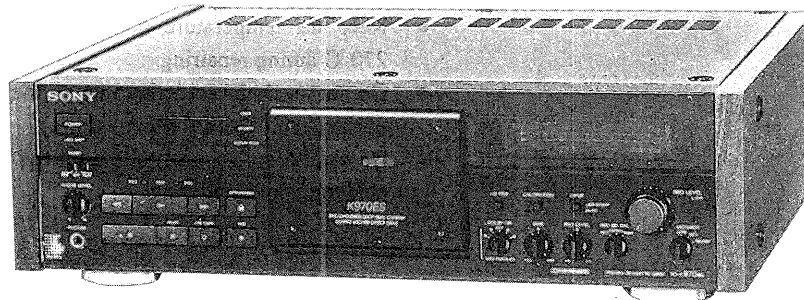


TC-K333ESL/K970ES

SERVICE MANUAL

AEP Model
TC-K970ES

E Model
TC-K333ESL



* Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

"DOLBY", the double-D symbol  and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.

Model Name Using Similar Mechanism	TC-K333ESG
------------------------------------	------------

Tape Transport Mechanism Type	TCM-200D4
-------------------------------	-----------

SPECIFICATIONS

Recording system 4-track 2-channel stereo
Fast winding time Approx. 90 sec. (with Sony C-60 cassette)
Bias AC bias
Heads Erasing head × 1 (S&F head)
Recording head × 1 (LA head)
Playback head × 1 (LA head)
Motors Capstan motor × 1
(direct-drive linear torque BSL motor)
Reel motor × 1 (DC motor)
DC motor × 1

Signal-to-noise ratio (at peak level)

Dolby NR switch	OFF	B-Type ON	C-Type ON
Cassette			
Type IV (Sony METAL-S)	61 dB	70 dB	76 dB
Type II (Sony UX-S)	59 dB	68 dB	74 dB
Type I (Sony HF-S)	57 dB	66 dB	72 dB

Total harmonic distortion 1.0% (with Sony METAL-S cassettes)

Frequency response (DOLBY NR OFF)

Type IV cassette (Sony METAL-S)	15 - 22,000 Hz (±3 dB, IEC) 15 - 16,000 Hz [±3 dB OVU(-4dB)recording]
Type II cassette (Sony UX-S)	15 - 20,000 Hz (±3 dB, IEC)
Type I cassette (Sony HF-S)	15 - 18,000 Hz (±3 dB, IEC)

Wow and flutter ±0.04% W.Peak (IEC)
0.024% WRMS (NAB)
±0.065% W.Peak (DIN)

Inputs

Line inputs (phono jacks)	Sensitivity	77.5 mV
	Input impedance	47 k ohms
CD DIRECT INPUT	Input impedance	47 k ohms

Outputs

Line outputs (phono jacks)	Rated output level	0.44 V at a load impedance of 47 k ohms
	Load impedance	Over 10 k ohms
Phones (stereo phone jack)	Output level	0 - 2.5 mW at a load impedance of 32 ohms

General

Power requirements 120-220-240V AC, 50/60Hz (AEP, Germany)
220-230V AC, 50/60Hz (E)

Power consumption 31 W

Dimensions

Approx. 470 × 140 × 380 mm (w/h/d)
(18 1/2 × 5 1/2 × 15 inches)

Weight

including projecting parts and controls
Approx. 12.0 kg (17 lbs 7 oz)

Supplied accessory

Model for other countries: Approx. 11.2 kg
Audio connecting cord (2)

Screws(8)

Wireless remote control unit*

Sony R6 (Size-AA) batteries (2)*

*Not supplied with model for AEP countries

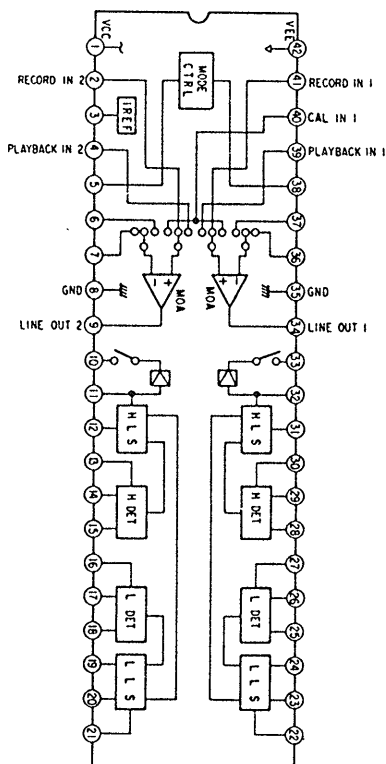
Design and specifications subject to change without notice.



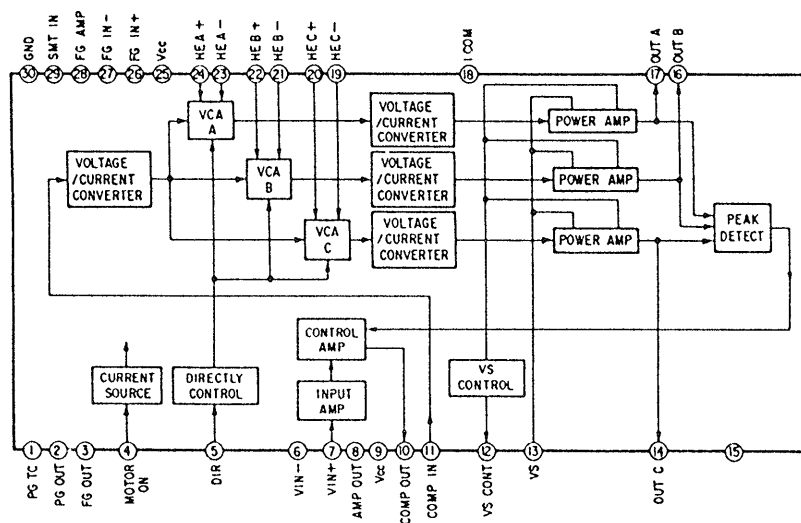
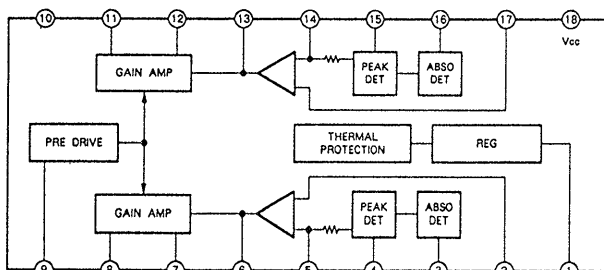
STEREO CASSETTE DECK
SONY

4-3. IC BLOCK DIAGRAMS

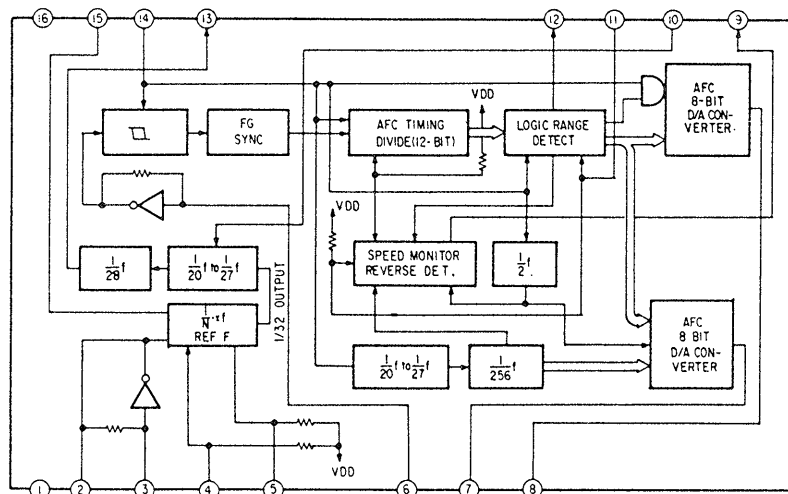
IC502, 505 CX20188



IC902 CX20174

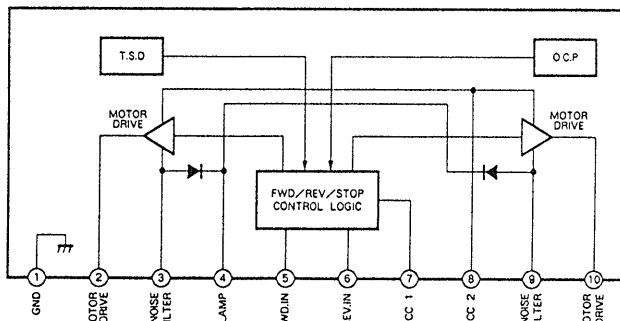
IC508 μ PC1297CA

IC952 TC-9142P



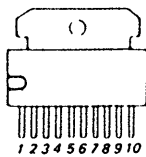
IC802 BA6219B

IC803 LB1641

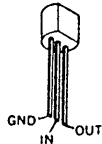


4-4. SEMICONDUCTOR LEAD LAYOUTS

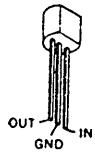
BA6219B



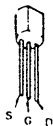
M5F7807
RC79L12A



M5F7907
RC78L12A



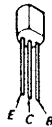
2SK246-GR2



2SK147



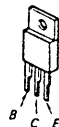
2SB716
2SC945-P
2SC1815-GR
2SD666A



DTA114ES
DTA144ES
DTC114ES
DTC124ES
DTC143ES
DTC144ES
2SB1370-EF
2SC2603-EF
2SC2682-QPE
2SC3623A-LK
2SD2061-EF



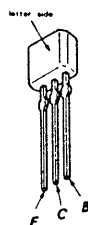
2SA985A
2SC2275A



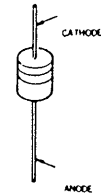
2SB734-34



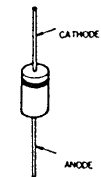
2SA1175-HFE
2SD1020-HFE



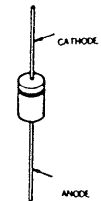
RD5.1JS-B1
HZS6C1L
HZS6C3L
UZL-6M2
UZL-24L
1SS202-1



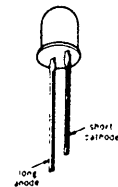
HZ6B2L
HZ12B2L
10E2N



30DF2

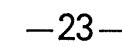


SEL4414E-C
SEL4814A-CD



SEL4214S

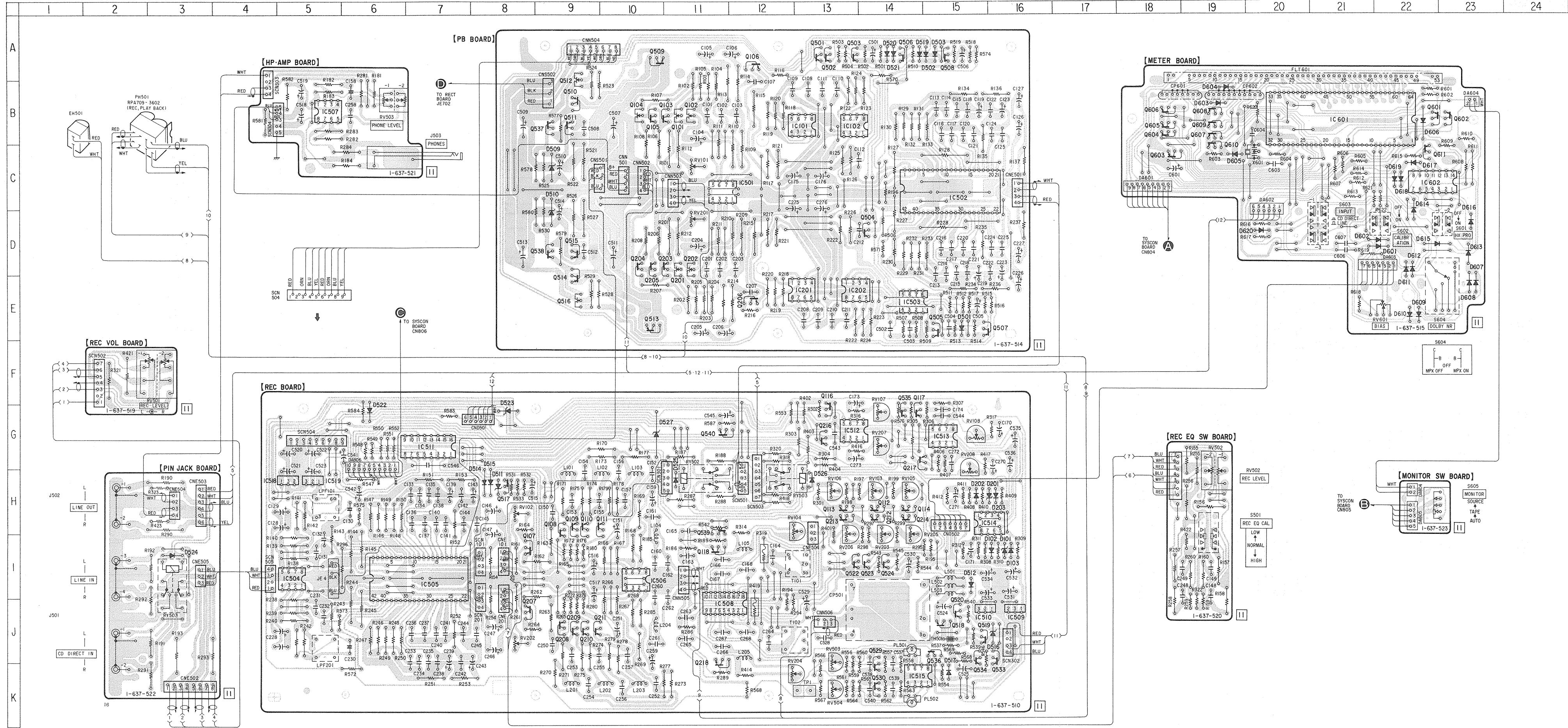




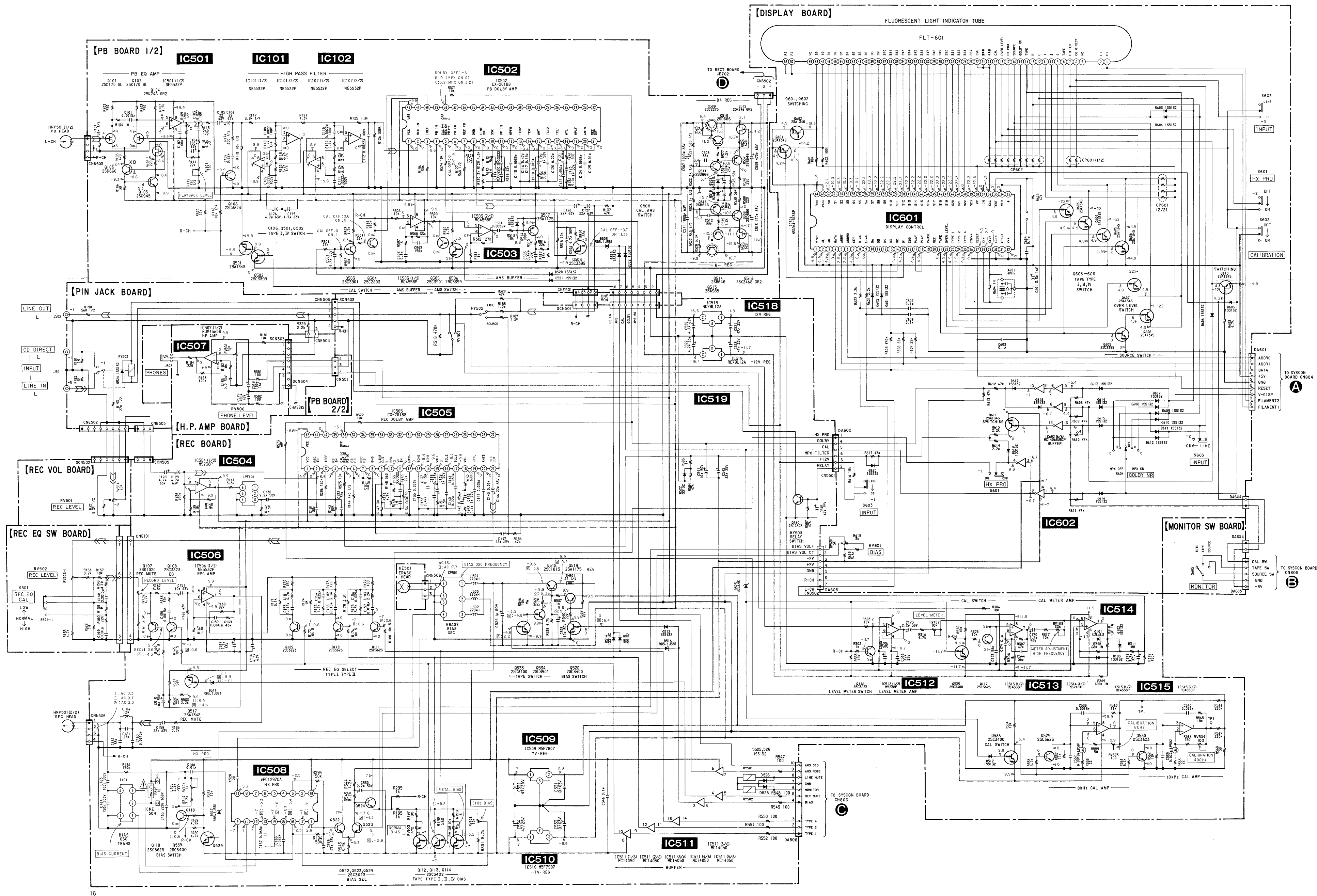
• Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D101	I-16	Q105	B-10
D102	I-16	Q106	A-12
D103	I-16	Q107	I-8
D201	H-15	Q108	H-9
D202	H-15	Q109	H-9
D203	H-16	Q110	H-9
D501	E-15	Q111	H-9
D502	A-15	Q112	H-14
D503	A-15	Q113	H-13
D509	C-9	Q114	H-14
D510	C-9	Q116	G-13
D511	H-8	Q117	G-14
D512	I-15	Q118	I-11
D514	H-8	Q201	D-11
D515	H-8	Q202	D-11
D516	J-16	Q203	D-10
D517	K-15	Q204	D-10
D519	A-14	Q205	D-10
D520	A-14	Q206	E-12
D521	A-14	Q207	J-8
D522	G-6	Q208	J-9
D523	G-8	Q209	J-9
D524	I-3	Q210	J-9
D525	H-11	Q211	J-9
D526	H-13	Q212	H-14
D527	G-10	Q213	H-13
D601	D-22	Q214	H-14
D602	D-22	Q216	G-13
D603	B-19	Q217	G-14
D604	B-19	Q218	J-11
D605	C-19	Q501	A-13
D606	B-22	Q502	A-13
D607	E-23	Q503	A-13
D608	E-23	Q504	D-13
D609	E-22	Q505	E-14
D610	D-22	Q506	A-14
D611	D-22	Q507	E-15
D612	D-22	Q508	A-15
D613	D-23	Q509	A-10
D614	C-22	Q510	B-9
D615	D-22	Q511	B-9
D616	D-23	Q512	A-9
D617	C-22	Q513	E-10
D618	C-22	Q514	D-9
D619	C-22	Q515	D-9
D620	D-20	Q516	E-9
IC101	B-13	Q518	J-15
IC102	B-13	Q519	J-15
IC201	E-13	Q520	I-15
IC202	E-13	Q522	I-13
IC501	C-11	Q523	I-14
IC502	C-15	Q524	I-14
IC503	E-14	Q529	J-14
IC504	I-5	Q534	K-14
IC505	I-7	Q533	J-16
IC506	I-10	Q534	J-15
IC507	B-5	Q535	G-14
IC508	J-11	Q536	J-15
IC509	J-16	Q537	B-9
IC510	J-15	Q538	D-9
IC511	G-7	Q539	H-11
IC512	G-13	Q540	G-11
IC513	G-15	Q601	B-22
IC514	H-15	Q602	B-23
IC515	K-14	Q603	B-18
IC518	H-5	Q604	B-18
IC519	H-5	Q605	B-18
IC601	B-21	Q606	B-18
IC602	C-22	Q607	B-19
		Q608	B-19
Q101	B-11	Q609	B-19
Q102	B-11	Q610	B-19
Q103	B-10	Q611	B-22
Q104	B-10		

Note on Mounting Diagram:
○ — : parts extracted from the component side.
● — : parts mounted on the conductor side.



A
B
C
D
E
F
G
H
I
J
K
L
M
N
O



Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF : μF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}W$ or less unless otherwise specified.
- Components for right channel have same values as for left channel. Reference numbers are coded from 200, 400.
- $\triangle$: internal component.
- $\square$: nonflammable resistor.
- $\text{---}/\text{---}$: fusible resistor.

Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

$\square$: B+ Line
 $\square$: B- Line
 $\square$: adjustment for repair.
 Voltage and waveforms are dc with respect to ground under no-signal (detuned) conditions.
 no mark: STOP
 P : PLAY 11 : PAUSE I : NORMAL TAPE
 R : REC II : C/O TAPE
 FF : FF
 REW : REW
 Voltage variations may be noted due to normal production tolerances.
 Signal path.
 --- : PB (DECK A)
 --- : REC (DECK A)

