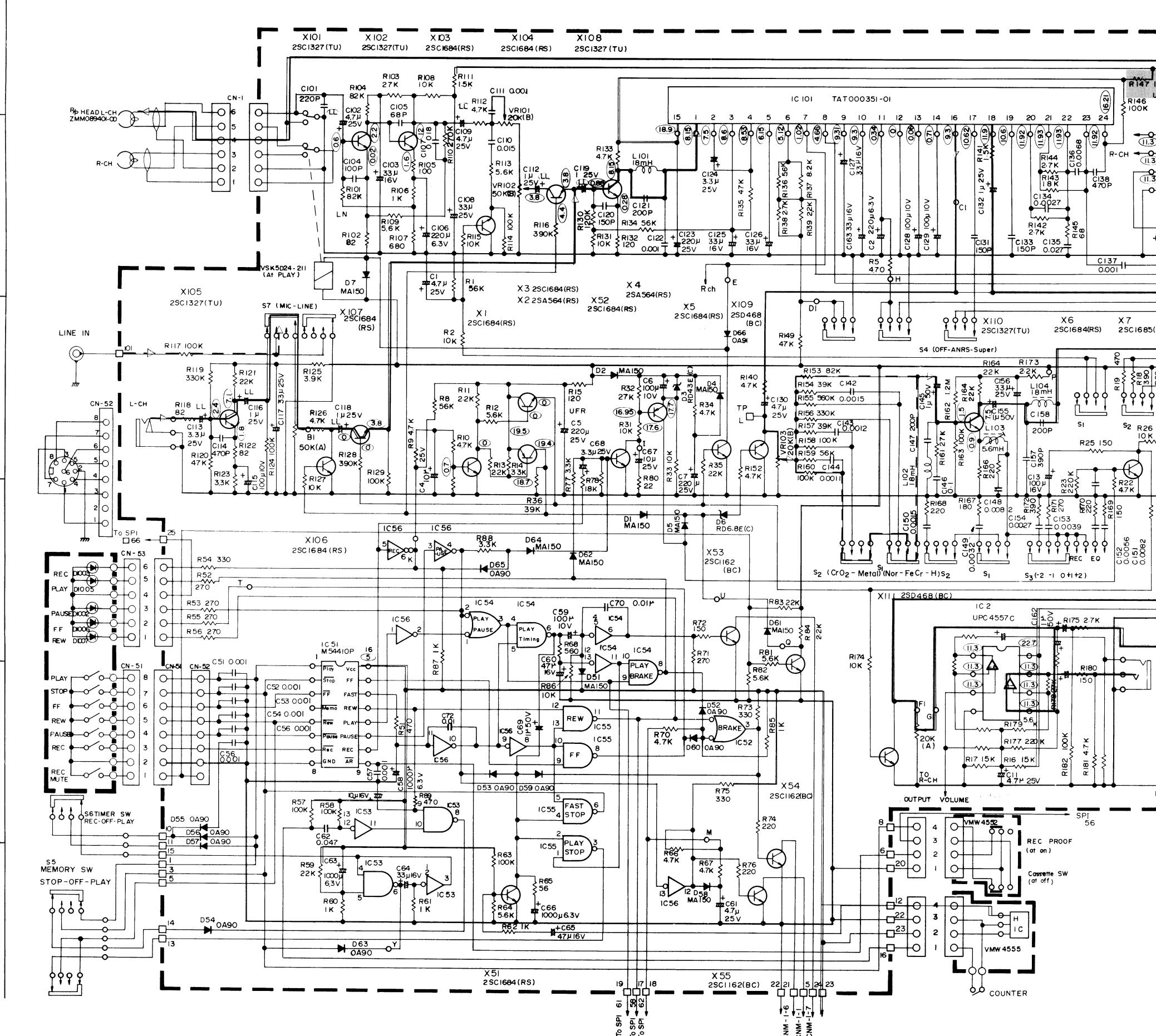
pylene capacitor  
rene capacitor  
ed mylar capacitor  
arized electrolytic capacitor

ake sure to use the specified one.

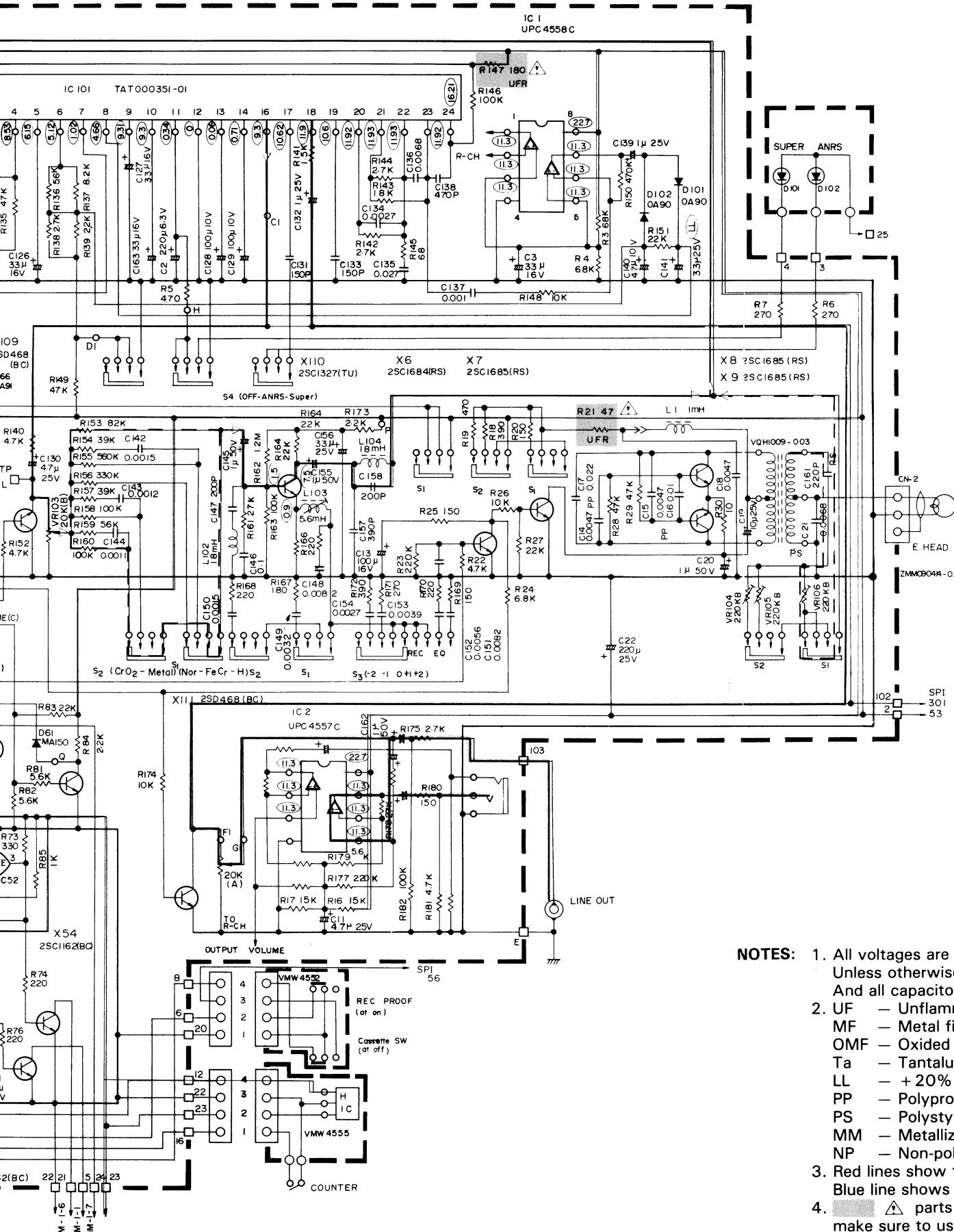
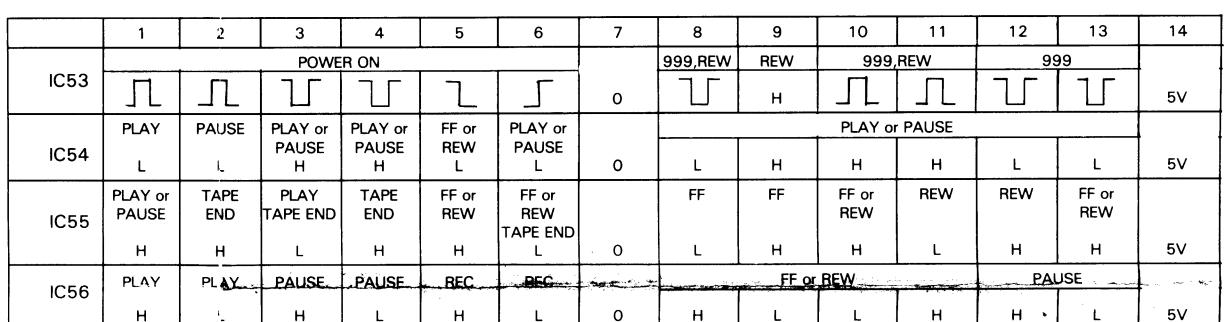
# Standard Schematic Diagram of KD-A7 (Amplifier Circuit)

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
IC101,201	8.36	7.66	8.51	8.46	6.02	5.19	1.04	4.72	9.19	9.17	0.35	0	0.06	0.71	18.75	9.21	10.52	9.24	10.55	11.79	11.8	11.81	11.8	16.5

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
IC1	11.26	11.29	11.26	0	11.26	11.27	11.29	22.6							
IC2	11.4	11.35	10.9	0	10.8	11.3	11.51	22.6							
IC51	PLAY	STOP	FF		REW	PAUSE	REC		REC PROOF ON	REC	PAUSE	PLAY	REW	FF or REW	FF
	L	L	L	H	L	L	L	O	L	H	H	H	H	H	H
IC52	REW	FF,PLAY or PAUSE	FF,REW PLAY or PAUSE	H	PLAY or PAUSE	PLAY or PAUSE	PLAY or PAUSE		—	—	—	—	—	—	—
	L	L	H	□	□	□	□	O	—	—	—	—	—	—	—



	24
8	16.5

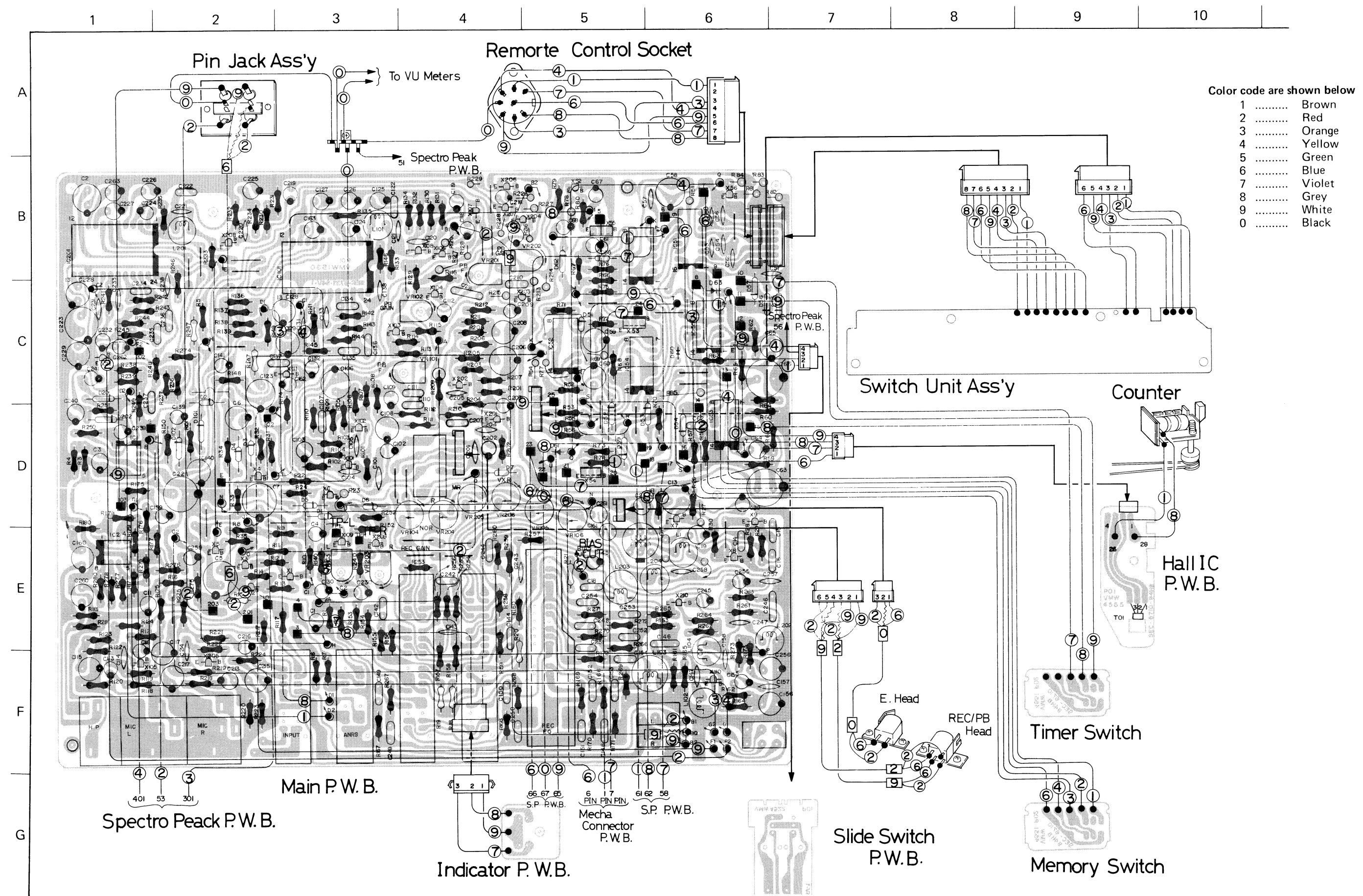


	E	C	B
X101,201	0.01	2.1	0.6
X102,202	1.5	11.8	2.1
X103,203	—	—	NORM Other 0 0.6
X104,204	3.8	Except REC 3.8	Except REC 4.4
X105,205	1.87	823	2.45
X106,206	—	—	REC Other 0 0.6
X107,207	3.8	REC 3.8	REC 4.4
X108,208	0.27	8	0.87
X109,209	0	0	REC or REC MUTE 0.6
X110,210	0.95	7.5	1.5
X111,211	0	—	PLAY or REC Other 0.6 0
X1	0	REC Other 19.8 0.1	REC Other 0.2 0.7
X2	20.2	REC Other 0 19.3	REC Other 20 18.6
X3	REC Other 19 0	20	REC Other 19.6 0
X4	18.3	PLAY or REC Other 0 18.3	PLAY or REC Other 17.7 21.9
X5	0	REC Other 0 1.04	REC Other 0.6 0
X6	0	REC Other 11 0	REC MUTE Other 0.6 0
X7	0	REC Other 0 22	REC Other 0.6 0
X9	REC Other 0.07 22.1	REC Other 19.9 22.5	REC Other 1.2 22.4
X51	0	TAPE END H	0.6
X52	0	PLAY or REC H	PLAY or REC 0
X53	0	PLAY or PAUSE 	PLAY or PAUSE 
X54	0	PAUSE Other L H	PAUSE Other 0.6 0
X55	0	PAUSE	PAUSE 0.6
X56		REC MUTE 20	REC MUTE 0

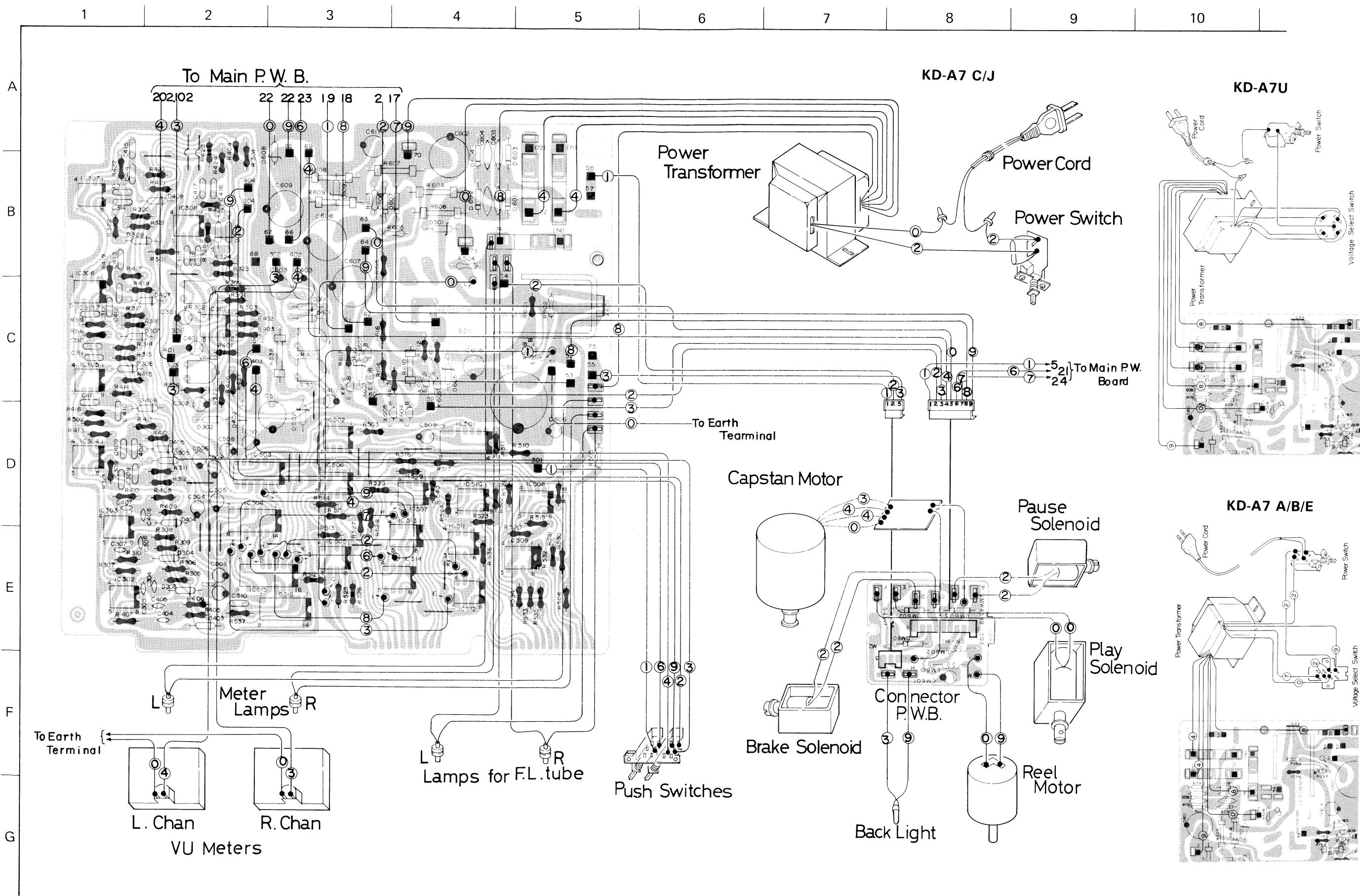
**NOTES:**

- All voltages are measured by Electronic Voltmeter.  
Unless otherwise specified, all resistors are 1/4W,  $\pm 5\%$  carbon resistors.  
And all capacitors are 50V fixed ceramic capacitors or 50V mylar capacitors.
- UF — Unflammable carbon resistor  
MF — Metal film resistor  
OMF — Oxidized metal film resistor  
Ta — Tantalum solid electrolytic capacitor  
LL — + 20% low leak current electrolytic capacitor  
PP — Polypropylene capacitor  
PS — Polystyrene capacitor  
MM — Metallized mylar capacitor  
NP — Non-polarized electrolytic capacitor
- Red lines show the signal at recording and +B circuit.  
Blue line shows the signal at playback.
- █ parts are safety assurance parts. When replacing those parts,  
make sure to use the specified one.

# Wiring Connection (1) of KD-A7

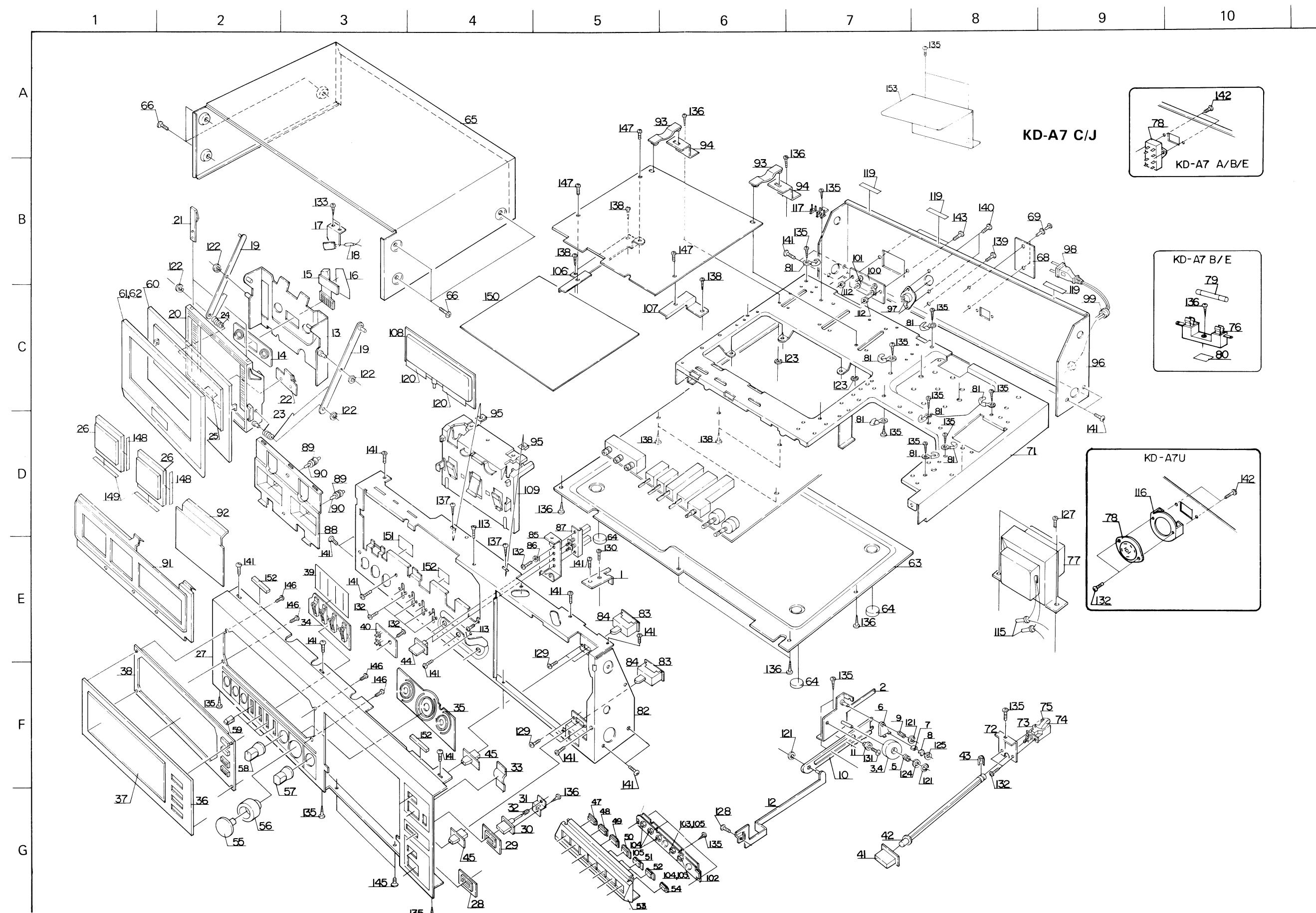


# Wiring Connection (2) of KD-A7

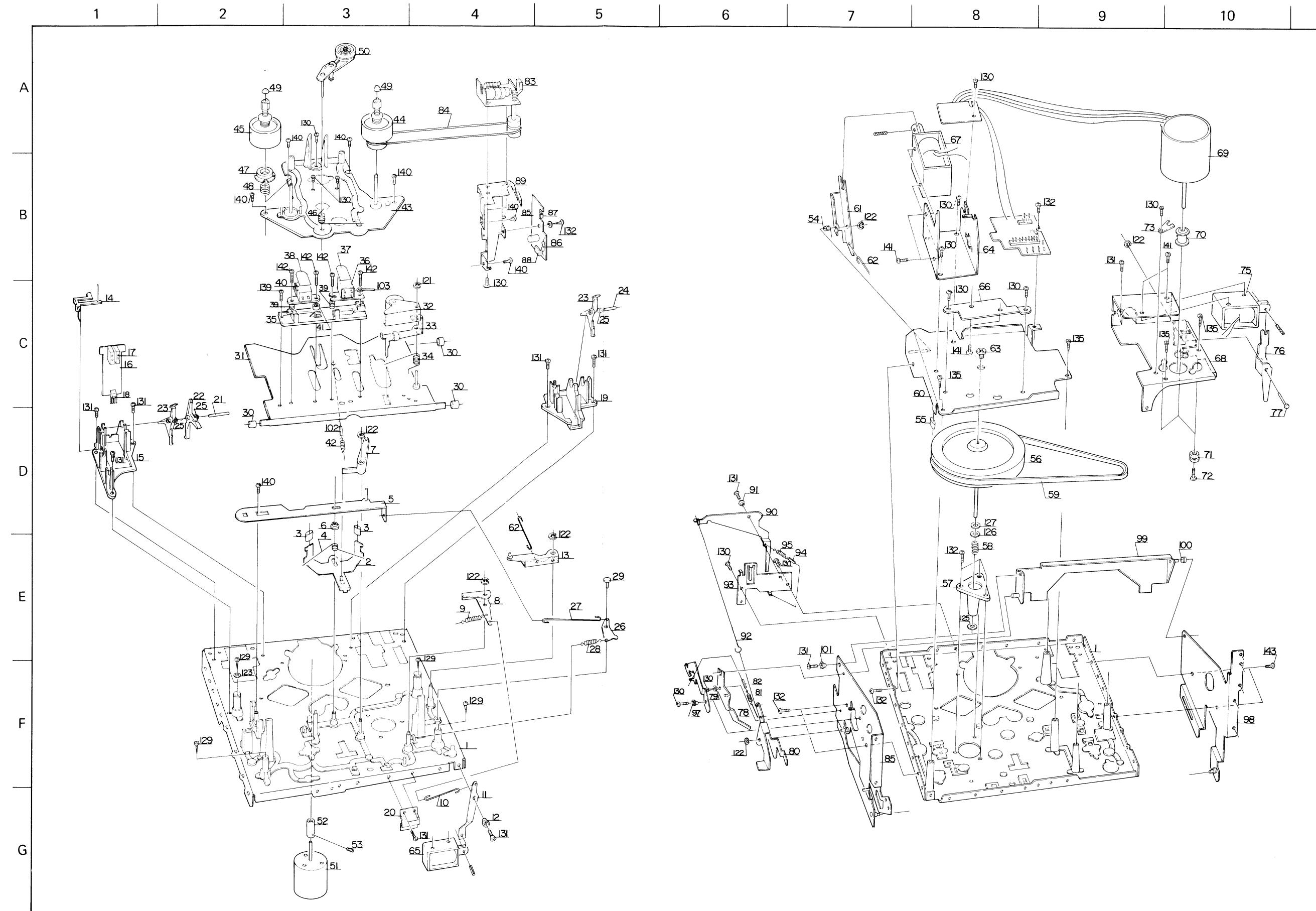


# Enclosure Ass'y and Electrical Parts

(Except P.W. Board Parts)



# Mechanical Component Parts



**Enclosure Assembly and Electrical parts List  
(Except P.W. Board Parts)**

parts are safety assurance parts.

When replacing those parts, make sure to use the specified one.

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	VKL4522-001	Joint Bracket		1
2	VKL4644-00A	Gear Frame Ass'y		1
3	VKS4109-004	Brake Drum		1
4	VKS4108-003	Spur Gear		1
5	VKW3001-006	Spring		1
6	VKS4110-002	Brake Arm		1
7	VKZ4111-001	Rubber Tire		1
8	VKL4271-001	Rubber Retainer		1
9	VKW4106-001	Torsion Spring		1
10	VKS3102-001	Rack Plate		1
11	VKH4123-001	Collar		1
12	VKL4609-00A	Arm Ass'y		1
13	VKL3188-00D	Holder Plate Ass'y		1
14	VKL4213-002	Panel Plate		1
15	VJD4273-001	Indicator		1
16	VKZ4120-001	Sheet		1
17	VKL4507-001	Lamp Bracket		1
18	T47861-001	Pilot Lamp		1
19	VKL4380-00A	Cross Bar Ass'y		2
20	VJT2035-001	Cassette Lid		1
21	VKY4156-001	Cassette Spring		2
22	VKY4159-002	"		1
23	VKW4153-002	Holder Spring		1
24	VKW4153-003	"		1
25	VJD4272-001	Head Mark		1
26	VGM0410-002	Level Meter		2
(27~29) (33~35,39)	ZCKDA7Y-CBF-1	Front Plate Sub Ass'y		1 set
27	*VJC1090-002	Front Plate		1
28	VJD4262-003	Power Escutcheon		1
29	VJD4332-001	Knob Escutcheon		1
30	VXP4057-00B	Push Button Ass'y		1
31	VKL4476-001	Knob Bracket		1
32	VKW3001-028	Spring		1
33	VJK4106-001	Counter Lens		1
34	VJD4325-001	Lever Escutcheon		1
35	VJD4333-001	Volume Escutcheon		1
(36,37,38)	ZCKDA7Y-CBF-2	Meter Plate Ass'y		1 set
36	VJD3205-001	Meter Plate		1
37	VJD3142-001	Finder		1
38	VJD3203-002	Escutcheon		1
39	VYTA448-001	Blind		1
40	VMW4562-001	P.W. Board	for Indicator	1
41	VXP3027-00A	Power Knob Ass'y		1
42	VKS4113-002	Remote Bar		1
43	VYTS404-001	Lock Plate		1
44	VXP4055-001	Knob	for P. Hold	2
45	VXS4019-001	"	for Memory & Timer	2
46	T47818-001	Spacer		3
47	VXP3046-001	Push Button	for REW	1
48	" -002	"	for FF	1
49	" -003	"	for Play	1
50	" -004	"	for Stop	1
51	" -005	"	for Rec	1
52	" -006	"	for Pause	1
53	VJD3204-001	Button Case		1
54	VXP4056-001	Push Button	for Rec Mute	1
55	VXL4083-00A	Knob Ass'y	for Rec (L)	1
56	VXL4084-00A	"	" (R)	1
57	VXL4085-00A	"	for Output	1
58	VXL4086-001	"	for Rec EQ	1
59	VXQ4017-002	Lever Knob Ass'y		4
(60,61,62)	ZCKDA7Y-CCA	Cassette Door Ass'y		1 set
60	VJT3046-001	Cassette Door		1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
61	VJT3032-002	Door Plate		1
62	VJZ4008-001	Double Face		1
63	VKL1158-001	Bottom Cover		1
64	VJF4003-001	Foot		6
65	VKL1124-002	Top Cover		1
66	VKZ3001-002	Special Screw		6
67	VND4016-001	Metal Sticker		1
68	VYN2053-002GA " -003GA " -004GA " -005GA " -006GA " -007GA	Name Plate " " " " "	KD-A7 B KD-A7 A KD-A7 C KD-A7 E KD-A7 J KD-A7 U for name plate	1 1 1 1 1 1 2
69	E48729-002	Plastic Rivet		
70	*VYSH102-021	Spacer		2
71	*VKL1159-001	Amp. Chassis		1
72	VKL4441-001	Switch Bracket		1
73	QSP2111-011	Push Switch		
	QSP2111-011BS	"	KD-A7 A/E (power switch)	1
	QSP1110-222	"	KD-A7 B ( " )	1
	QSP1110-221	"	KD-A7 C/J ( " )	1
74	QFA72BM-223	M.P. Capacitor	KD-A7 U ( " )	1
	QFH72BM-223	M.M. Capacitor	KD-A7 C 0.022μF	1
	QFH53AM-223	"	KD-A7 J "	1
75	T47047-001	Condenser Boot	KD-A7 U "	1
			KD-A7 J/U	1
76	QMG1321-002BS	Fuse Holder	KD-A7 B	1
	QMG1321-002	"	KD-A7 E	1
77	*VTP66C7-021KBS	Power Transformer	KD-A7 B	1
	VTP66C7-021K	"	KD-A7 A/E	1
	"	"	KD-A7 C/J	1
	"	"	KD-A7 U	1
78	QSS2325-011BS	Voltage Select Switch	KD-A7 B	1
	QSS2325-011	"	KD-A7 A/E	1
	QSR0084-001	"	KD-A7 U	1
79	QMF51A2-R20LBS	Fuse	KD-A7 B	1
	QMF51A2-1R6	"	KD-A7 A/E	1
80	TAZ000509-08	Fuse Seal		1
81	VKZ4001-011	Wire Holder		8
82	*VKL1160-001	Front Bracket		1
83	VMW4551-001	Switch P.W. Board		2
84	QSS2301-101	Slide Switch	" "	2
85	*VKL4627-001	Switch Bracket		1
86	VKH3001-007	Collar		2
87	*QSP0031-001	Switcch Ass'y		1
88	*VKS3113-002	Lamp Hood		1
89	*VYH4335-002	Lamp Holder		2
90	T47861-003SN	Pilot Lamp		2
91	*VJD2144-001	Meter Escutcheon		1
92	*VJK3143-002	Peak Indicator		1
93	VKS3000-001	P.W.B. Holder		2
94	*VKL4628-00A	Slider Ass'y		2
95	TFB313563-02	Plate Nut		2
96	VKL1157-001	Rear Bracket	KD-A7 A/B/E/U	1
	VKL1157-002	"	KD-A7 C/J	1
97	*VKS3113-002	DIN Jack Ass'y	for Remote	1
98	QMP2560-200	Power Cord with Plug	KD-A7 A	1
	QMP9017-008BS	Power Cord	KD-A7 B	1
	QMP1200-200	Power Cord with Plug	KD-A7 C/J	1
	QMP3900-200	"	KD-A7 E	1
	QMP7600-200	"	KD-A7 U	1
99	QHS3876-162	Strain Relief Bushing	KD-A7 A/C/E/J/U	1
	QHS3876-162BS	"	KD-A7 B	1
100	TAJ331301-03	Pin Jack Ass'y		1
101	TAA345532-01	Circuit Board	for Pin Jack Ass'y	1
102	VST0003-001	Switch Unit Ass'y		1
103	TLR102S	LED		1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
104	TLG102S	LED		4
105	*VKS4167-001	Spacer		5
106	*VKL4624-001	P.W.B. Bracket (L)		1
107	*VKL4654-001	" (R)		1
108	*VGZ0002-001	Fluorescent Tube		1
109	*VKS2016-001	FL Holder		1
112	NTB3000S	Nut		2
113	*VKZ4128-001	Special Screw		2
114	TFB313563-02	Plate Nut		2
115	TAW000504-01	Connector	KD-A7 J/U	2
116	VKL4275-001	Bracket	KD-A7 U, for Voltage Select SW.	1
117	E46651-001	Wrapping Terminal		1
118	VYSR1R5-007	Spacer		1
119	VYSH103-023	"		1
120	VYSA1R8-042	"		2
121	REE2000	"E" ring	for Brake Drum x 1 Rubber Retainer x 1 Rack Plate x 1, Arm Ass'y x 1	4
122	REE2500	"	for Holder Plate x 2 Cross Bar Ass'y x 2	4
123	REE3000	"	for P.W.B.Holder	2
124	WNS2600Z	Washer	for Brake Drum	1
125	Q03093-524	"	for Rubber Retainer	1
126	WSS3000N	"		1
127	DPSP4010ZS	Screw	for Power Transformer	4
128	LDSP2604R	"	for Cassette Lid	1
129	LPSP2604Z	"	for Timer SW. P.W.B. x 2	4
130	LPSP2605Z	"	Memory SW. P.W.B. x 2 for Joint Bracket x 1	4
131	LPSP2608Z	"	Peak Switch Ass'y x 1	
132	LPSP3006ZS	"	Lamp Bracket x 2	
133	SBSB2606Z	Tapping Screw	for Rack Plate	1
134	SBSB2608Z	"	for P.W.B x 1, Power x 2,	9
135	SBSB3006Z	"	Lever Switch x 4, Switch x 2	
			for Lamp Bracket	2
			for Button Case	4
			for Dumper x 2, Front Plate x 5,	28
			Button Cover x 4, Switch Bracket x 1, Front Bracket x 7, Wire Holder x 8, Wrapping Terminal x 1	
136	SBSB3008Z	"	for Knob Bracket x 1, Fuse Holder x 1, P.W.B. Holder x 2	4
137	SBSB3008V	"	for FL holder	2
138	SBSB3006V	"	for Amp. P.W.B x 4, S.P.I. P.W.B. x 2	6
139	SDSB3006R	Screw	for Rear Bracket	4
140	SDSP2606R	"	for DIN Jack Ass'y	2
141	SDSP3006Z	"	for Front Plate x 3 Mecha. Ass'y x 2	12
142	SDSP3006RS	"	Mecha. Amp. x 7	
143	SDSP3008RS	"	for Voltage Select Switch	2
144	SSSP2605Z	"	for Pin Jack Ass'y	2
145	SSSP2608Z	"	for Mecha.	2
			for Button Case	2
146	DPSP2608Z	"	for Escutcheon	4
147	DPSP3006Z	"	for P.W.B. Bracket	4
148	VYSA1R8-041	Spacer	for VU meter	2
149	VYSA1R8-044	"	"	2
150	VMA3103	Shield Plate		1
151		Cushion	for Front Panel	2
152		"	"	2
153	VKL4665-001	Plate	for Radiation	1

**Mechanical Component Parts List**

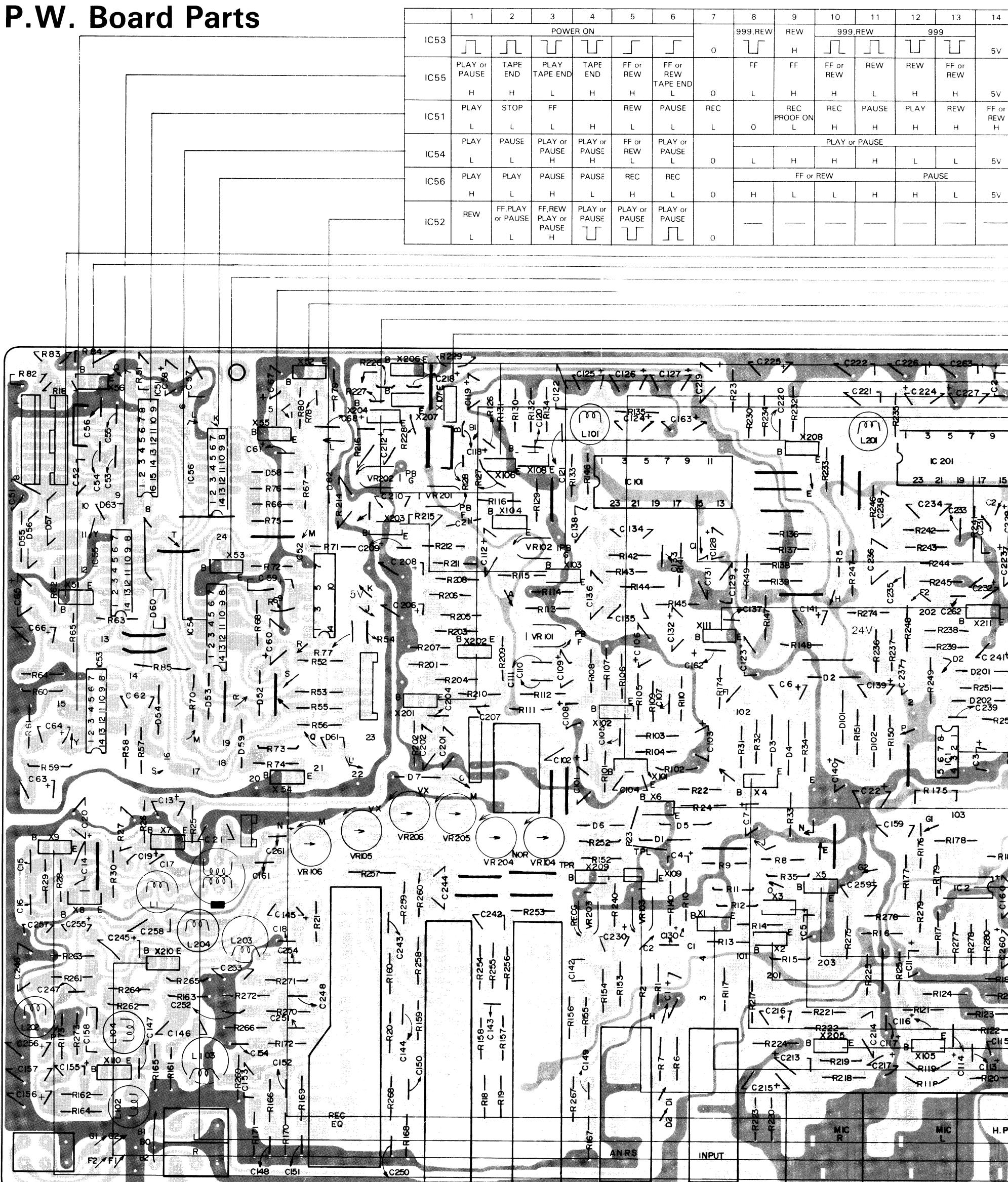
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1	VKL1118-00C	Chassis Base Ass'y	for Brake Bar	1
2	VKL4361-002	Brake Bar		1
3	T44341-001	Rubber Tire		2
4	VKW4145-001	Brake Bar Spring		1
5	VKL4362-001	Lock Bar		1
6	VKZ4005-001	Stopper	for Brake Bar	1
7	VKS4135-00A	Lock Lever Ass'y		1
8	VKL4364-001	Pause Lever		1
9	VKW3002-004	Tension Spring		1
10	VKW4136-001	Connecting Wire		1
11	VKL4365-001	Pause Solenoid Lever	for Pause Lever	1
12	VKH3001-027	Flange Collar		1
13	VKL4366-00A	Play Arm Ass'y		1
14	VKS4166-001	Cassette SW. Lever		1
15	VKS3109-001	Switch Holder (L)		1
16	VMW4522-001	P.W. Board (L)		1
17	QSP0029-001	Slide Switch		2
18	QMV5004-004	Connector		1
19	VKS3110-001	Switch Holder (R)		1
20	VKL4479-001	Flywheel Cover		1
21	VKH4196-001	Shaft		1
22	VKS4136-002	Switch Lever		2
23	VKS4156-001	Pressure Lever		2
24	VKH4196-002	Shaft		1
25	VKW4138-001	Pressure Lever Spring		4
26	VKL4399-001	Eject Safety Lever		1
27	VKW4142-001	Connecting Wire		1
28	VKW3002-004	Spring		1
29	TEP357469-02	Stopper		1
30	VKZ3003-001	Rubber Tube		3
31	VKL4370-00C	Slide Base Ass'y		1
32	VKP4105-00B	Pinch Roller Bracket Ass'y		1
33	VKL4371-001	Push Arm		1
34	VKW4139-001	Pinch Roller Spring		1
35	VKS2102-001	Head Mount Base		1
36	ZMM089401-0D	R/P Head Ass'y	for X-cut for SA for R/P E. Head	1
37	VND4012-001	Head Plate		1
38	THC037417-02	Head Plate		1
39	VKW3001-020	Compression Spring		2
40	ZMM090414-0A	E. Head Ass'y		1
41	VKH4215-001	Head Collar	for Slide Base	1
42	VKW3002-005	Tension Spring		1
43	VKL3155-00A	Reel Disk Bracket Ass'y		1
44	VKR4113-00A	Take-up Reel Ass'y		1
45	VKR4118-00A	Supply Reel Ass'y		1
46	VKW4134-001	Idler Spring	for Back Tension	1
47	VKS4130-001	Back Tension Base		1
48	VKW3001-026	Compression Spring		1
49	VKS4131-001	Reel Stopper		2
50	VKS4151-00B	Idler Ass'y Unit		1
51	MDN-7V1	Reel Motor	for Motor Pulley	1
52	VKR4121-001	Motor Pulley		1
53	YRS2603B	Screw		1
54	VKW4149-001	Play Solenoid Spring		1
55	VKZ3003-001	Rubber Tube		1
56	VKF3107-00B	Flywheel Ass'y		1
57	VKF3103-00B	Capstan Metal		1
58	T30301-137	Spring		1
59	VKB3001-007	Capstan Belt		1
60	VKL4372-00B	Flywheel Holder Ass'y		1
61	VKL4368-002	Play Solenoid Lever	for Pause	1
62	VKW4137-001	Connecting Wire		1
63	TEP357456-01	Thrust Screw		1
64	VKL4629-001	Play Solenoid Bracket		1
65	VGP0201-004	D.C. Solenoid Ass'y		1

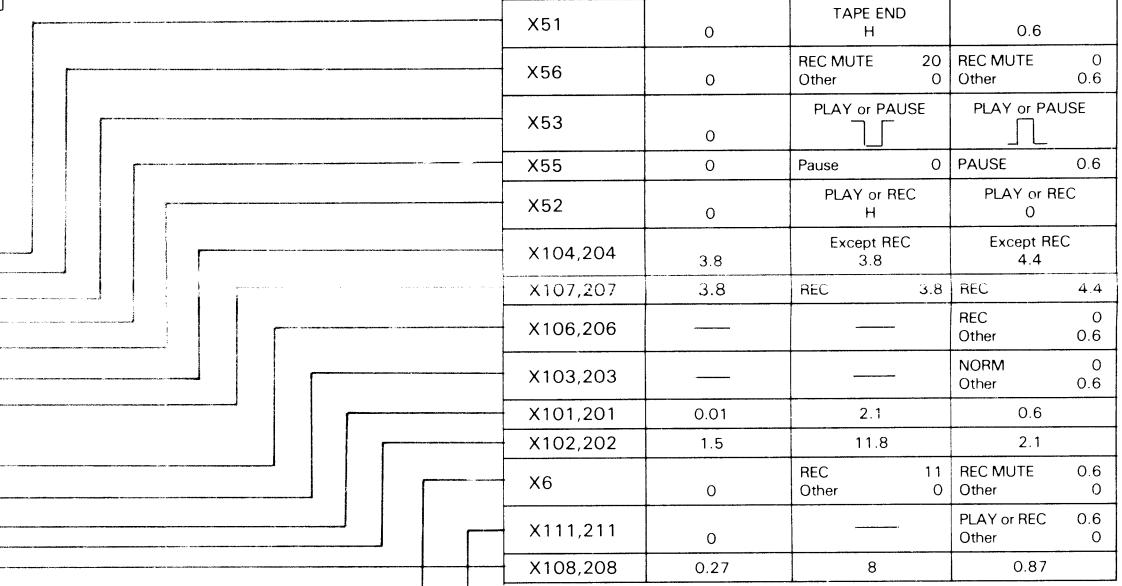
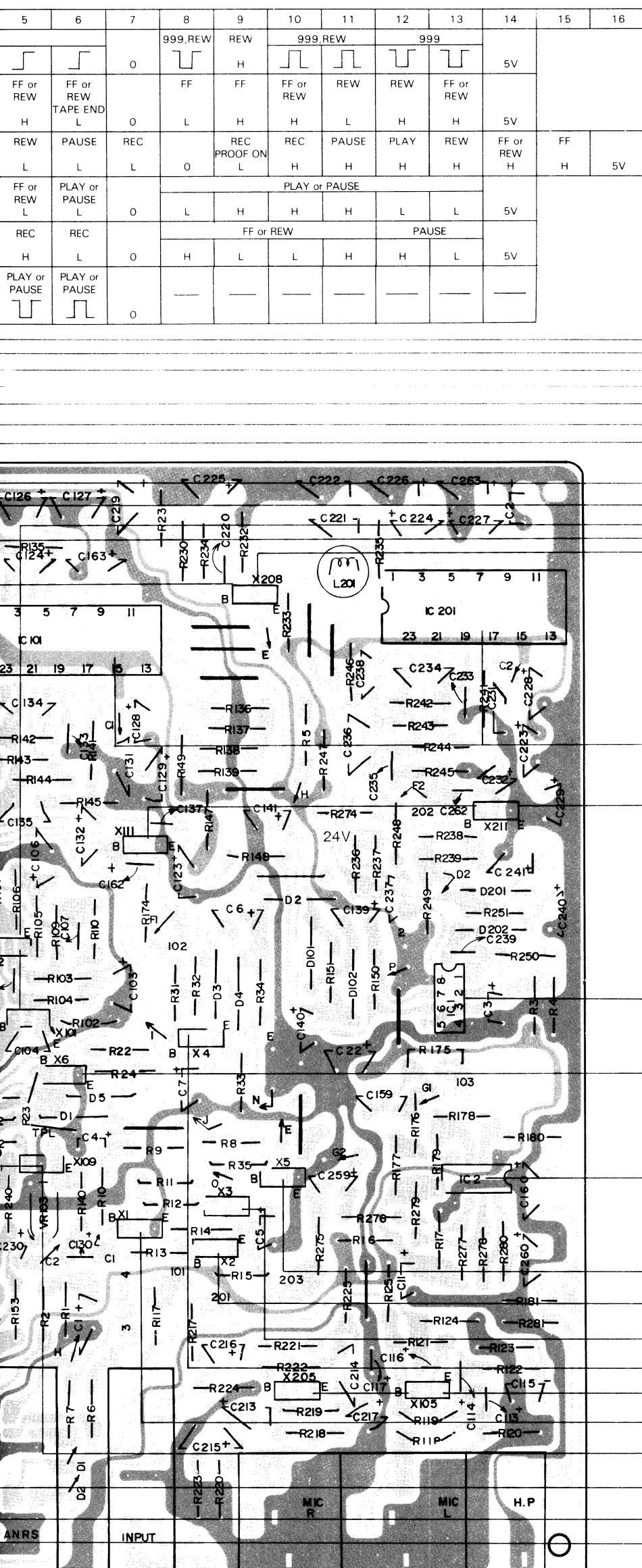
Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
66	VKL4478-001	Pause Solenoid Bracket		1
67	VGP0301-002	D.C. Solenoid Ass'y		1
68	VKL3161-002	Motor Bracket		1
69	m1606-00A	D.C. Motor		1
70	VKS4139-001	Motor Pulley		1
71	TER357465-03	Cushion Rubber		3
72	VKZ4109-001	Motor Screw		3
73	TFB345469-01	Rubber Stopper		1
74	VKZ4001-011	Wire Holder		1
75	VGP0201-005	D.C. Solenoid Ass'y	for Brake	1
76	VKL4363-002	Lock Solenoid Lever		1
77	VKH4194-001	Shaft		1
78	VKL4622-00A	Joint Arm Ass'y		1
79	VKH4202-001	Flange Collar		1
80	VKL4464-001	Lock Lever		1
81	VKW3000-030	Spring		1
82	TJN265559-04	Silencer		1
83	VKC6110-001T	Counter Ass'y		1
84	VKB3000-012	Belt	for Counter	1
85	VKL4608-00B	Mecha. Bracket (R) Ass'y		1
86	VMW4555-001	P.W. Board		1
87	DN6835	Hall I.C.		1
88	QMV5004-004	Connector		1
89	VKL4617-001	Counter Bracket		1
90	VKL4614-001	Lock Arm		1
91	VKH3001-028	Flange Collar		1
92	VKW4161-002	Wire		1
93	VKL4615-001	Lock Arm Bracket		1
94	VKW3002-024	Tension Spring		1
95	TJN265559-04	Silencer		1
96	VKL4568-001	Hold Arm		1
97	VKH3001-027	Flange Collar		1
98	VKL4607-00A	Mecha. Bracket (L) Ass'y		1
99	VKL4403-00D	Shift Arm Ass'y		1
100	VKW4156-001	Shift Arm Spring		1
101	T43909-002	Metal		1
102	TJN265559-02	Silencer		1
103	VMZ0008-00A	Wire Ass'y		1
121	REE2000	E ring	for Push Arm	1
122	REE2500	"	for Lock Lever Ass'y x 1 Play Solenoid Lever x 1 Shaft x 1, Lock Lever x 1	1
123	WNB2600N	Washer	for Slide Base Ass'y	1
124	Q03095-206	"		1
125	Q03093-522	"	for Flywheel	1
126	Q03093-621	"	"	1
127	Q03093-827	"	"	1
128	DPSP2606Z	Screw		1
129	GPSA2612Z	"	for Slide Base	4
130	LPSP2604Z	"	for Reel Motor x 3 Play Solenoid Bracket x 2 Pause Solenoid Bracket x 2 Rubber Stopper x 1 Lock Arm Bracket x 2	10
131	LPSP2605Z	"	for Pause Solenoid Lever x 1 Flywheel Cover x 2 Motor Bracket x 1 Counter Bracket x 3	10
132	LPSP2606Z	"	Flange Collar x 2, Metal x 1 for Capstan Metal x 3 Flywheel Holder x 1	4
133	LPSP3004ZS	"	for Solenoid	2
134	LPSP3006CS	"	for Counter Bracket	1
135	SBSB2610Z	Tapping Screw	for Flywheel Holder x 2 Motor Bracket x 2	4

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
136	SBSB3006C	Tapping Screw	for Mecha. x 4	4
137	SDSP2606Z	Screw	for P.W. Board	2
138	SDSP3006CS	"	for Mecha.	2
139	SPSP2006N	"	for Head Mount Base	1
140	SPSP2605Z	"	for Reed Ass'y Unit x 4 Switch Holder x 5	9
141	SPSP3003ZS	"	for Play Solenoid x 2 Brake Solenoid x 2	4
142	SPSX2010N	"	for R/P, E Head	4
143	SSSP2605Z	"	for Flange Collar x 1, Mecha. x 2	3
144	SSSP3006ZS	"	for Counter	2

## **Printed Wiring Board Parts**

### **Main P.W. Board Parts**



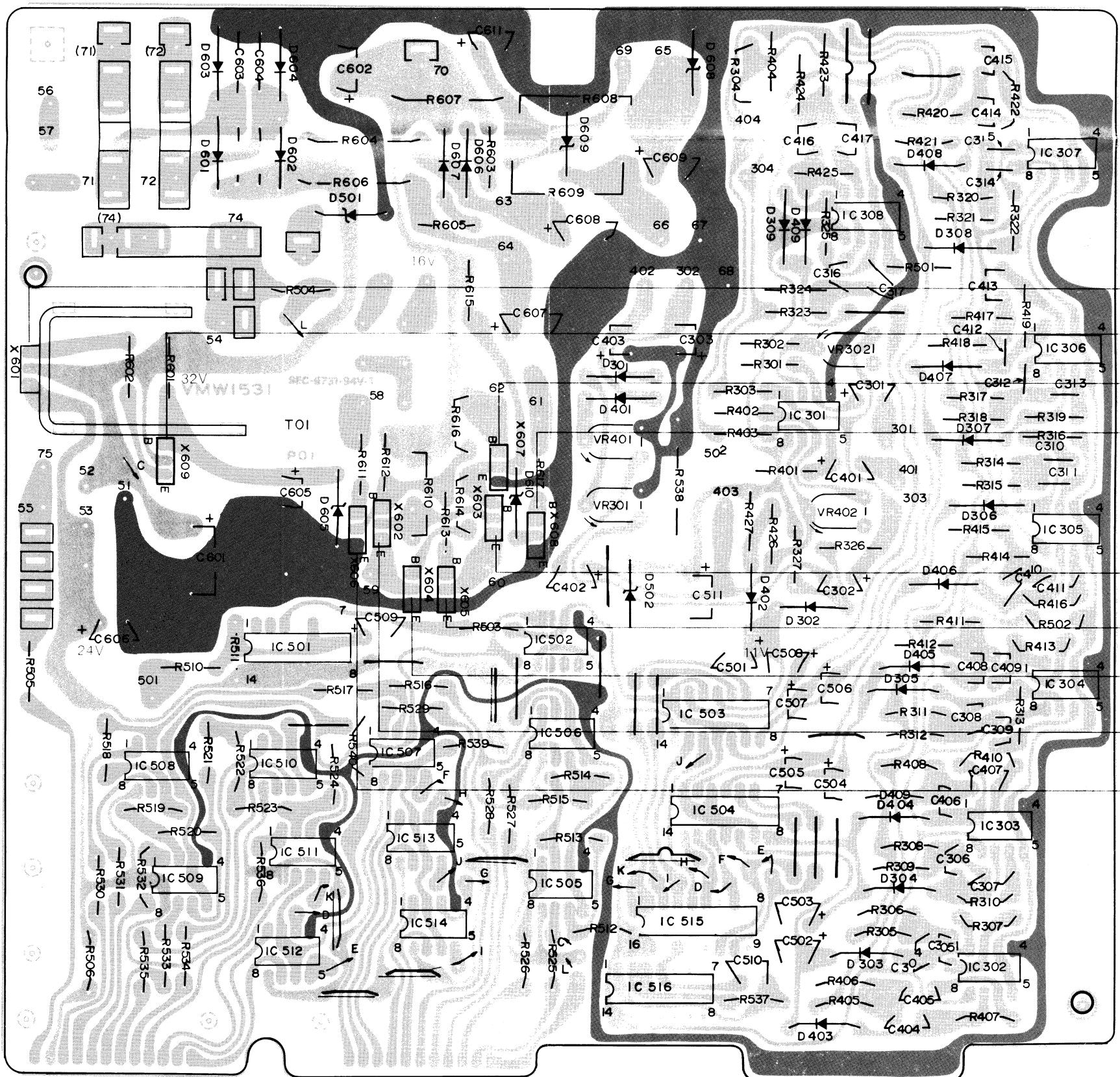


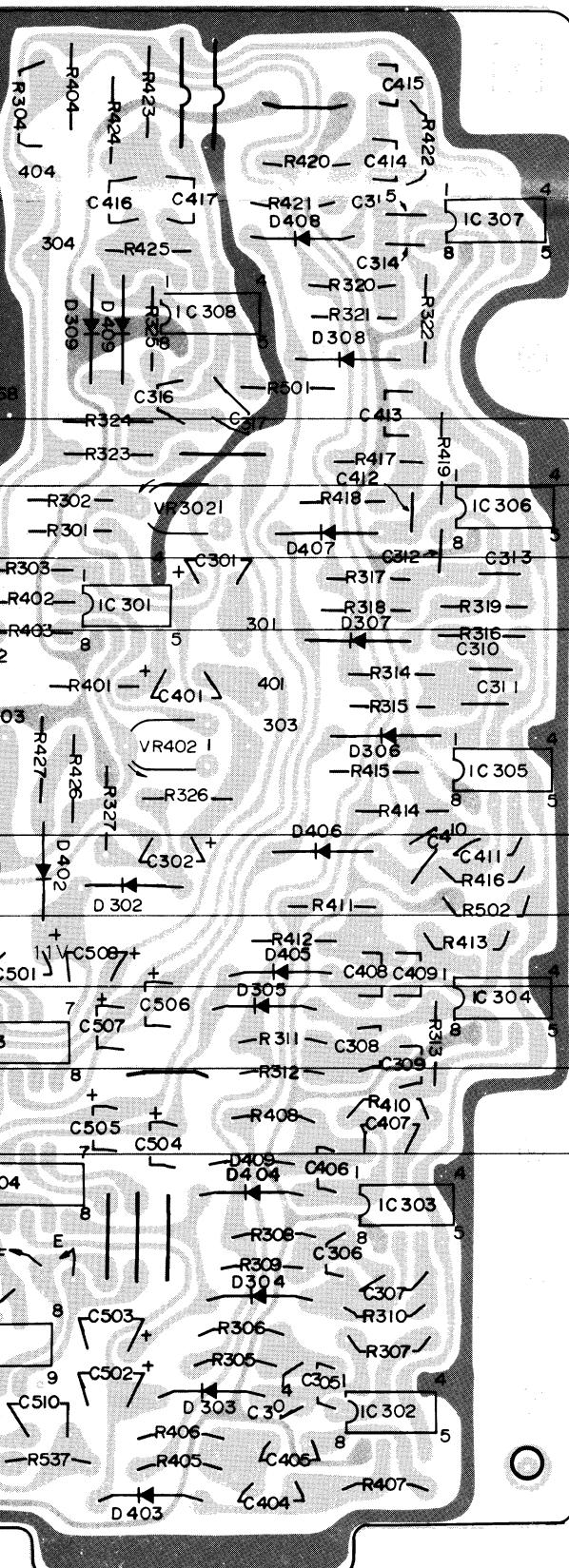
IC101 201	1	2	3	4	5	6	7	8	9	10	11	12
	8.36	7.66	8.51	8.46	6.02	5.19	1.04	4.72	9.19	9.17	0.35	0
	13	14	15	16	17	18	19	20	21	22	23	24
	0.06	0.71	18.75	9.21	10.52	9.24	10.55	11.79	11.8	11.81	11.8	16.5

	1	2	3	4	5	6	7	8
IC1	11.26	11.29	11.26	0	11.26	11.27	11.29	22.6
IC2	11.4	11.35	10.9	0	10.8	11.3	11.51	22.6

	E	C	B
X5	0	REC Other	0 1.04
X2	20.2	REC Other	0 19.3
X3	REC Other	19 0	20
X4	18.3	PLAY or REC Other	0 18.3
X105,205	1.87	823	2.45
X1	0	REC Other	19.8 0.1
X109,209	0	0	REC or REC MUTE
X54	0	PAUSE Other	L H
X7	0	REC Other	0 22
X110,210	0.95	7.5	1.5
X9	REC Other	0.07 22.1	19.9 22.5

# Spectro Peak P.W. Board Parts





	E	C	B
X601	22.7	32.0	23.3
X609	23.4	32.0	24.0
X607	0	FF 9.2 PLAY 6.3 Other 0	REW, STOP or PAUSE 0.7 Other 0
X608	0	FF 4.5 Other 0	PLAY or PAUSE 0.6
X602	STOP & REW 0 PLAY 5.8 FF 8.7	12.8	STOP & REW 0 PLAY 6.4 FF 9.3
X603	FF 8.6 PLAY & PAUSE 5.6 Other 0	12.0	FF 9.2 PLAY & PAUSE 6.3 Other 0
X606	0	0	0
X604	0	REW 8.5 Other 0	FF, PLAY 0.7
X605	0	FF 8.6 PLAY or PAUSE 5.6 Other 0	REW 0.75 Other 0

**Main Amp P.W.B. Parts list**

△parts are safety assurance parts.

When replacing those parts, make sure to use the specified one.

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
R101,201,104,204	VMW1530-001	P.W. Board	No supply as parts ass'y	1
R102,202	QRD141J-823SL	C. Resistor	82kΩ 1/4W	4
R25,72,169,269, 180,280	" -820SY	"	82Ω "	2
R103,203,161,261, 32,178,278	" -151SY	"	150Ω "	8
R105,205,122,222	" -273SY	"	27kΩ "	7
R106,206,60,62,85, 61,87	" -101SY	"	100Ω "	4
R107,207	" -102SY	"	1kΩ "	7
R108,208,115,215, 127,227,131,231, 148,248,174,274 2,26,31,33,79,86	" -681SY	"	680Ω "	2
R109,209	" -103SY	"	10kΩ "	18
R110,210	" -562SY	"	5.6kΩ "	2
R111,211,141,241, 165,265	" -274SY	"	270kΩ "	2
R137,237	" -152SY	"	1.5kΩ "	6
R114,214,117,217, 124,224,129,229, 146,246,158,258, 163,263,176,276, 57,58,63,160,260, 182,282	" -822SY	"	8.2kΩ "	2
R116,216	" -104SY	"	100kΩ "	23
R118,218	" -394SY	"	390kΩ "	2
R119,219,156,256	" -820SY	"	82Ω "	2
R120,220,135,235, 149,249,28,29	" -334SY	"	330kΩ "	4
R121,221,151,251, 164,264,27,35,59, 83	" -473SY	"	47kΩ "	8
R123,223,77,88	" -223SY	"	22kΩ "	10
R125,225	" -394SY	"	3.3kΩ "	4
R126,226,133,233, 140,240,152,252, 181,281,9,10,22, 34,66,67,70,112, 212	" -472SY	"	3.9kΩ "	2
R128,228	" -392SY	"	4.7kΩ "	19
R130,230	" -124SY	"	390kΩ "	2
R132,232	" -121SY	"	120kΩ "	2
R132,232	" -121SY	"	120Ω "	2
R134,234,159,259, 1,8	" -563SY	"	18kΩ "	6
R136,236,12,64,69, 113,213,81,82, 179,279	" -562SY	"	56kΩ "	11
R138,238,142,242, 144,244	" -272SY	"	5.6kΩ "	6
R139,239,173,273, 11,13,84	" -222SY	"	2.7kΩ "	7
R143,242,78	" -183SY	"	2.2kΩ "	3
R145,245	" -183SY	"	18kΩ "	△ 3
R147,247	QRD146J-181S	Unflammable Resistor C. Resistor	68Ω "	2
R167,267	QRD141J-181SY		180Ω "	1
R150,250	" -474SY		180Ω "	2
R153,253	" -823SY		470kΩ "	2
R154,254,157,257, 36	" -393SY	"	82kΩ "	2
R155,255	" -564SY	"	39kΩ "	5
R162,262	" -125SY	"	560kΩ "	2
R166,266,168,268, 170,270,74,76	" -221SY	"	1.2MΩ "	2
			220Ω "	8

Ref. No.	Parts No.	Parts Name	Remarks		Q'ty
R171,271,6,7,52, 53,55,56,71	QRD141J-271SY	C. Resistor	270Ω	1/4W	9
R172,272	" -391SY	"	390Ω	"	2
R175,275	" -272SY	"	2.7kΩ	"	2
R177,277,23	" -224SY	"	220kΩ	"	3
R3,4	" -683SY	"	68kΩ	"	2
R5,61,51	" -471SY	"	470Ω	"	3
R14	" -333SY	"	33kΩ	"	1
R16,17	" -153SY	"	15kΩ	"	2
R15	QRD146J-121S	Unflammable Resistor	120Ω	"	1
R18	" -391S	"	390Ω	"	1
R19	" -471S	"	470Ω	"	1
R20	" -151S	"	150Ω	"	1
R21	" -470S	"	47Ω	"	1
R24	QRD141J-682SY	C. Resistor	6.8kΩ	"	1
R30	" -100SY	"	10Ω	"	1
R54,73,75	" -331SY	"	330Ω	"	3
R65	" -560SY	"	56Ω	"	1
R68	" -561SY	"	560Ω	"	1
R80	" -200SY	"	20Ω	"	1
	V44611-005	Bus Wire			3
	QWY123-022	"			28
C101,201	QCS11HJ-221	F. Ceramic Capacitor	220pF	50V	2
C157,257	" -391	"	390pF	"	2
C102,202,109,209	QEB41EM-475N	Low Leak E. Capacitor	4.7μF	25V	4
C103,203,125,225, 126,226,127,227, 64,3,163,263	QEWA41CA-336N	E. Capacitor	33μF	16V	12
C104,204	QCS11HJ-101	F. Ceramic Capacitor	100pF	50V	2
C105,205	" -680	"	68pF	"	2
C106,206,2	QEWA40JA-227N	E. Capacitor	220μF	6.3V	3
C107,207	QFM41HJ-183	Mylar Capacitor	0.018μF	50V	2
C108,208,117,217, 156,256,160,260	QEWA41EA-336N	E. Capacitor	33μF	25V	8
C110,210	QFM41HJ-153	Mylar Capacitor	0.015μF	50V	2
C148,248,151,251	" -822	"	0.0082μF	"	4
C111,211	" -102	"	0.001μF	"	2
C122,222,144,244	" -102	"	0.001μF	"	4
C112,212,116,216, 118,218,119,219	QEB41EM-105N	Low Leak E. Capacitor	1μF	25V	8
C113,213,141,241	" -335N	"	3.3μF	"	4
C114,214,318,238	QCS11HJ-471	F. Ceramic Capacitor	470pF	50V	4
C115,215,128,228, 129,229,6	QEWA41AA-107N	E. Capacitor	100μF	10V	7
C120,220,131,231, 133,233	QCS11HJ-151	F. Ceramic Capacitor	150pF	50V	6
C121,221	" -201	"	200pF	"	2
C123,223,5,7,22	QEWA41EA-227N	E. Capacitor	220pF	25V	5
C124,224,68	" -335N	"	3.3μF	"	3
C130,230,1,61	" -475N	"	4.7μF	"	4
C132,232	" -105N	"	1μF	"	2
C134,234,154,254	QFM41HJ-272	Mylar Capacitor	0.0027μF	50V	4
C135,235	" -273	"	0.027μF	"	2
C136,236	" -682	"	0.0068μF	"	2
C137,237	" -102	"	0.001μF	"	2
C139,239,145,245, 155,255,159,259, 162,262,20,69	QEWA41HA-105N	E. Capacitor	1μF	"	12
C140,240	QEWA41AA-476N	"	47μF	10V	2
C142,242,150,250	QFM41HJ-152	Mylar Capacitor	0.0015μF	50V	4
C143,243	" -122	"	0.0012μF	"	2
C146,246	" -104	"	0.1μF	"	2
C147,247	QCS11HJ-201	F. Ceramic Capacitor	200pF	"	2
C149,249	QFM41HJ-332	Mylar Capacitor	0.0033μF	"	2
C152,252	" -562	"	0.0056μF	"	2
C153,253	" -392	"	0.0039μF	"	2

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
C158,258	QCS11HJ-201	F. Ceramic Capacitor	200pF 50V	2
C70	QCF11HP-104	"	0.1μF "	1
C161,261	QFS32BK-221	Polystyrene Capacitor	220pF	2
C13	QEWF41CA-107N	E. Capacitor	100μF 16V	1
C14,15,18	QFM41HJ-472	Mylar Capacitor	0.0047μF 50V	3
C16	QFP32AJ-103L	Polypropylene Capacitor	0.01μF 10V	1
C17	QFP32AJ-223L	"	0.022μF "	1
C19,67,4	QEWF41EA-106N	E. Capacitor	10μF 25V	3
C21	QFS32BK-682	Polystyrene Capacitor	0.0068μF	1
C51~57	QCF11HP-102	F. Ceramic Capacitor	0.001μF 50V	7
C58	QEWF40JA-108N	E. Capacitor	1000μF 6.3V	1
C59	QEN41EM-476M	N.P.E. Capacitor	47μF 25V	1
C60,65	QEWF41CA-476N	E. Capacitor	47μF 16V	2
C62	QFM41HK-473	Mylar Capacitor	0.047μF 50V	1
C63,66	QEWF40JA-108N	E. Capacitor	1000μF 6.3V	2
VR101,201,103,203	QVP8A0B-024	V. Resistor	20kΩ	4
VR102,202	" -054	"	50kΩ	2
VR104,204,105,205,	QVP4A0B-224	"	22kΩ	6
106,206				
L101,201,102,202,	VQP0001-183	Inductor	18mH	6
104,204		"		
L103,203	TAC000320-07	"	5.6mH	2
L1	VQP0001-102	"	1mH	1
X101,201,102,202	2SC1327(T.U)	Si. Transistor		8
105,205,109,209		"		
X103,203,104,204,	2SC1684(R.S)	"		15
106,206,107,207,				
1,3,5,6,51,52,56				
X108,208	2SC1327(U)	"		2
X109,209,110,210	2SD468(B.C)	"		4
X2,4	2SA564(R.S)	"		2
X7,8,9	2SC1685(R.S)	"		3
X53,54,55	2SC1162(B.C)	"		3
IC101,201	TAT000351-01	I.C		2
IC1	UPC4558C	"		1
IC2	UPC4557C	"		1
IC51	M54410P	"		1
IC52,53,54	HD7400	"		3
IC55	HD7403	"		1
IC56	HD7404	"		1
D101,201,102,202,	0A90	Si. Diode		14
52~57,59,60,63,		"		
65		Osc. Coil		3
D61,62,64	MA150	Relay		1
	VQH1009-003	Rotary Switch		1
	VSK5D24-211	Lever Switch		1
	*QSR6045-250	"	for Rec EQ	1
	QLS8309-001		for EQ	1
	QLS8209-012		for Metal	1
	QLS4209-021		for I. & S. x 1, ANRS x 1	2
	VMJ5002-003	Mic & H.P Jack Ass'y		1
	QMV5005-003	Plug Ass'y		1
	QMV5005-006	"	for E. Head Wires	2
	QMV5004-008		for R/P Head Wires x 1	1
	E43727-002		Indicator x 1	2
	VMZ0005-001		for Cont. x 1, Remote x 1	33
	*QVL7A7A-054V	Tab		1
	*QVD8A7A-024V	Post Pin		1
		V. Resistor	for Rec, 50kΩ	1
		"	for Output, 20kΩ	1

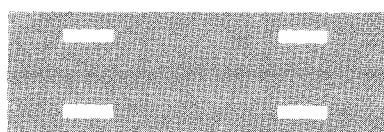
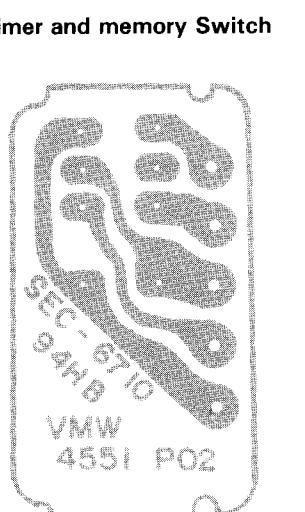
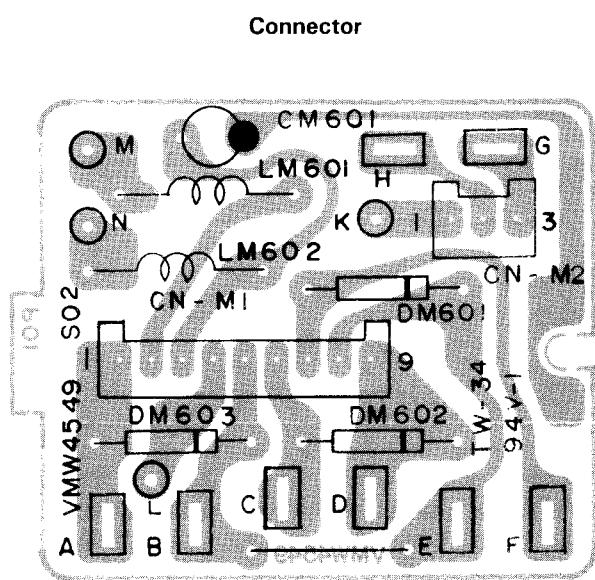
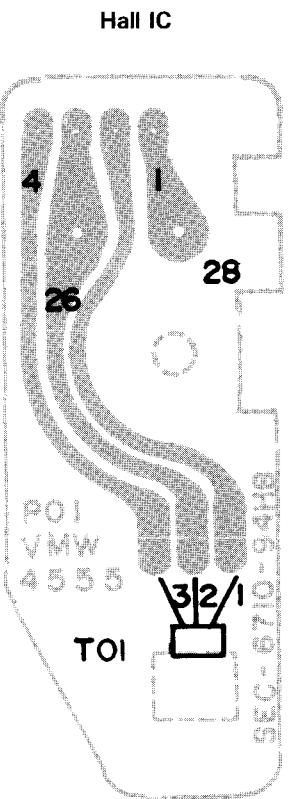
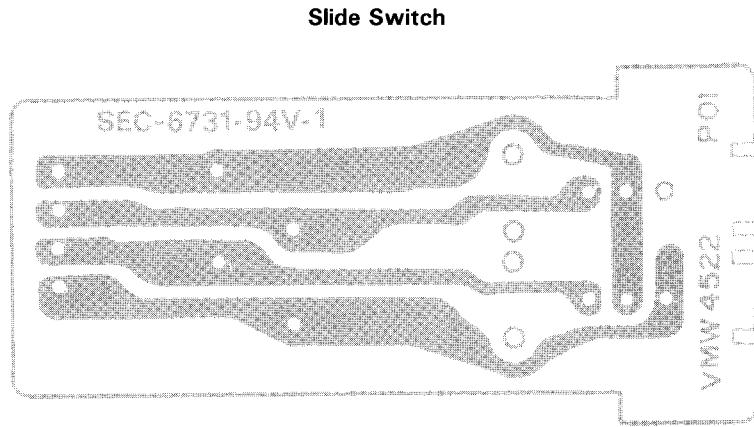
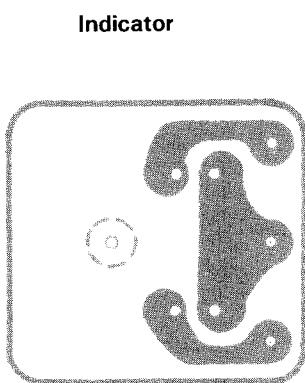
## Spectro-Peak Level Indicator P.W.B. Parts List

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
R301,401	VMW1531-001	P.W. Board	No supply as parts ass'y	1
R302,402	QRD141J-184SY	C. Resistor	180kΩ 1/4W	2
R303,403	" -103SY	"	10kΩ "	2
R304,404	" -102SY	"	1kΩ "	2
	" -911SY	"	910Ω "	2
R305,405	-683SY	"	68kΩ "	2
R308,408,311,411, 314,414,317,417, 320,420,323,423	" -753SY	"	75kΩ "	12
R306,406,309,409, 312,412,315,415, 318,418,321,421, 324,424	" -562SY	"	5.6kΩ "	14
R307,407	" -334SY	"	330kΩ "	2
R310,410,313,413, 316,416,319,419, 322,422,325,425	" -334SY	"	330kΩ "	12
R326,426	" -101SY	"	100Ω "	2
R327,427	" -472SY	"	4.7kΩ "	2
R501,520	" -331SY	"	330Ω "	2
R502	" -123SY	"	12kΩ "	1
R503,512	" -682SY	"	6.8kΩ "	2
R504,505	QRD146J-100S	Unflammable Resistor	10Ω "	2
R506	QRD141J-332SY	C. Resistor	3.3kΩ "	1
R510	" -101SY	"	100Ω "	1
R511,507	" -105SY	"	1MΩ "	2
R513	" -182SY	"	1.8kΩ "	1
R514	" -202SY	"	2kΩ "	1
R515	" -911SY	"	910Ω "	1
R516	" -301SY	"	300Ω "	1
R517	" -511SY	"	510Ω "	1
R518	" -561SY	"	560Ω "	1
R519	" -471SY	"	470Ω "	1
R521,522	" -431SY	"	430Ω "	1
R523	" -151SY	"	150Ω "	1
R524	" -331SY	"	330Ω "	1
R525~536	" -152SY	"	1.5kΩ "	12
R537	" -105SY	"	1MΩ "	1
R538	QRG029J-181	M.F. Resistor	180Ω "	1
R539,540	QRD141J-104SY	C. Resistor	100kΩ "	2
R601	" -822SY	"	8.2kΩ "	1
R602	QRD146J-3R3S	Unflammable Resistor	3.3Ω "	1
R603	" -3R3S	C. Resistor	3.3Ω "	1
R604	QRG039J-151	O.M.F. Resistor	150Ω 3W	1
R605	QRD146J-220S	Unflammable Resistor	22Ω 1/4W	1
R606	QRG029J-221	O.M.F. Resistor	220Ω 2W	1
R607	" -8R2	"	8.2Ω "	1
R608,609	" -330	"	33Ω "	2
R610	QRG019J-220	"	22Ω 1W	1
R611,617,512	QRG141J-472SY	C. Resistor	4.7kΩ 1/4W	3
R612,615	" -122SY	"	1.2kΩ "	2
R613,614	" -272SY	"	2.7kΩ "	2
R616	" -333SY	"	33kΩ "	1
C301,401	QEWF41HA-105N	E. Capacitor	1μF 50V	2
C302,402,606	QEWF41EA-106N	"	10μF 25V	3
C303,403	QEWF41CA-336N	"	33μF 16V	2
C304,404,305,405	QCS11HJ-331	F. Ceramic Capacitor	330pF 50V	4
C306,406,307,407	" -681	"	680pF "	4
C308,408,309,409	QFM41HJ-152	Mylar Capacitor	0.0015μF "	4
C310,410,311,411	" -392	"	0.0039μF "	4
C312,412,313,413	" -103	"	0.01μF "	4
C314,414,315,415	" -273	"	0.027μF "	4
C316,416,317,417	" -104	"	0.1μF "	4
C501~508,512	QEB41EM-106N	Low Leak E. Capacitor	10μF 25V	9
C509	QEB41EM-475N	"	4.7μF 25V	1

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
C510	QFM41HJ-102	Mylar Capacitor	0.001μF 50V	1
C511	QEWF41CA-108N	E. Capacitor	1000μF 16V	1
C513	" -227N	"	220μF "	1
C611	" -107N	"	100μF "	1
C601	QET41HR-228N	"	2200μF 50V	1
C602	QEWF41EA-108N	"	1000μF 25V	1
C603,604	QCF12HP-103	F. Ceramic Capacitor	0.01μF 50V	2
C607,608	QEWF41EA-477N	E. Capacitor	470μF 25V	2
C609	QEWF40JA-108N	"	1000μF 6.3V	1
C605	QEWF41EA-107N	"	100μF 25V	1
VR301,401	QVP8AOB-023	V. Resistor	2kΩ	2
VR302,402	" -015	"	100kΩ	2
X602,603	2SD468(B.C)	Si. Transistor	"	2
X604,605	2SC1213(C.D)	"	"	2
X606,607,608	2SC1684(R.S)	"	"	3
X609	2SC1685(R.S)	"		1
IC301 ~ 308 401 ~ 408,502	UPC4558C	I.C		17
IC501,503,504	TC4016P	"		3
IC505 ~ 514	UPC4557C	"		10
IC515	TC4022P	"		1
IC516	TC4069P	"		1
D301,401	OA90	Ge. Diode		2
D302 ~ 309 402 ~ 409,503	MA150	"		17
D501	RD4.3E(C)	Zener Diode		1
D502	RD12F(B)	"		1
D601 ~ 604 606,607,611,612	10E1-B	Si. Diode	▲	8
D605	RD24E(C)	Zener Diode		1
D608,609	RD5.1F(B)	"		2
D610	RD6.2E(B3)	"		1
	E40130-001	Tab		7
	E43727-002	"		35
	QMF51A2-1R6BS	Fuse	▲	2
	TAZ000331-02	Fuse Holder		4
	*VMA3103-001	Shield Board		1

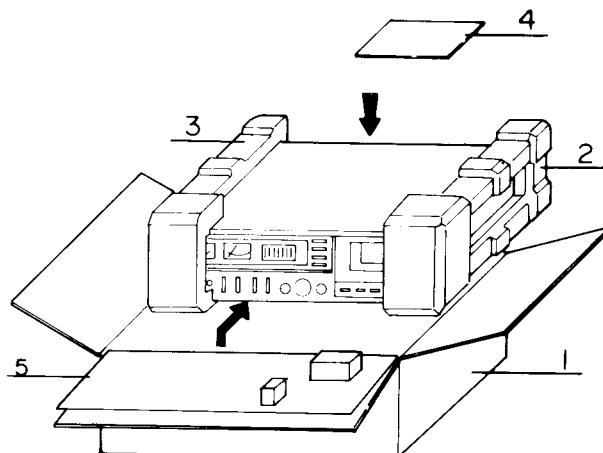
(Transistor)	VMW4514-001 VKL4262-002 2SC1162(B,C) LPSP2606Z SBSB3006Z	P.W. Board Radiation Plate Si. Transistor Screw Screw		1 1 1 1 1
X601				

# Other P.W. Board Parts



**Other P.W. Board Parts List**

	Parts No.	Parts Name	Remarks	Q'ty
(Indicator)	VMW4562-001 SLB-26GG1N QRD142K-271	P.W. Board LED C. Resistor	for Indicator for Super ANRS Tape 270Ω 1/4W	1 2 2
(Slide Switch)	VMW4522-001 QSP0029-001 QMV5004-004	P.W. Board (L) Slide Switch Connector		1 2 1
(Hall IC)	VMW4555-001 DN6835 QMV5004-004	P.W. Board Hall I.C. Connector		1 1 1
(Connector)	VMW4549-002 10E1-B QMV5005-003 QMV5005-009 FG9010-001 T41572-001 QEWA41HA-105N	P.W. Board Si. Diode Connector Connector Tab Inductor E. Capacitor		1 3 1 1 8 2 1
(Timer and Memory Switch)	VMW4551-001 QSS2301-101 LPSP2604Z	Switch P.W.B. Slide Switch Screw	Timer SW, Memory SW " " for SW	2 2 4
(Pin Jack)	TAA345532-01	Circuit Board		1

**Packing****Packing Material List**

Ref. No.	Parts No.	Parts Name	Remarks	Q'ty
1,2,3	VPA3110-00A	Packing Case Ass'y	KD-A7 A/B/E/J/U	1
1,2,3	" -00E	"	KD-A7 C	1
1	VPA3110-001	Case	KD-A7 A/B/E/J/U	1
1	" -005	"	KD-A7 C	1
2	VPH2124-001	Cushion (L)		1
3	VPH2125-001	Cushion (R)		1
	TKS000501-001	Sheet	for Deck	1
	QPGA060-06005	Envelope	for Deck	1
4	AP4056A-036	"	for Provided Cord	1
5	QPGB024-03404	"	for Instruction Book	1
	*VPK3132-001	Front Pad		1

# Accessories

Parts No.	Parts Name	Remarks	Q'ty
VMP0002-00A VYA4001-00A VNN0047-301 BT20029 VND4013-001	PIN cord Head Cleaning Stick Instruction Book Warranty Card Warranty Label	KD-A7 A KD-A7 A/B/E	2 1 1 1 1
T46328-003 TLJ000476-02 TLJ000477-02 VPZ4001-001 BT20013B	Caution Label ANRS Seal Super ANRS Seal Serial Ticket Guarantee Certificate	KD-A7 A/B	1 1 1 1 1
TJL000443-01  QZL1002-003BS VNC5004-001 BT2005C	Seal BEAB Label Warning Label Mark Sticker Warranty Card	KD-A7 B KD-A7 B KD-A7 B KD-A7 B/E KD-A7 C	1 1 1 1 1
T44362-001 TLT000505-01 T43758-003 T46328-004 BT20032	CSA Marker UL/CSA Caution Label Serial Ticket Caution Label Warranty Card	KD-A7 C KD-A7 C/J KD-A7 C KD-A7 E KD-A7 J/U	1 1 1 1 1
BT20042 E7795-1 VO4062-001 T46328-001	Special Reply Card EP Mark Siemens Plug Caution Label	KD-A7 J/U KD-A7 U KD-A7 U KD-A7 U	1 1 1 1

VICTOR COMPANY OF JAPAN, LIMITED  
RADIO & RECORDING MACHINE DIVISION 804 Futoo-cho, Kohoku-ku, Yokohama, Japan



## CORRECTION

(Bias current adjustment on page 11 and 13)

	(Wrong)			(Correct)	
	L	R	→	L	R
SA/CrO <sub>2</sub>	VR105	VR205	→	VR106	VR206
Metal	VR106	VR206	→	VR105	VR205

## SUPPLEMENTARY

(Main amp P. W. Board parts on page 35)

Additional Parts						
R89	QRD143J-471S	C. Resistor	470Ω	1/4W	1	
C71	QEWF41CA-106N	E. Capacitor	10μF	16V	1	
D66	OA91	Ge. Diode			1	
Changeable parts						
C62	QFM41HK-473	Mylar Capacitor	0.047μF	50V	1	
↓						
R57. 58.		QEWF41CA-106N	E. Capacitor	10μF	16V	1
↓		QRD141J-104SY	C. Resistor	100kΩ	1/4W	2
↓		QRD141J-103SY	"	10kΩ	1/4W	2

(Spectro peak level indicator P. W. board parts on page 36)

R604	QRG039J-151	OMF Resistor	150Ω	3W	1
	↓	QRG036J-151	"	"	1

(Enclosure assembly and electrical parts on page 27)

Additional parts					
* VKL4685-001	Bracket				1
SBSB3006Z	Screw				2
VKZ4001	Wire clamp				1

(Accessories on page 40)

Additional parts					
VND4001-005	Caution label				1
VND4006-002	Caution label				1